



State of Ohio Environmental Protection Agency

STREET ADDRESS:

MAILING ADDRESS:

Lazarus Government Center
50 West Town Street
Suite 700
Columbus, Ohio 43215

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www.epa.state.oh.us

P.O. Box 1049
Columbus, Ohio 43216-1049

CERTIFIED MAIL

January 5, 2007

Re: Safety-Kleen Systems, Inc.
EPA ID No: OHD 980 587 364
Ohio ID No: 01-45-0518
Modified Hazardous Waste Permit

Mr. Steve Lear
Safety-Kleen Systems, Inc.
Hebron Recycle Center
581 Milliken Drive SE
Hebron, Ohio 43025

Dear Mr. Lear:

On September 26, 2003, Ohio EPA received Safety-Kleen Systems, Inc.'s (Safety-Kleen) request to 1) increase the container and tank storage capacity by 818,440 gallons, and add 25 waste codes to the list of waste codes the facility is permitted to receive; and, 2) permit Tanks 97 and 98 as treatment tanks for fuel blending spent solvents. For this modification, Safety-Kleen submitted a Class 3 modification application¹. The Agency did not receive written comments concerning this Class 3 modification application. I have enclosed the final modified Ohio hazardous waste facility installation and operation permit (Permit) that was issued by the director today. Please note that the modified Permit remains in effect until it is renewed, withdrawn, suspended or revoked.

You are hereby notified that this action of the Director is final and may be appealed to the Environmental Review Appeals Commission pursuant to Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. The appeal must be filed with the Commission within thirty (30) days after notice of the Director's action. The appeal must be accompanied by a filing fee of \$70.00 which the Commission, in its discretion, may reduce if by affidavit you demonstrate that payment of the full amount of the fee would cause extreme hardship. Notice of the filing of the appeal shall be filed with the Director within three (3) days of filing with the Commission. Ohio EPA requests that a copy of the appeal be served upon the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

¹Ohio EPA assigned tracking # 030926-3B-1 to this modification application.
Bob Taft, Governor

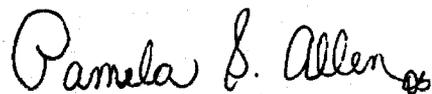
Bruce Johnson, Lieutenant Governor
Joseph P. Koncelik, Director

Mr. Steve Lear
Safety-Kleen Systems, Inc.
Hebron Recycle Center
January 5, 2007
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Environmental Review Appeals Commission
309 South Fourth Street, Room 222
Columbus, OH 43215

If you have any questions, please contact Melissa Musko of the Central District Office at (614) 728-3778.

Sincerely,



Pamela S. Allen, Manager
Regulatory and Information Services
Division of Hazardous Waste Management

cc: Jeremy Carroll/Marie Jarden, ERAS, DHWM
Dale Meyer, U.S. EPA, Region V
Steve Rath/Melissa Musko, CDO, DHWM
Carol Hester, Ohio EPA, PIC

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PUBLIC NOTICE

Licking County

OHIO EPA ISSUES FINAL HAZARDOUS WASTE PERMIT MODIFICATION

On January 5, 2007, Ohio EPA issued a final class 3 hazardous waste facility installation and operation permit (Permit) modification to Safety-Kleen Systems, Inc., Hebron Recycle Center, for its facility at 581 Milliken Drive SE, Hebron, Ohio 43025. The EPA Identification Number for this facility is OHD980587364.

Why does Safety-Kleen Systems, Inc. need a Permit modification?

Safety-Kleen Systems, Inc. (Safety-Kleen) recycles a variety of spent solvents and solvent-contaminated waste waters for beneficial reuse/recovery. Safety-Kleen stores these solvents and waste waters in tanks and containers prior to recycling. Safety-Kleen wishes to 1) increase the container and tank storage capacity by 818,440 gallons, and add 25 waste codes to the list of waste codes the facility is permitted to receive; and, 2) permit Tanks 97 and 98 as treatment tanks for fuel blending spent solvents. The final Permit modification contains the conditions under which the facility must operate. To issue this final Permit modification, Ohio EPA determined that the Permit application is complete and meets appropriate standards. Details about this final action can be viewed on Ohio EPA's website under Stakeholders Involvement at <http://web.epa.state.oh.us/dhwm/>

Can I appeal this Permit and Modifications?

Yes, if you are an officer of an agency of the state or of a political subdivision, acting in a representative capacity, or any person who would be aggrieved or adversely affected by this Permit, you have the right to appeal this permit decision to the Environmental Review Appeals Commission (ERAC).

If I decide to appeal this final modified Permit, how and when must I make the appeal?

If you file an appeal, you must put it in writing no later than February 7, 2007. Your appeal must explain why you are appealing the action and the grounds you are using for your appeal. The appeal must be accompanied by a filing fee of \$70.00 which the Commission, in its discretion, may reduce if by affidavit you demonstrate that payment of the full amount of the fee would cause extreme hardship. Ohio EPA requests that a copy of the appeal be served upon the Ohio Attorney General's Office, Environmental Enforcement Section. You must file your appeal, according to Ohio Revised Code § 3745.04 with ERAC at the following address: **Environmental Review Appeals Commission**, 309 South Fourth Street, Room 222, Columbus, Ohio 43215. You must send a copy of the appeal to the director of Ohio EPA at the following address no later than three (3) days after you file it with ERAC: **Director of Ohio EPA**, P.O. Box 1049, Columbus, Ohio 43216-1049.

