BEFORE THE
OHIO ENVIRONMENTAL PROTECTION AGENCY

In the Matter of:

ArcelorMittal Columbus LLC
1800 Watkins Rd.
Columbus, OH 43207

Respondent

Director's Final
Findings and Orders

PREAMBLE

It is agreed by the parties hereto as follows:

I. JURISDICTION

These Director's Final Findings and Orders (Orders) are issued to ArcelorMittal Columbus LLC (Respondent) pursuant to the authority vested in the Director of the Ohio Environmental Protection Agency (Ohio EPA) under Ohio Revised Code (ORC) §§ 3734.13 and 3745.01.

II. PARTIES BOUND

These Orders shall apply to and be binding upon Respondent and successors in interest liable under Ohio law. No change in ownership of Respondent or of the Facility shall in any way alter Respondent's obligations under these Orders.

III. DEFINITIONS

Unless otherwise stated, all terms used in these Orders shall have the same meaning as defined in ORC Chapter 3734. and the rules promulgated there under.

IV. FINDINGS

All of the findings necessary for the issuance of these Orders pursuant to ORC §§ 3734.13 and 3745.01 have been made and are outlined below. Nothing in the findings shall be considered to be an admission by Respondent of any matter of law or fact. The Director of Ohio EPA has determined the following findings:

1. Respondent is a person as defined in ORC § 3734.01(G) and Ohio Administrative Code (OAC) rule 3745-50-10(A).

By: [Signature] Date: 11-10-09

Certify this to be a true and accurate copy of the official documents as filed in the records of the Ohio Environmental Protection Agency.
2. Respondent operates a manufacturing facility that conducts hot dip galvanizing of rolled sheet metal and is located at 1800 Watkins Rd. Columbus, Franklin County, Ohio 43207 (Facility).

3. At the Facility, Respondent generates hazardous waste as that term is defined by ORC § 3734.01(J) and OAC rules 3745-50-10(A) and 3745-51-03. Respondent is a large quantity generator and has been assigned hazardous waste generator identification number OHD986974467. The hazardous waste generated by Respondent at the Facility includes roll coater waste liquid (D002) and aerosols used as cleaners and lubricants (D001, D039, F003). Respondent also generates used oil and universal waste lamps.

4. On March 31, 2009, Ohio EPA conducted a compliance evaluation inspection at Respondent's Facility. At the time of the inspection, Ohio EPA discovered nine drums of hazardous waste stored for greater than ninety days without an Ohio hazardous waste permit. As a result of this inspection, Ohio EPA determined that Respondent had established an unpermitted hazardous waste storage facility, in violation of ORC § 3734.02(E) and (F).

5. On April 1, 2009, the nine drums of hazardous waste described in Finding No. 4. of these Orders were manifested off-site to a permitted facility.

6. By letter dated April 9, 2009, Ohio EPA notified Respondent of the violations referenced in Finding No. 4. of these Orders.

7. By letter dated May 12, 2009, Respondent responded to Ohio EPA's April 9, 2009 letter referenced in Finding No. 6 of these Orders.

8. Because Ohio EPA is not aware of any releases of hazardous waste from the containers that were stored for greater than 90 days at Respondent's hazardous waste generator accumulation area, the Director has determined that closure of this area is not required at this time. Therefore, no further action is required of Respondent to abate the violation of ORC § 3734.02(E) and (F) referenced in Finding No. 4. of these Orders.

V. ORDERS

Respondent shall achieve compliance with Chapter 3734. of the ORC and the regulations promulgated there under according to the following compliance schedule:
1. Respondent shall pay Ohio EPA the amount of $17,280.00 in settlement of Ohio EPA's claims for civil penalties, which may be assessed pursuant to ORC Chapter 3734., in accordance with the following provisions:

a. Within 30 days after the effective date of these Orders, Respondent shall pay Ohio EPA the amount of $13,824.00 in settlement of Ohio EPA's claims for civil penalties, which may be assessed pursuant to ORC Chapter 3734. and which will be deposited into the hazardous waste cleanup fund established pursuant to ORC § 3734.28. Payment shall be made by an official check made payable to "Treasurer, State of Ohio" for $13,824.00. The official check shall be submitted to Ohio EPA, Office of Fiscal Administration, Department L-2711, Columbus, Ohio 43260-2711, together with a letter identifying Respondent. A copy of this check shall be submitted in accordance with Section X. of these Orders.

