



State of Ohio Environmental Protection Agency

Street Address:

1800 WaterMark Drive
Columbus, OH 43215-1099

TELE: (614) 644-3020 FAX: (614) 644-2329

Mailing Address:

P.O. Box 1049
Columbus, OH 43216-1049

11/13/97

CERTIFIED MAIL

**RE: Preliminary Proposed Title V
Chapter 3745-77 permit**

08-57-01-1823
Green Tokai Company
RICHARD L COLBY
55 ROBERT WRIGHT DRIVE
BROOKVILLE, OH 45309-1902

Dear RICHARD L COLBY:

Enclosed is the Ohio EPA Preliminary Proposed Title V permit that was issued in draft form on 09/18/97. The comment period has ended. We are now ready to submit this permit to USEPA for approval.

We are submitting this for your review and comment. If you do not agree with the Preliminary Proposed Title V permit as written or with agreed-upon changes, then you have the opportunity to schedule a meeting with us to discuss your concerns.

Please contact Michael Ahern, Permit Management Unit Supervisor, at (614) 644-2270, or you can telefax your request to (614) 644-3681, within fourteen (14) days from receipt of this letter if a meeting is desired. If a request for a meeting is not received within fourteen (14) days of receipt of this letter, we will forward this proposed permit (as written, or with agreed-upon changes) to USEPA for approval.

Very truly yours,

A handwritten signature in black ink that reads "Thomas G. Rigo". The signature is written in a cursive, flowing style.

Thomas G. Rigo, Manager
Field Operations and Permit Section
Division of Air Pollution Control

cc: RAPCA
Becky Castle, DAPC PMU



Ohio EPA

State of Ohio Environmental Protection Agency

TITLE V PERMIT

Date: 11/13/97

PRELIMINARY PROPOSED

Effective Date:

Expiration Date:

This document constitutes issuance to:

Green Tokai Company
55 ROBERT WRIGHT DRIVE
BROOKVILLE, OH 45309-1902

of a Title V permit for Facility ID: 08-57-01-1823

Emissions Unit ID (Company ID)/

Emissions Unit Activity Description:

K006 (PVC LINE 3 AND FINISH PRIMER)

PVC BODYSIDE MOLDING LINE 3 EXTRUSION AND LINE A B AND C FINISHING

P003 (RUB LINE 1 SILICONE)

RUBBER WEATHERSEAL LINE 1 SILICONE

P005 (PVC LINE 3 EXTRUSION/ FINISH)

PVC BODYSIDE MOLDING LINE 3 EXTRUSION AND A, B AND C LINE FINISHING

P010 (PVC INJECTION MOLDING)

PVC INJECTION MOLDING

P012 (RUB LINE 2 SILICONE)

RUBBER WEATHERSEAL LINE 2 SILICONE

P015 (PVC LINE 4 PRIMER)

PVC ROOF AND WINDOW MOLDING LINE 4 PRIMER

P016 (PVC LINE 4 EXTRUSION)

PVC ROOF AND WINDOW MOLDING LINE 4 EXTRUSION

P017 (PVC LINE 6 FLOCKING)

PVC WEATHERSTRIP MOLDING LINE 6 FLOCKING

P018 (PVC LINE 6 EXTRUSION)

PVC WEATHERSTRIP MOLDING LINE 6 EXTRUSION

P019 (PVC LINE 7 EXTRUSION)

PVC WINDOW MOLDING LINE 7 EXTRUSION

P020 (PVC LINE 5 EXTRUSION)
PVC ROOF AND WINDOW MOLDING LINE 5 EXTRUSION

P021 (PVC LINE 8 PRIMER)
PVC WINDOW MOLDING LINE 8 PRIMER

P022 (PVC LINE 5 PRIMER)
PVC ROOF AND WINDOW MOLDING LINE 5 PRIMER

P023 (PVC LINE 8 EXTRUSION)
PVC WINDOW MOLDING LINE 8 EXTRUSION

You will be contacted approximately eighteen (18) months prior to the expiration date regarding the renewal of this permit. If you are not contacted, please contact the appropriate Ohio EPA District Office or local air agency listed below. This permit and the authorization to operate the air contaminant sources (emissions units) at this facility shall expire at midnight on the expiration date shown above. If a renewal permit is not issued prior to the expiration date, the permittee may continue to operate pursuant to OAC rule 3745-77-04(A) and in accordance with the terms of this permit beyond the expiration date, provided that a complete renewal application is submitted no earlier than eighteen (18) months and no later than one-hundred eighty (180) days prior to the expiration date.