**OHIO ENVIRONMENTAL PROTECTION AGENCY
DIVISION OF HAZARDOUS WASTE MANAGEMENT**

**SUMMARY OF MODIFICATIONS TO HAZARDOUS WASTE
INSTALLATION AND OPERATION PERMIT**

Safety-Kleen Systems, Inc.
U.S. EPA ID #: OHD 980 587 364
Ohio ID #: 01-45-0518

Modification(s) of the Hazardous Waste Facility Installation and Operation Permit will authorize Safety-Kleen Systems, Inc. in Hebron, Ohio to make the following change(s):

Class 3 Modifications:

- To increase container and tank storage capacity by 818,440 gallons
- To add 25 waste codes to the list of waste codes the facility is permitted to receive, and
- To permit Tanks 97 and 98 as treatment tanks for fuel blending spent solvents.

The requested capacity increase for each area is summarized below.

Area	Present Capacity (gallons)	Requested Capacity (gallons)
Storage Area 1	136,080	158,400
Storage Area 2	0	14,220
Truck Station 1	0	13,200
Truck Station 2	0	13,200
Tank Farm 1	240,000	595,000
Tank Farm 2	150,000	525,000
Tank Farm 6	32,000	57,500

The requested additional waste codes are:

D002, D005, D007, D010, D037, D038, D041, D042, D043, F006, K022, K048, K049, K050, K051, K060, K086, K087, U110, U112, U113, U118, U162, U188, and U196.

Safety-Kleen requested the modification to respond to changes in their customers' current and future needs. The Safety-Kleen facility in Hebron, Ohio, is a solvent recycling center specializing in spent degreasing solvents, dry cleaning wastes, and other used industrial solvents. The solvents and other wastes accepted at the facility are reclaimed and reused as solvents or sent to other facilities to be blended with other liquids for fuel.

OHIO E.P.A. OHIO ENVIRONMENTAL PROTECTION AGENCY

JAN -5 2007 MODIFIED OHIO HAZARDOUS WASTE FACILITY

ENTERED DIRECTOR'S JOURNAL INSTALLATION AND OPERATION PERMIT

Date of Issuance: January 5, 2007

Effective Date: January 5, 2007

U.S. EPA ID No.: OHD 980 587 364

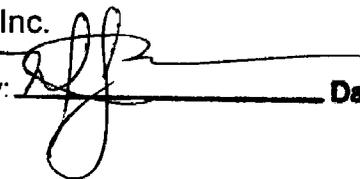
Ohio Permit No.: 01-45-0518

Name of Permittee: Safety-Kleen Systems, Inc.

Mailing Address: Safety-Kleen Systems, Inc.
Hebron Recycle Center
581 Milliken Dr. SE
Hebron, Ohio 43025

I certify this to be a true and accurate copy of the official documents as filed in the records of the Ohio Environmental Protection Agency.

Facility Location: Safety-Kleen Systems, Inc.
Hebron Recycle Center
581 Milliken Dr. SE
Hebron, Ohio 43025

Rv:  Date: 1/5/07

Person to Contact: Steve Lear, Environmental Compliance Manager

This Modified Ohio Hazardous Waste Facility Installation and Operation Permit is issued pursuant and subject to Section 3734.05(I) of the Ohio Revised Code and Rule 3745-50-51(D) of the Ohio Administrative Code. For this Class 3 modification governed under division (i)(3) of section 3734.05 of the Revised Code, the Director has made the findings required by division (D)(2) of that same section.

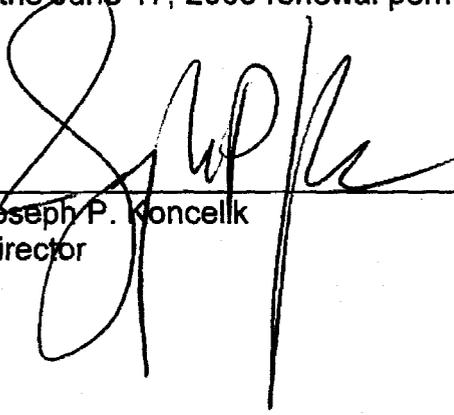
The Ohio Hazardous Waste Facility Installation and Operation Permit with the above-referenced permit number as issued by the Ohio Environmental Protection Agency and journalized on June 17, 2005, is hereby incorporated by reference in its entirety, except as it may be modified herein.

This modification of the permit shall remain in effect until such time as the Ohio Hazardous Waste Facility Installation and Operation Permit is renewed, modified, withdrawn, suspended or revoked.

The Permittee shall comply with all requirements of the modified Part B permit application as amended or supplemented on September 26, 2003, July 2, 2004, August 22, 2005, November 7, 2005, May 12, 2006, August 10, 2006 and September 11, 2006. The information contained in the modified Part B permit application is incorporated herein by reference. Specifically, all written statements regarding the specifications, locations or

capabilities of the processes, equipment, containment devices, safety devices or programs or other matters made by the applicant in the permit modification application are hereby incorporated as express, binding terms and conditions of this modified permit.

The modified Terms and Conditions of this permit are attached hereto and are incorporated herein by reference. The modified Terms and Conditions supersede and replace the corresponding pages found in the June 17, 2005 renewal permit.



Joseph P. Koncellk
Director

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OHIO EPA DHWM

JAN 05 2007

OHIO ENVIRONMENTAL PROTECTION AGENCY
OHIO HAZARDOUS WASTE FACILITY
INSTALLATION AND OPERATION PERMIT RENEWAL

Permittee: Safety-Kleen Systems, Inc.