b. In lieu of paying the remaining $3,456.00 of civil penalty to Ohio EPA, Respondent shall fund a supplemental environmental project (SEP) by making a contribution in the amount of $3,456.00 to the Ohio EPA Clean Diesel School Bus Program (Fund 5CD). Respondent shall make the payment within 30 days after the effective date of these Orders by tendering an official check made payable to "Treasurer, State of Ohio" for $3,456.00. The official check shall be submitted to Brenda Case, or her successor, Ohio EPA, Office of Fiscal Administration, Department L-2711, Columbus, Ohio 43260-2711, together with a letter identifying Respondent. A copy of this check shall be submitted in accordance with Section X. of these Orders, and an additional copy of this check shall be sent to James A. Orlemann, Assistant Chief, SIP Development and Enforcement, or his successor, Ohio EPA, Division of Air Pollution Control, P.O. Box 1049, Columbus, Ohio 43216-1049.

c. Should Respondent fail to fund the SEP within the required time frame established in Order No. 1.b., Respondent shall pay to Ohio EPA, within 7 days after failing to comply with Order No. 1.b., the amount of $3,456.00 in accordance with the procedures in Order No. 1.a.

VI. TERMINATION

Respondent's obligations under these Orders shall terminate upon Ohio EPA's receipt of the official checks required by Section V. of these Orders.
VII. OTHER CLAIMS

Nothing in these Orders shall constitute or be construed as a release from any claim, cause of action or demand in law or equity against any person, firm, partnership or corporation, not a party to these Orders, for any liability arising from, or related to, the operation of Respondent's Facility.

VIII. OTHER APPLICABLE LAWS

All actions required to be taken pursuant to these Orders shall be undertaken in accordance with the requirements of all applicable local, state and federal laws and regulations. These Orders do not waive or compromise the applicability and enforcement of any other statutes or regulations applicable to Respondent.

IX. MODIFICATIONS

These Orders may be modified by agreement of the parties hereto. Modifications shall be in writing and shall be effective on the date entered in the journal of the Director of Ohio EPA.

X. NOTICE

All documents required to be submitted by Respondent pursuant to these Orders shall be addressed to:

Ohio Environmental Protection Agency  
Central District Office  
Division of Hazardous Waste Management  
50 West Town St., Suite 700  
Columbus, Ohio 43215  
Attn: DHWM Manager

and Ohio EPA Central Office at the following address:

For mailings, use the post office box number:

Chris Korleski, Director  
Ohio Environmental Protection Agency  
Lazarus Government Center  
Division of Hazardous Waste Management  
P.O. Box 1049
Columbus, Ohio 43216-1049  
Attn: Manager, Compliance Assurance Section

For deliveries to the building:

Chris Korleski, Director  
Ohio Environmental Protection Agency  
Lazarus Government Center  
Division of Hazardous Waste Management  
50 West Town Street  
Columbus, Ohio 43215  
Attn: Manager, Compliance Assurance Section

or to such persons and addresses as may hereafter be otherwise specified in writing by Ohio EPA.

XI. RESERVATION OF RIGHTS

Ohio EPA reserves its rights to exercise its lawful authority to require Respondent to perform closure of the hazardous waste storage area as well as corrective action at the Facility at some time in the future, pursuant to ORC Chapter 3734, or any other applicable law. Respondent reserves its rights to raise any administrative, legal or equitable claim or defense with respect to any final action of the Director regarding such closure or corrective action. Ohio EPA and Respondent each reserve all other rights, privileges and causes of action, except as specifically waived in Section XII. of these Orders.

XII. WAIVER

In order to resolve disputed claims, without admission of fact, violation or liability, Respondent consents to the issuance of these Orders and agrees to comply with these Orders. Except for the rights to seek closure of the hazardous waste storage area and corrective action at the Facility, which rights Ohio EPA does not waive, compliance with these Orders shall be a full accord and satisfaction for Respondent's liability for the violations specifically cited herein.

Respondent hereby waives the right to appeal the issuance, terms and conditions, and service of these Orders, and Respondent hereby waives any and all rights Respondent may have to seek administrative or judicial review of these Orders either in law or equity.
Notwithstanding the preceding, Ohio EPA and Respondent agree that if these
Orders are appealed by any other party to the Environmental Review Appeals
Commission, or any court, Respondent retains the right to intervene and participate in
such appeal. In such an event, Respondent shall continue to comply with these Orders
notwithstanding such appeal and intervention unless these Orders are stayed, vacated
or modified.

XIII. EFFECTIVE DATE

The effective date of these Orders is the date these Orders are entered into the
Ohio EPA Director's journal.

XIV. SIGNATORY AUTHORITY

Each undersigned representative of a party to these Orders certifies that he or
she is fully authorized to enter into these Orders and to legally bind such party to these
Orders.

IT IS SO ORDERED AND AGREED:

Ohio Environmental Protection Agency

[Signature]
Chris Korleski
Director

Date: NOV 10 2009

IT IS SO AGREED:

ArcelorMittal Columbus LLC

[Signature]
Brian R. Stack
Printed or Typed Name: Operations Manager

Date: 10/28/09

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