Described below is the current Ohio EPA District Office or local air agency that is responsible for processing and administering your Title V permit:

RAPCA
451 West Third Street
PO Box 972
Dayton, OH 45422
(937) 225-4435

OHIO ENVIRONMENTAL PROTECTION AGENCY

Director

PART I - GENERAL TERMS AND CONDITIONS

A. State and Federally Enforceable Section

1. Monitoring and Related Recordkeeping and Reporting Requirements

- a. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall maintain records that include the following, where applicable, for any required monitoring under this permit:
 - i. The date, place (as defined in the permit), and time of sampling or measurements.
 - ii. The date(s) analyses were performed.
 - iii. The company or entity that performed the analyses.
 - iv. The analytical techniques or methods used.
 - v. The results of such analyses.
 - vi. The operating conditions existing at the time of sampling or measurement.
- b. Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.
- c. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall submit required reports in the following manner:
 - i. Reports of any required monitoring and/or recordkeeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
 - ii. Quarterly written reports of (i) any deviations from federally enforceable emission limitations, operational restrictions, and control device operating parameter limitations, excluding deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06, that have been detected by the testing, monitoring and recordkeeping requirements specified in this permit, (ii) the probable cause of such deviations, and (iii) any corrective actions or preventive measures taken, shall be promptly made to the appropriate Ohio EPA District Office or local air agency. These quarterly written reports shall satisfy the requirements of OAC rule 3745-77-07(A)(3)(c)(i) and (ii) pertaining to the submission of monitoring reports every six months and OAC rule 3745-77-07(A)(3)(c)(iii) pertaining to the prompt reporting of all deviations except malfunctions, which shall be reported in accordance with OAC rule 3745-15-06.

If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter.

The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

- iii. Written reports, which identify any deviations from the federally enforceable monitoring, recordkeeping, and reporting requirements contained in this permit shall be submitted to the appropriate Ohio EPA District Office or local air agency every six months, i.e., by January 31 and July 31 of each year for the previous six calendar months. These semi-annual written reports shall satisfy the requirements of OAC rule 3745-77-07(A)(3)(c)(i) and (ii) pertaining to the reporting of any deviations related to the monitoring, recordkeeping, and reporting requirements. If no deviations occurred during a six-month period, the permittee shall submit a semi-annual report, which states that no deviations occurred during that period.
- iv. Each written report shall be signed by a responsible official certifying that, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.

2. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction, i.e., upset, of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. (The definition of an upset condition shall be the same as that used in OAC rule 3745-15-06(B)(1) for a malfunction.) The verbal and written reports submitted pursuant to OAC rule 3745-15-06 shall satisfy the requirements of OAC rule 3745-77-07(A)(3)(c)(iii) pertaining to the prompt reporting of deviations caused by malfunctions or upsets.

Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emission unit(s) that is (are) served by such control system(s).

3. Risk Management Plans

If the permittee is required to develop and register a risk management plan pursuant to section 112(r) of the Clean Air Act, as amended, 42 U.S.C. 7401 et seq. ("Act"), the permittee shall comply with the requirement to register such a plan.

4. Title IV Provisions

If the permittee is subject to the requirements of 40 CFR Part 72 concerning acid rain, the permittee shall ensure that any affected emissions unit complies with those requirements. Emissions exceeding any allowances that are lawfully held under Title IV of the Act, or any regulations adopted thereunder, are prohibited.

5. Severability Clause

A determination that any term or condition of this permit is invalid shall not invalidate the force or effect of any other term or condition thereof, except to the extent that any other term or condition depends in whole or in part for its operation or implementation upon the term or condition declared invalid.

6. General Requirements

- a. The permittee must comply with all terms and conditions of this permit. Any noncompliance with the federally enforceable terms and conditions of this permit constitutes a violation of the Act, and is grounds for enforcement action or for permit revocation, revocation and reissuance, or modification, or for denial of a permit renewal application.
- b. It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the federally enforceable terms and conditions of this permit.
- c. This permit may be modified, reopened, revoked, or revoked and reissued, for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or revocation, or of a notification of planned changes or anticipated noncompliance does not stay any term and condition of this permit.
- d. This permit does not convey any property rights of any sort, or any exclusive privilege.
- e. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon request, the permittee shall also furnish to the Director or an authorized representative of the Director, copies of records required to be kept by this permit. For information claimed to be confidential in the submittal to the Director, if the Administrator of the U.S. EPA requests such information, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.