Mailing Address: Safety-Kleen Systems, Inc.
Hebron Recycle Center
581 Milliken Drive SE
Hebron, Ohio 43025

Owner: Safety-Kleen Systems, Inc.
5400 Legacy Drive
Cluster II, Bldg. 3
Plano, Texas 75024

Operator: Safety-Kleen Systems, Inc.
Hebron Recycle Center
581 Milliken Drive SE
Hebron, Ohio 43025

Location: Safety-Kleen Systems, Inc.
Hebron Recycle Center
581 Milliken Drive SE
Hebron, Ohio 43025

Ohio Permit No.:	01-45-0518
US EPA ID:	OHD 980 587 364
Issue Date:	
Effective Date:	
Expiration Date:	

AUTHORIZED ACTIVITIES

In reference to the application of Safety-Kleen Systems, Inc. for an Ohio Hazardous Waste Facility Installation and Operation Renewal Permit under Ohio Revised Code (ORC) Chapter 3734 and the record in this matter, you are authorized to conduct at the above-named facility the following hazardous waste management activities:

- Storage of Hazardous Waste in Containers and Tanks
- Treatment of Hazardous Waste in Tanks
- Closure/Post Closure
- Corrective Action

- (d) The Permittee must submit to the Ohio EPA and keep at the facility the latest closure, post-closure, and corrective action cost estimates as required by OAC Rules 3745-55-011(B), 3745-55-42(D) and (E), and 3745-55-44(D) and (E).

B.37 Financial Assurance for Facility Closure, Post-Closure Care, and Corrective Action

The Permittee must maintain continuous compliance with OAC Rule 3745-55-43, 3745-55-45, and 3745-55-46 and provide documentation of financial assurance, which meets the requirements of OAC Rule 3745-55-51, in at least the amount of the cost estimates required by Permit Condition B.36.

B.38 Liability Requirements

The Permittee must maintain continuous compliance with the requirements of OAC Rule 3745-55-47 and the documentation of liability by providing liability coverage which meets the requirements of OAC Rule 3745-55-51 for sudden accidental occurrences in the amount of at least \$1 million per occurrence, with an annual aggregate of at least \$2 million, exclusive of legal defense costs.

**B.39 Incapacity of Owners or Operators, Guarantors, or Financial Institutions
OAC Rule 3745-55-48**

The Permittee must comply with requirements set forth in OAC Rule 3745-55-48 regarding the incapacity of owners, operators, guarantors or financial institutions.

**B.40 General Requirements for Land Disposal Restrictions
OAC Chapter 3745-270**

The Permittee must comply with all applicable regulations regarding land disposal prohibitions and restrictions as required by OAC Chapter 3745-270.

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MODULE C - CONTAINER STORAGE

C. CONTAINER STORAGE AND MANAGEMENT

The Permittee operates five (5) storage areas for the storage of hazardous waste in containers (S01). The maximum amount of container storage allowed in Container Storage Area No. 1 is 158,400 gallons. The maximum amount of container storage allowed in Container Storage Area No. 2B is 6,150 gallons. The maximum amount of container storage allowed in Container Storage Area No. 2E is 8,070 gallons. The maximum amount of container storage allowed in Truck Station No. 1 is 13,200 gallons and the maximum amount of container storage allowed in Truck Station No. 2 is 13,200 gallons.

Container Storage Area No. 1 is constructed of a reinforced concrete pad with twelve inch high curbs at the east and west ends, and variable height curbs along the north and south ends (six inch minimum in the middle and increasing as the elevation of the pad decreases).

The secondary containment capacity of Container Storage Area No. 1 is 33,690 gallons. The pad is sloped with a one sixteenth-inch per foot slope to direct the flow of any leakage or spillage to sumps located at the east and west ends of the storage area. Each sump is twenty-four inches in diameter by two feet deep and has a capacity of 47 gallons. This storage area is covered by a roof to prevent precipitation from entering the storage area. Precipitation run-on is controlled by the dike surrounding the storage area.

Container Storage Area No. 2 is constructed of reinforced concrete and is divided into areas 2B, 2C, 2D and 2E. These areas are within an enclosed building, and there is a concrete berm to keep precipitation run-on away from the building. Areas 2C and 2D are to be used for container staging only, and are not permitted for hazardous waste storage. Containers may be staged in areas 2C and 2D for up to 24 hours before they must be moved to a permitted storage area. Area 2B has a secondary containment capacity of 705 gallons, while Area 2E has a secondary containment capacity of 808 gallons.

Truck Station 1 and 2 are constructed of reinforced concrete with an average curb height of 4.5 inches. The floor slopes to a 43 cubic foot catch basin, and a 16 foot by 1 foot trench runs across each bay to the sump. The average depth of the trench is 4 inches. Truck Station No. 1 has a secondary containment capacity of 5,382 gallons and Truck Station No. 2 has a secondary containment capacity of 5,382 gallons. These areas are within an enclosed building, and the driveway into

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and out of the building slopes upward to keep precipitation run-on out of the each area.

The waste codes listed in Permit Condition C.3(a) may be stored in containers. Ignitable waste is only permitted to be stored in Container Storage Areas No. 1, No. 2B, and No. 2E. The types and sizes of containers are described in Section 4 of the permit application.

C.1 Container Storage/ Quantity Limitation

- (a) The Permittee is authorized to store 199,020 gallons of hazardous waste at any given time in permitted Container Storage Areas No. 1, No. 2B, No. 2E, Truck Station No. 1 and Truck Station No. 2.
- (b) For the purpose of compliance with the capacity limitation of this permit, each container will be considered to be storing an amount of hazardous waste equal to its capacity, regardless of the actual quantity stored in the container.
- (c) Permit Conditions C.1(a) and C.2 shall not apply to the Permittee's activities as a generator accumulating hazardous waste on-site in compliance with OAC Rule 3745-52-34 and 40 CFR Part 265, subparts AA, BB, and CC.

However, when accumulating waste within the permitted container storage area, in accordance with OAC Rule 3745-52-34 and 40 CFR Part 265, subparts AA, BB, and CC, the Permittee must not, for the total amount of hazardous waste stored and accumulated, exceed the maximum container storage inventory established under this permit condition.

C.2 Reserved.

C.3 Waste Identification

The Permittee must store in containers only the hazardous waste codes specified below:

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D001, D002, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F004, F005, F006, K006, K016, K022, K030, K048, K049, K050, K051, K052, K060, K085, K086, K087, K095, K096, K105, K141, K142, K143, K144, K145, K147, K148, U002, U003, U019, U031, U037, U044, U051, U052, U055, U056, U057, U068, U069, U070, U071, U072, U075, U077, U078, U079, U080, U083, U084, U108, U110, U113, U117, U118, U121, U124, U140, U154, U159, U161, U162, U165, U169, U171, U188, U191, U196, U210, U211, U213, U220, U226, U227, U228, and U239

C.4 Condition of Containers
OAC Rule 3745-55-71

If a container holding hazardous waste is not in good condition (e.g., severe rusting, apparent structural defects) or if it begins to leak, the Permittee must transfer the hazardous waste from such container to a container that is in good condition or otherwise manage the waste in compliance with the conditions of this permit and the hazardous waste facility chapters of the OAC.

C.5 Compatibility of Waste with Containers
OAC Rule 3745-55-72

The Permittee must use a container made of or lined with materials which will not react with, and are otherwise compatible with, the hazardous waste to be stored, so that the ability of the container to contain the waste is not impaired.

C.6 Management of Containers
OAC Rule 3745-55-73

- (a) The Permittee must keep all containers closed during storage, except when it is necessary to add or remove waste, and must not open, handle, or store containers in a manner which may rupture the container or cause it to leak.
- (b) In the event lab-pack wastes are generated they must be handled in compliance with applicable storage requirements.
- (c) In the event lab-pack wastes are generated they must be packaged in drums containing absorbent material that is compatible with the waste.

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C.7 Containment Systems
OAC Rule 3745-55-75

- (a) The Permittee must maintain the containment system in accordance with the plans and specifications contained in Section 4 of the permit application.
- (b) The Permittee must maintain the containment system as described in the permit application, designed with sufficient capacity to contain ten percent of the total volume of the containers or the volume of the largest container, whichever is greater. The containment system must be free of cracks and gaps and sufficiently impervious to contain leaks and spills and accumulated precipitation until the collected material is detected and removed.
- (c) The base of the containment system must be sloped or the containment system must be otherwise designed and operated to drain and remove liquids resulting from leaks, spills, or precipitation, unless the containers are elevated or are otherwise protected from contact with accumulated liquids.
- (d) Run-on into the containment system must be prevented unless the collection system has sufficient excess capacity in addition to that required in Permit Condition C.7(b) above.
- (e) Spilled or leaked waste and accumulated precipitation must be removed from the sumps or collection areas in a timely manner. This time period is not to exceed twenty-four (24) hours from the time spilled and/or leaked waste or accumulated precipitation is discovered in the sumps.

C.8 Reserved.

C.9 Inspection Schedules and Procedures
OAC Rules 3745-54-15 and 3745-54-73

The Permittee must inspect the container storage area in accordance with the inspection schedule contained in Section 6 of the permit application and in accordance with OAC Rule 3745-54-15. The inspection schedule must be designed to detect for leaking containers, deteriorating containers and/or containment systems. The Permittee must note the results of these inspections in the inspection log along with any remedial action taken.

Areas subject to spills, such as loading or unloading areas, shall be inspected daily when in use pursuant to the inspection procedure described in Section 6 of the permit application. The Permittee must maintain these inspection results in facility operating record.

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C.10 Recordkeeping

OAC Rule 3745-54-73

The Permittee must comply with all recordkeeping requirements of OAC Rule 3745-54-73 as part of the facility operating record.

C.11 Special Container Provisions for Ignitable or Reactive Waste

OAC Rules 3745-54-17 and 3745-55-76

- (a) The Permittee must not store ignitable or reactive waste except in accordance with OAC Rules 3745-54-17 and 3745-55-76.
- (b) The Permittee must not locate containers holding ignitable or reactive waste within 15 meters (50 feet) of the facility's property line.
- (c) The Permittee must take precautions to prevent accidental ignition or reaction of ignitable or reactive waste and shall follow the storage procedures specified in Section 6.5 of the permit application.

C.12 Special Container Provisions for Incompatible Waste

OAC Rules 3745-54-17(B) and 3745-55-77

- (a) The Permittee must not store incompatible waste except in accordance with OAC Rules 3745-54-17(B) and 3745-55-77.
- (b) The Permittee must not place hazardous waste in an unwashed container that previously held an incompatible waste or material.
- (c) The Permittee must separate or protect (by means of a dike, berm, wall, or other device) a storage container holding a hazardous waste that is incompatible with any waste or other materials stored nearby in other containers, piles, open tanks, or surface impoundments.

C.13 Reserved.**C.14 Closure and Post-Closure**

OAC Rules 3745-55-10 through 3745-55-20, and 3745-55-78

At closure of the container area, the Permittee shall remove all hazardous waste and hazardous waste residues from the containment system, in accordance with the procedures in the closure plan set forth in Section 9 of the permit application.

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MODULE D - TANK STORAGE AND MANAGEMENT

D. MODULE HIGHLIGHTS

The Permittee operates four (4) areas for the storage of hazardous waste in tanks (SO2). Tank Farm 1 is used for flammable waste solvents and storage is permitted in 30 tanks (595,000 gallons). Tank Farm 2 is used for chlorinated waste solvents and storage is permitted in 37 tanks (525,000 gallons). Tank Farms 4 and 6 are used for other types of hazardous waste solvents; storage is permitted in 4 tanks (60,000 gallons) in Tank Farm 4 and 4 tanks (57,500 gallons) in Tank Farm 6. Tank Farm 6 contains Tanks 97 and 98, which are permitted for treatment for fuel blending. All tanks are considered existing tanks based on their ages and/or installation dates (1984 or 1986; see Attachment 4-7 of the permit application).