7. Fees

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78.

8. Marketable Permit Programs

No revision of this permit is required under any approved economic incentive, marketable permits, emissions trading, and other similar programs or processes for changes that are provided for in this permit.

9. Reasonably Anticipated Operating Scenarios

The permittee is hereby authorized to make changes among operating scenarios authorized in this permit without notice to the Ohio EPA, but, contemporaneous with making a change from one operating scenario to another, the permittee must record in a log at the permitted facility the scenario under which the permittee is operating. The permit shield provided in these general terms and conditions shall apply to all operating scenarios authorized in this permit.

10. Reopening for Cause

This Title V permit will be reopened prior to its expiration date under the following conditions:

- a. Additional applicable requirements under the Act become applicable to one or more emissions units covered by this permit, and this permit has a remaining term of three or more years. Such a reopening shall be completed not later than eighteen months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions has been extended pursuant to paragraph (E)(1) of OAC rule 3745-77-07.
- b. This permit is issued to an affected source under the acid rain program and additional requirements (including excess emissions requirements) become applicable. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit, and shall not require a reopening of this permit.
- c. The Director of the Ohio EPA or the Administrator of the U.S. EPA determines that the federally applicable requirements in this permit are based on a material mistake, or that inaccurate statements were made in establishing the emissions standards or other terms and conditions of this permit related to such federally applicable requirements.
- d. The Administrator of the U.S. EPA or the Director of the Ohio EPA determines that this permit must be revised or revoked to assure compliance with the applicable requirements.

11. Federal and State Enforceability

Only those terms and conditions designated in this permit as federally enforceable, that are required under the Act, or any of its applicable requirements, including relevant provisions designed to limit the potential to emit of a source, are enforceable by the Administrator of the U.S. EPA, the State, and citizens under the Act. All other terms and conditions of this permit shall not be federally enforceable and shall be enforceable under State law only.

12. Compliance Requirements

- a. Any document (including reports) required to be submitted and required by a federally applicable requirement in this Title V permit shall include a certification by a responsible official that, based on information and belief formed after reasonable inquiry, the statements in the document are true, accurate, and complete.
- b. Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Director of the Ohio EPA or an authorized representative of the Director to:
 - i. At reasonable times, enter upon the permittee's premises where a source is located or the emissions-related activity is conducted, or where records must be kept under the conditions of this permit.

- ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit, subject to the protection from disclosure to the public of confidential information consistent with paragraph (E) of OAC rule 3745-77-03.
 - iii. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit.
 - iv. As authorized by the Act, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit and applicable requirements.
- c. The permittee shall submit progress reports to the appropriate Ohio EPA District Office or local air agency concerning any schedule of compliance for meeting an applicable requirement. Progress reports shall be submitted semiannually, or more frequently if specified in the applicable requirement or by the Director of the Ohio EPA. Progress reports shall contain the following:
- i. Dates for achieving the activities, milestones, or compliance required in any schedule of compliance, and dates when such activities, milestones, or compliance were achieved.
 - ii. An explanation of why any dates in any schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.
- d. Compliance certifications concerning the terms and conditions contained in this permit that are federally enforceable emission limitations, standards, or work practices, shall be submitted to the appropriate Ohio EPA District Office or local air agency in the following manner and with the following content:
- i. Compliance certifications shall be submitted annually on a calendar year basis. The annual certification shall be submitted on or before March 15th of each year during the permit term.
 - ii. Compliance certifications shall include the following:
 - (a) An identification of each term or condition of this permit that is the basis of the certification.
 - (b) The permittee's current compliance status.
 - (c) Whether compliance was continuous or intermittent.
 - (d) The method(s) used for determining the compliance status of the source currently and over the required reporting period.
 - (e) Such other facts as the Director of the Ohio EPA may require in the permit to determine the compliance status of the source.
 - iii. Compliance certifications shall contain such additional requirements as may be specified pursuant to sections 114(a)(3) and 504(b) of the Act.