All tanks and ancillary equipment are above-ground. Transfers of waste are monitored through a master control board which continuously monitors the level in each tank. This control board is equipped with warning lights tied to high level alarms in each tank set at 95% of tank capacity. When 95% of tank capacity is reached, all high volume pumps are disabled. Low volume pumps do not automatically shut down and must be manually shut off at the pump location after the high level alarm sounds. Level gauges are present on each tank and level readings are recorded in daily facility records. All tanks are vented directly to the atmosphere through pressure/vacuum vents. Tanks for chlorinated organics are equipped with conservation vents to prevent influx of water and HCl generation.

Each tank system, except for some ancillary equipment, is contained by concrete external liners. The net secondary containment capacities per Attachment 4-8 of the permit application are: 62,588 gallons on the east side and 73,958 gallons on the west side for Tank Farm 1; 133,067 gallons for Tank Farm 2; 31,335 gallons for Tank Farm 4; and, 23,952 gallons for Tank Farm 6. All concrete liners have been provided an impermeable coating that is compatible with the wastes stored. All waste codes listed in Permit Condition D.1(c) may be stored in tanks.

D.1 Tank Storage Quantity Limitation/Waste Identification

- (a) The Permittee may store a total volume of 1,237,500 gallons of hazardous waste in 75 tanks, subject to the terms of this permit and as detailed in the table below.

The Permittee shall store in tanks only the hazardous waste codes specified in the permit application and summarized below:

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Tank Farm No. & Tank No.	Capacity (Gallons)	Dimensions of Tank	Type of Construction	Typical Description of Hazardous Waste	Hazardous Waste No.
Tank Farm 1 32	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Mineral Spirits Ignitable	See Permit Condition D.1(c), below
Tank Farm 1 33	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Mineral Spirits Ignitable	See Permit Condition D.1(c), below
Tank Farm 1 34	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Mineral Spirits Ignitable	See Permit Condition D.1(c), below
Tank Farm 1 35	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Mineral Spirits Ignitable	See Permit Condition D.1(c), below
Tank Farm 1 36	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Mineral Spirits Ignitable	See Permit Condition D.1(c), below
Tank Farm 1 37	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Mineral Spirits Ignitable	See Permit Condition D.1(c), below
Tank Farm 1 39	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Mineral Spirits Ignitable	See Permit Condition D.1(c), below
Tank Farm 1 40	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Mineral Spirits Ignitable	See Permit Condition D.1(c), below
Tank Farm 1 41	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Mineral Spirits Ignitable	See Permit Condition D.1(c), below
Tank Farm 1 42	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Mineral Spirits Ignitable	See Permit Condition D.1(c), below
Tank Farm 1 43	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Mineral Spirits Ignitable	See Permit Condition D.1(c), below
Tank Farm 1 44	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Mineral Spirits Ignitable	See Permit Condition D.1(c), below
Tank Farm 1 45	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Mineral Spirits Ignitable	See Permit Condition D.1(c), below

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Tank Farm No. & Tank No.	Capacity (Gallons)	Dimensions of Tank	Type of Construction	Typical Description of Hazardous Waste	Hazardous Waste No.
Tank Farm 1 49	20,000	10 ft 6 in (Diam) x 32 ft	CS-FB	Flammable/Ignitable Solvents	See Permit Condition D.1(c), below
Tank Farm 1 50	20,000	10 ft 6 in (Diam) x 32 ft	CS-FB	Flammable/Ignitable Solvents	See Permit Condition D.1(c), below
Tank Farm 1 51	30,000	12 ft (Diam) x 35 ft	CS-FB	Flammable/Ignitable Solvents	See Permit Condition D.1(c), below
Tank Farm 1 52	30,000	12 ft (Diam) x 35 ft	CS-FB	Flammable/Ignitable Solvents	See Permit Condition D.1(c), below
Tank Farm 1 53	30,000	12 ft (Diam) x 35 ft	CS-FB	Flammable/Ignitable Solvents	See Permit Condition D.1(c), below
Tank Farm 1 56	15,000	10 ft 6 in (Diam) x 24 ft	8.25 ft skirt CS-CB	Flammable/Ignitable Solvents	See Permit Condition D.1(c), below
Tank Farm 1 57	15,000	10 ft 6 in (Diam) x 24 ft	CS-CB	Flammable/Ignitable Solvents	See Permit Condition D.1(c), below
Tank Farm 1 58	15,000	10 ft 6 in (Diam) x 24 ft	8 ft skirt CS-CB	Flammable/Ignitable Solvents	See Permit Condition D.1(c), below
Tank Farm 1 59	30,000	12 ft (Diam) x 35 ft	CS-FB	Flammable/Ignitable Solvents	See Permit Condition D.1(c), below
Tank Farm 1 60	30,000	12 ft (Diam) x 35 ft	CS-FB	Flammable/Ignitable Solvents	See Permit Condition D.1(c), below
Tank Farm 1 61	30,000	12 ft (Diam) x 35 ft	CS-FB	Flammable/Ignitable Solvents	See Permit Condition D.1(c), below
Tank Farm 1 63	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Mineral Spirits Ignitable	See Permit Condition D.1(c), below
Tank Farm 1 65	15,000	10 ft 6 in (Diam) x 24 ft	8.25 ft skirt CS-CB	Flammable/Ignitable Solvents	See Permit Condition D.1(c), below

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Tank Farm No. & Tank No.	Capacity (Gallons)	Dimensions of Tank	Type of Construction	Typical Description of Hazardous Waste	Hazardous Waste No.
Tank Farm 1 66	15,000	10 ft 6 in (Diam) x 24 ft	8.25 ft skirt CS-CB	Flammable/Ignitable Solvents	See Permit Condition D.1(c), below
Tank Farm 1 67	30,000	12 ft (Diam) x 36 ft	CS-FB	Mineral Spirits Ignitable	See Permit Condition D.1(c), below
Tank Farm 1 68	30,000	12 ft (Diam) x 35 ft	CS-FB	Flammable/Ignitable Solvents	See Permit Condition D.1(c), below
Tank Farm 1 69	30,000	12 ft 6 in (Diam) x 35 ft	CS-FB	Flammable/Ignitable Solvents	See Permit Condition D.1(c), below
Tank Farm 2 80	15,000	10 ft 6 in (Diam) x 24 ft	8 ft skirt CS-CB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 81	15,000	10 ft 6 in (Diam) x 24 ft	8 ft skirt CS-CB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 82	15,000	10 ft 6 in (Diam) x 24 ft	8 ft skirt CS-CB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 83a	7,500	10 ft 6 in (Diam) x 11 ft + 5.25 ft (cone) Total tank height is 32 ft 6 in	8 ft skirt CS-CB/PB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 2 83b	7,500	10 ft 6 in (Diam) x 11 ft + 5.25 ft (cone) Total tank height is 32 ft 6 in	8 ft skirt CS-CB/PB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 2 84a	7,500	10 ft 6 in (Diam) x 11 ft + 5.25 ft (cone) Total tank height is 32 ft 6 in	8 ft skirt CS-CB/PB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below

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Tank Farm No. & Tank No.	Capacity (Gallons)	Dimensions of Tank	Type of Construction	Typical Description of Hazardous Waste	Hazardous Waste No.
Tank Farm 2 84b	7,500	10 ft 6 in (Diam) x 11 ft + 5.25 ft (cone) Total tank height is 32 ft 6 in	8 ft skirt CS-CB/PB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 2 85	15,000	10 ft 6 in (Diam) x 24 ft	8 ft skirt CS-CB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 86	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 2 87	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 2 88	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 2 89a	7,500	10 ft 6 in (Diam) x 11 ft + 5.25 ft (cone) Total tank height is 32 ft 6 in	8 ft skirt CS-CB/PB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 2 89b	7,500	10 ft 6 in (Diam) x 11 ft + 5.25 ft (cone) Total tank height is 32 ft 6 in	8 ft skirt CS-CB/PB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 2 90	15,000	10 ft 6 in (Diam) x 24 ft	7.8 ft CS skirt SS-CB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 91	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 2 92a	7,500	10 ft 6 in (Diam) x 11 ft + 5.25 ft (cone) Total tank height is 32 ft 6 in	8 ft skirt CS-CB/PB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below

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Tank Farm No. & Tank No.	Capacity (Gallons)	Dimensions of Tank	Type of Construction	Typical Description of Hazardous Waste	Hazardous Waste No.
Tank Farm 2 92b	7,500	10 ft 6 in (Diam) x 11 ft + 5.25 ft (cone) Total tank height is 32 ft 6 in	8 ft skirt CS-CB/PB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 2 93	15,000	10 ft 6 in (Diam) x 24 ft	8 ft skirt CS-CB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 94a	7,500	10 ft 6 in (Diam) x 11 ft + 5.25 ft (cone) Total tank height is 32 ft 6 in	8 ft skirt CS-CB/PB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 2 94b	7,500	10 ft 6 in (Diam) x 11 ft + 5.25 ft (cone) Total tank height is 32 ft 6 in	8 ft skirt CS-CB/PB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 2 95	15,000	10 ft 6 in (Diam) x 24 ft	8 ft CS skirt SS-CB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 100	15,000	10 ft 6 in (Diam) x 24 ft	7.8 ft CS skirt SS-CB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 101	15,000	10 ft 6 in (Diam) x 24 ft	8 ft skirt CS-CB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 102a	7,500	10 ft 6 in (Diam) x 11 ft + 5.25 ft (cone) Total tank height is 32 ft 6 in	8 ft skirt CS-CB/PB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 2 102b	7,500	10 ft 6 in (Diam) x 11 ft + 5.25 ft (cone) Total tank height is 32 ft 6 in	8 ft skirt CS-CB/PB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below

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Tank Farm No. & Tank No.	Capacity (Gallons)	Dimensions of Tank	Type of Construction	Typical Description of Hazardous Waste	Hazardous Waste No.
Tank Farm 2 103	15,000	10 ft 6 in (Diam) x 24 ft	7.8 ft CS skirt SS-CB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 104	15,000	10 ft 6 in (Diam) x 24 ft	7.8 ft skirt SS-CB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 105	15,000	10 ft 6 in (Diam) x 24 ft	8 ft skirt CS-CB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 106	30,000	12 ft (Diam) x 35 ft	CS-FB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 107	30,000	12 ft (Diam) x 35 ft	SS-FB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 108	15,000	10 ft 6 in (Diam) x 24 ft	7.8 ft CS skirt SS-FB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 109	15,000	10 ft 6 in (Diam) x 24 ft	7.8 ft skirt SS-DB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 110	15,000	10 ft 6 in (Diam) x 24 ft	8 ft skirt CS-CB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 111	30,000	12 ft (Diam) x 35 ft	SS-FB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 112	30,000	12 ft (Diam) x 35 ft	SS-FB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 113	15,000	10 ft 6 in (Diam) x 24 ft	7.8 ft CS skirt SS-CB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 2 114	15,000	10 ft 6 in (Diam) x 24 ft	6.5 ft skirt CS-CB	Chlorinated Solvents	See Permit Condition D.1(c), below
Tank Farm 4 203	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 4 204	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below