13. Permit Shield

- a. Compliance with the terms and conditions of this permit (including terms and conditions established for alternate operating scenarios, emissions trading, and emissions averaging, but excluding terms and conditions for which the permit shield is expressly prohibited under OAC rule 3745-77-07) shall be deemed compliance with the applicable requirements identified and addressed in this permit as of the date of permit issuance.
- b. This permit shield provision shall apply to any requirement identified in this permit pursuant to OAC rule 3745-77-07(F)(2), as a requirement that does not apply to the source or to one or more emissions units within the source.

14. Operational Flexibility

The permittee is authorized to make the changes identified in OAC rule 3745-77-07(H)(1)(a) to (H)(1)(c) within the permitted stationary source without obtaining a permit revision, if such change is not a modification under any provision of Title I of the Act [as defined in OAC rule 3745-77-02(JJ)], and does not result in an exceedance of the emissions allowed under this permit (whether expressed therein as a rate of emissions or in terms of total emissions), and the permittee provides the Administrator of the U.S. EPA and the appropriate Ohio EPA District Office or local air agency with written notification within a minimum of seven days in advance of the proposed changes, unless the change is associated with, or in response to, emergency conditions. If less than seven days notice is provided because of a need to respond more quickly to such emergency conditions, the permittee shall provide notice to the Administrator of the U.S. EPA and the appropriate District Office of the Ohio EPA or local air agency as soon as possible after learning of the need to make the change. The notification shall contain the items required under OAC rule 3745-77-07(H)(2)(d).

15. Emergencies

The permittee shall have an affirmative defense of emergency to an action brought for noncompliance with technology-based emission limitations if the conditions of OAC rule 3745-77-07(G)(3) are met. This emergency defense provision is in addition to any emergency or upset provision contained in any applicable requirement.

16. Off Permit Changes

The owner or operator of a Title V source may make any change in its operations or emissions at the source that is not specifically addressed or prohibited in the Title V permit, without obtaining an amendment or modification of the permit, provided that the following conditions are met:

- a. The change does not result in conditions that violate any applicable requirements or that violate any existing federally enforceable permit term or condition;
- b. The permittee provides contemporaneous written notice of the change to the director and the administrator, except that no such notice shall be required for changes that qualify as insignificant emission levels or activities as defined in OAC rule 3745-77-01(U). Such written notice shall describe each such change, the date of such change, any change in emissions or pollutants emitted, and any federally applicable requirement that would apply as a result of the change;

- c. The change shall not qualify for the permit shield under OAC rule 3745-77-07(F);
- d. The permittee shall keep a record describing all changes made at the source that result in emissions of a regulated air pollutant subject to an applicable requirement, but not otherwise regulated under the permit, and the emissions resulting from those changes; and
- e. The change is not subject to any applicable requirement under Title IV of the Act or is not a modification under any provision of Title I of the Act.

Paragraph (I) of rule 3745-77-07 of the Administrative Code applies only to modification or amendment of the permittee's Title V permit. The change made may require a permit to install under Chapter 3745-31 of the Administrative Code if the change constitutes a modification as defined in that Chapter. Nothing in paragraph (I) of rule 3745-77-07 of the Administrative Code shall affect any applicable obligation under Chapter 3745-31 of the Administrative Code.

(For further clarification, the permittee can refer to Engineering Guide #63 that is available in their STARSHIP software package.)

B. State Only Enforceable Section

1. Permit to Install Requirement

Prior to the “installation” or “modification” of any “air contaminant source,” as those terms are defined in OAC rule 3745-31-01, a permit to install must be obtained from the Ohio EPA pursuant to OAC Chapter 3745-31.

2. Reporting Requirements Related to Monitoring and Recordkeeping Requirements

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or recordkeeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

3. Records Retention Requirements

Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.

4. Inspections and Information Requests

The Director of the Ohio EPA, or an authorized representative of the Director, may, subject to the safety requirements of the permittee and without undue delay, enter upon the premises of this source at any reasonable time for purposes of making inspections, conducting tests, examining records or reports pertaining to any emission of air contaminants, and determining compliance with any applicable State air pollution laws and regulations and the terms and conditions of this permit. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon verbal or written request, the permittee shall also furnish to the Director of the Ohio EPA, or an authorized representative of the Director, copies of records required to be kept by this permit.

5. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emissions unit(s) that is (are) served by such control system(s).