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Tank Farm No. & Tank No.	Capacity (Gallons)	Dimensions of Tank	Type of Construction	Typical Description of Hazardous Waste	Hazardous Waste No.
Tank Farm 4 205	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 4 209	15,000	10 ft 6 in (Diam) x 24 ft 6 in	8 ft skirt CS-CB	Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 6 96	12,000	11 ft (Diam) x 17 ft	CS-FB	Mineral Spirits Ignitable Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 6 97	20,000	12 ft (Diam) x 24 ft	CS-FB	Mineral Spirits Ignitable Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Tank Farm 6 98	20,000	10 ft 6 in (Diam) x 32 ft 6 in.	CS-FB	Mineral Spirits Ignitable Chlorinated Solvents Toxic	See Permit Condition D.1(c), below
Bin #2	5,500	6.6 ft x 12 ft x 9.5 ft deep	CS-Square	Toxic	See Permit Condition D.1(c), below
CS - CARBON STEEL SS = STAINLESS STEEL PB = PIGGY-BACK			CB - CONE BOTTOM FB - FLAT BOTTOM DB - DISHED BOTTOM L = LINED		

- (b) During any calendar year, the Permittee must not manage through tank storage hazardous waste in excess of the maximum annual quantity set forth in Permit Condition B.1(b).
- (c) The Permittee shall store in tanks only the hazardous waste codes specified in the permit application and summarized below:

D001, D002, D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D021, D022, D023, D024, D025, D026, D027, D028, D029, D030, D032, D033, D034, D035, D036, D037, D038, D039, D040, D041, D042, D043, F001, F002, F003, F004, F005, F006, K006, K016, K022, K030, K048, K049, K050, K051, K052, K060, K085, K086, K087, K095, K096, K105, K141, K142, K143, K144, K145, K147, K148, U002, U003, U019, U031, U037, U044, U051, U052, U055, U056, U057, U068, U069, U070, U071, U072, U075, U077, U078, U079, U080, U083, U084, U108, U110, U113, U117, U118, U121, U124, U140, U154, U159, U161, U162, U165, U169, U171, U188, U191, U196, U210, U211, U213, U220, U226, U227, U228, and U239

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D.2 Limitations on Treatment of Hazardous Waste in Tanks

- (a) The Permittee is authorized to treat hazardous waste in the tanks specified in the table below. The Permittee shall treat in tanks only the hazardous waste codes specified in the permit application and summarized below:

Tank No.	Capacity (Gallons)	Treatment Type	Dimensions of Tank	Secondary Containment Volume(Gallons)	Description of Hazardous Waste	Hazardous Waste No.
97	20,000	Fuel Blending	12 ft (Diam) x 24 ft	23,952	Mineral Spirits Ignitable Chlorinated Solvents Toxic	See Permit Condition D.1(c)
98	20,000	Fuel Blending	10.5 ft (Diam) x 32.5 ft	23,952	Mineral Spirits Ignitable Chlorinated Solvents Toxic	See Permit Condition D.1(c)

- (b) The provision of Condition D.2(a) shall not apply to the Permittee's activities as a generator treating hazardous waste in tanks on-site in compliance with the provisions of OAC Rule 3745-52-34.

D.3 Reserved.**D.4 Containment and Detection of Releases.**
OAC Rule 3745-55-93**(a) New Tank Systems**

The Permittee must construct and operate the secondary containment system in accordance with requirements of OAC Rule 3745-55-93(B) through (F), and Section 4.3 of the permit application.

- (b) Existing Tank Systems with Secondary Containment. The Permittee must design, construct, and operate the secondary containment system in accordance with the detailed design plans and descriptions contained in Section 4 of the permit application. If needed, repair of secondary containment must be performed as soon as concrete surface temperatures exceed 38° F for the applicable curing period. Currently all permitted storage tanks at the facility are existing tanks.

D.5 Operating Requirements
OAC Rule 3745-55-94

- (a) The Permittee must not place hazardous wastes or treatment reagents in the tank system if they could cause the tank, its ancillary equipment, or a containment system to rupture, leak, corrode, or otherwise fail.

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- (b) The Permittee must prevent spills and overflows from the tank or containment systems using the methods described in the permit application. The Permittee must comply with the requirements of OAC Rule 3745-55-96 if a leak or spill occurs in the tank system.

D.6 Inspection Schedules and Procedures
OAC Rule 3745-55-95

- (a) The Permittee must inspect the tank systems, in accordance with the Inspection Schedule found in Section 6 of the permit application and must complete the items in Permit Conditions D.6(b) and D.6(c) as part of those inspections:
- (b) The Permittee must inspect the overflow controls, in accordance with the procedure and schedule in the permit application.
- (c) The Permittee must inspect the following components of the tank system once each operating day:
- (i) Above-ground portions of the tank system, if any, to detect corrosion or releases of waste;
 - (ii) Data gathered from monitoring and leak detection equipment (e.g., pressure or temperature gauges, monitoring wells) to ensure that the tank system is being operated according to its design; and
 - (iii) Construction materials and the area immediately surrounding the externally accessible portion of the tank system, including the secondary containment system, to detect erosion or signs of releases of hazardous waste (e.g., wet spots, dead vegetation).
- (d) Tank Preventative Maintenance.
- (i) For all permitted hazardous waste storage tanks, ultrasonic thickness testing must be conducted using the procedures in Section 4.3.1 of the permit application.
 - (ii) If a tank system or component is found to be leaking or unfit for use as a result of the ultrasonic testing, the Permittee must comply with Permit Condition D.7 and notify the Director, in accordance with Permit Condition D.8.

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- (e) The Permittee must document compliance with Permit Condition D.6 in the operating record of the facility.

D.7 Response to Leaks or Spills
OAC Rule 3745-55-96

- (a) In the event of a leak or a spill from the tank system, from a secondary containment system, or if a system becomes unfit for continued use, the Permittee must remove the system from service immediately and complete the following actions:

- (i) Immediately stop the flow of hazardous waste into the tank system or secondary containment system and inspect the system to determine the cause of the release.
- (ii) If the release was from the tank system, the owner/operator must, within twenty-four hours after detection of the leak, or, if the owner/operator demonstrates that it is not possible, at the earliest practicable time, remove as much of the waste as is necessary to prevent further release of hazardous waste to the environment and to allow inspection and repair of the tank system to be performed.

If the material released was to a secondary containment system, all released materials must be removed within twenty-four (24) hours or in as timely a manner as possible to prevent harm to human health and the environment.

- (iii) The Permittee must immediately conduct a visual inspection of all releases to the environment and based on that inspection: (1) prevent further migration of the leak or spill to soils or surface water and (2) remove and properly dispose of any visible contamination of the soil or surface water.
- (b) Unless the requirements of Permit Conditions D.7(b)(i) through D.7(b)(iii) are satisfied, the Permittee must close its tank system in accordance with OAC Rule 3745-55-97 and its closure plan if there has been a leak or spill from the tank system, from a secondary containment system, or if a system becomes unfit for continual use.
- (i) For a release caused by a spill that has not damaged the integrity of the system, the Permittee must remove the released waste and make any necessary repairs to fully restore the integrity of the system before returning the tank system to service.

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- (ii) For a release caused by a leak from the primary tank system to the secondary containment system, the Permittee must repair the primary system prior to returning it to service.
 - (iii) If the Permittee replaces a component of the tank system to eliminate the leak, that component must satisfy the requirements for new tank systems or components in OAC Rules 3745-55-92 and 3745-55-93.
- (c) For all major repairs (e.g., installation of an internal liner, repair of a ruptured tank, or repair or replacement of a secondary containment vault) to eliminate leaks or restore the integrity of the tank system, the Permittee must obtain a certification by an independent, qualified, registered professional engineer in accordance with OAC Rule 3745-50-42(D)(1) that the repaired system is capable of handling hazardous wastes without release for the intended life of the system before returning the system to service. This certification must be submitted to the Director within seven days after returning the tank system to use.

D.8 Recordkeeping and Reporting

OAC Rules 3745-55-96, 3745-55-91(A), and 3745-55-92(G)

- (a) The Permittee must report to the Director, within 24 hours of detection, when a leak or spill occurs from the tank system or secondary containment system to the environment. A leak or spill of one pound or less of hazardous waste, that is immediately contained and cleaned-up, need not be reported. Releases that are contained within a secondary containment system need not be reported.
- (b) Within 30 days of detecting a release to the environment from the tank system or secondary containment system, the Permittee must report the following information to the Director:
 - (i) Likely route of migration of the release;
 - (ii) Characteristics of the surrounding soil (including soil composition, geology, hydrogeology, and climate);
 - (iii) Results of any monitoring or sampling conducted in connection with the release. If the Permittee finds it will be impossible to meet this time period, the Permittee should provide the Director with a schedule of when the results will be available. This schedule must be provided before the required 30-day submittal period expires;
 - (iv) Proximity of downgradient drinking water, surface water, and populated areas; and

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- (v) Description of response actions taken or planned.
 - (c) Reserved.
 - (d) The Permittee must keep on file at the facility the written assessment of each tank system's integrity.
 - (e) The Permittee must maintain at the facility a record of the results of the ultrasonic tank tests conducted in accordance with Permit Condition D.6.(d).

D.9 Closure and Post-Closure Care
OAC Rule 3745-55-97

- (a) At closure of the tank system(s), the Permittee must follow the procedures in the closure plan in Section 9 of the permit application.
- (b) If the Permittee demonstrates that not all contaminated soils can be practically removed or decontaminated, in accordance with the closure plan, then the Permittee must close the tank system(s) and perform post-closure care following the procedures in the closure plan in Section 9 of the permit application. For the UST unit closed as a landfill, the Permittee must comply with the post-closure plan approved by Ohio EPA on September 30, 1992 and the terms and conditions of this permit.

D.10 Special Tank Provisions for Ignitable or Reactive Wastes
OAC Rule 3745-55-98

- (a) The Permittee must not place ignitable or reactive waste in the tank system or in the secondary containment system, unless the procedures specified in the permit application are followed. The Permittee must document compliance with this condition and place it in the operating record.
- (b) The Permittee must comply with the requirements for the maintenance of protective distances between the waste management area and any public ways, streets, alleys, or an adjoining property line that can be built upon, as required in Tables 2-1 to 2-6 of the National Fire Protection Association's "Flammable and Combustible Liquids Code" (1996 or most recent edition) incorporated by reference in OAC Rule 3745-50-11.

D.11 Reserved.

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D.12 Compliance Schedule

The June 21, 2004 Professional Engineer's analysis of the proposed hazardous waste storage tanks concluded that some of the tanks were not approved for use due to the fact that their man-ways had been bolted tight to the top of the tanks. The Permittee must correct this by installing loose bolts that allow the man-way lids to relieve under pressure. Other tanks were not approved for use because anchor bolts must be installed to restrain overturning moments. The Permittee must not use the following tanks until a signed certification is provided to the Director from an independent, registered, professional engineer that the issues identified in the June 21, 2004 assessment have been addressed.

Tank 80, Tank 81, Tank 82, Tank 85, Tank 90, Tank 93, Tank 95, Tank 100, Tank 101, Tank 103, Tank 104, Tank 105, Tank 107, Tank 108, Tank 109, Tank 110, Tank 111, Tank 112, Tank 113, and Tank 114.

This certification must be submitted as a Class 1 permit modification requiring prior approval by the director in accordance with OAC Rule 3745-50-51.