6. Permit Transfers

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

7. Air Pollution Nuisance

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

Part II - Specific Facility Terms and Conditions

A. State and Federally Enforceable Section

None

B. State Only Enforceable Section

1. The following insignificant emission units are located at this facility:

L001 - Maintenance Wash Tank
P001 - Rubber line 1 extrusion
P002 - Rubber Mixing
P004 - Rubber Finishing Silicone
P011 - Rubber Finishing

Each insignificant emissions unit at this permitted source must comply with all applicable State and federal regulations, as well as any emission limitations and/or control requirements contained within a Permit To Install for the emissions unit.

2. The permittee is hereby notified that this permit, and all agency records concerning the operation of this permitted emissions unit is subject to public disclosure in accordance with OAC rule 3745-49-03.

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: PVC LINE 3 AND FINISH PRIMER (K006)
Activity Description: PVC BODYSIDE MOLDING LINE 3 EXTRUSION AND LINE A B AND C FINISHING

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

- The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line 3 Extrusion/Finish; coating of plastic parts with primer	OAC rule 3745-21-07(G) See section A.VI.	See T&C A.II.1.

2. Additional Terms and Conditions

None

II. Operational Restrictions

- The use of photochemically reactive materials, as defined in OAC rule 3745-21-01(C)(5), in this emissions unit is prohibited.

Prior to employing any photochemically reactive materials, the permittee shall provide written notification to, and obtain approval from, the Ohio EPA field office. Such notification shall include information sufficient to determine that the emissions associated with the proposed change in materials will comply with the emission limits and/or control requirements as defined in OAC 3745-21-07(G)(2). This notification, at a minimum, shall include the company identification of the new material to be employed, the solvent composition of the material, and the maximum amount to be used, in pounds per hour.

III. Monitoring and/or Record Keeping Requirements

- The permittee shall collect and record the following information each month:
 - the company identification of each coating and cleanup material employed in this emissions unit, and
 - whether or not each coating and cleanup material employed is a photochemically reactive material.

IV. Reporting Requirements

- The permittee shall submit deviation reports which identify the days during which photochemically reactive materials were employed in this emissions unit. Each report shall identify the cause for the use of the photochemically reactive material(s), and the estimated total quantity of material(s) emitted during each such day, in pounds. Each report shall be submitted to the Director (appropriate DO or LAA) within 30 days of the deviation.

V. Testing Requirements

- Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the coatings and cleanup materials.

Facility Name: **GREEN TOKAI COMPANY LTD**
Facility ID: **08-57-01-1823**
Emissions Unit: **PVC LINE 3 AND FINISH PRIMER (K006)**

VI. Miscellaneous Requirements

1. The following terms and conditions shall supercede all the air pollution control requirements for this emissions unit contained in permit to install # 08-2156, as issued on February 6, 1991: Part III, Sections A.I - A.IV. and B.I - B.IV.

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line 3 Extrusion/Finish; coating of plastic parts with primer	OAC rule 3745-31-05 See section A.VI.	38.4 lbs OC/day, 833.3 lbs OC/month and 5.0 tons OC/yr including cleanup

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each month for the coating operation:
 - a. The company identification for each coating and cleanup material employed.
 - b. The number of gallons of each coating and cleanup material employed.
 - c. The organic compound content of each coating and cleanup material, in pounds per gallon.
 - d. The total organic compound emission rate for all coatings and cleanup materials, in pounds per month.
 - e. The total number of days the emissions unit was in operation.
 - f. The average daily organic compound emission rate for all coatings and cleanup materials, i.e., (d)/(e), in pounds per day (average).

IV. Reporting Requirements

1. In accordance with paragraph B.2 of the General Terms and Conditions, the permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. Identification of each month during which the average daily organic compound emissions rate from the coatings and cleanup materials exceeded 38.4 pounds per day, and the actual average organic compound emission rate for each such month.
 - b. An identification of each month during which the organic compound emissions rate from the coating and cleanup materials exceeded 833.3 pounds per month, and the actual organic compound emission rate for each such month.
2. The permittee shall submit annual reports which specify the total organic compound emissions from this emissions unit for the previous calendar year. These reports shall be submitted by January 31 of each year.

V. Testing Requirements

- 1.** Compliance with the emission limitation(s) in Section B.1 of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a** Emission Limitation-
38.4 lbs OC/day including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III.
 - 1.b** Emission Limitation-
833.3 lbs OC/month including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III.
 - 1.c** Emission Limitation-
5.0 tons OC/yr including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III and shall be the sum of the 12 monthly organic compound emission rates for the calendar year divided by 2,000 lbs/ton.
- 2.** Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the coatings and cleanup materials.

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: RUB LINE 1 SILICONE (P003)
Activity Description: RUBBER WEATHERSEAL LINE 1 SILICONE

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
Rubber Line 1 Silicone	OAC rule 3745-21-07(G)(2) See A.VI.	8 lbs OC/hr and 40 lbs OC/day (does not use cleanup)

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each day for the coating operation:
 - a. The company identification for each coating employed.
 - b. The number of gallons of each coating employed.
 - c. The organic compound content of each coating, in pounds per gallon.
 - d. The total organic compound emission rate for all coatings, in pounds per day.
 - e. The total number of hours the emissions unit was in operation.
 - f. The average hourly organic compound emission rate for all coatings, i.e., (d)/(e) in pounds per hour (average).

IV. Reporting Requirements

1. In accordance with paragraph A.1.c of the General Terms and Conditions, the permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. An identification of each hour during which the average organic compound emission rate from the coating materials exceeded 8 pounds per hour, and the actual average organic compound emissions for each such hour.
 - b. An identification of each day during which the organic compound emission rate from the coating materials exceeded 40 pounds per day, and the actual organic compound emissions for each such day.

V. Testing Requirements

1. Compliance with the emission limitation(s) in Section A.1 of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a Emission Limitation-
8 lbs OC/hr

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section A.III.
 - 1.b Emission Limitation-
40 lbs OC/day

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section A.III.
2. Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the coatings.

VI. Miscellaneous Requirements

1. The following terms and conditions shall supercede all the air pollution control requirements for this emissions unit contained in permit to install # 08-1427, as issued on February 10, 1988: Part III, Sections A.I - A.IV. and B.I - B.IV.

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
Rubber Line 1 Silicone	OAC rule 3745-31-05 See section A.VI.	2.21 lbs OC/hr, 35.36 lbs OC/day and 4.43 tons OC/yr (does not use cleanup)

2. Additional Terms and Conditions

None

II. Operational Restrictions

1. The maximum annual silicone coating usage for this emissions unit shall not exceed 1,276 gallons.

III. Monitoring and/or Record Keeping Requirements

1. See A.III.1.

IV. Reporting Requirements

1. In accordance with paragraph B.2 of the General Terms and Conditions, the permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. An identification of each hour during which the average organic compound emission rate from the coating materials exceeded 2.21 pounds per hour, and the actual average organic compound emissions for each such hour.
 - b. An identification of each day during which the organic compound emission rate from the coating materials exceeded 35.36 pounds per day, and the actual organic compound emissions for each such day.
2. The permittee shall submit annual reports which identify any exceedances of the annual silicone coating usage limitation, as well as the corrective actions that were taken to achieve compliance. These reports shall be submitted by January 31 of each year.

V. Testing Requirements

1. Compliance with the emission limitation(s) in Section B.1 of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a Emission Limitation-
2.21 lbs/hr of organic compounds

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section A.III.

V. Testing Requirements (continued)

1.b Emission Limitation-
35.36 lbs/day of organic compounds

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section A.III.

1.c Emission Limitation-
4.43 tons/yr of organic compounds

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section A.III and shall be the sum of the daily organic compound emission rates for the calendar year divided by 2,000 lbs/ton.

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: PVC LINE 3 EXTRUSION/ FINISH (P005)

Activity Description: PVC BODYSIDE MOLDING LINE 3 EXTRUSION AND A, B AND C LINE FINISHING

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line 3 Extrusion/Finish; coating of metal parts with adhesive	3745-21-09(U)(2)(e)(i) See section A.VI.	See T&C A.II.1.

2. Additional Terms and Conditions

None

II. Operational Restrictions

1. The maximum daily coating usage shall not exceed 8 gallons.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each day for the coating line:
 - a. The name and identification number of each coating employed.
 - b. The volume, in gallons, of each coating employed.
 - c. The total volume, in gallons, of all of the coatings employed.

IV. Reporting Requirements

1. The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) in writing of any daily record showing that the coating line employs more than the applicable maximum daily coating usage limit. The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 45 days after the exceedance occurs.

V. Testing Requirements

1. Compliance with the emission limitation(s) in Section A.1. of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a Emission Limitation-
less than or equal to 8 gallons/day of coating usage

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in A.III.

Facility Name: **GREEN TOKAI COMPANY LTD**
Facility ID: **08-57-01-1823**
Emissions Unit: **PVC LINE 3 EXTRUSION/ FINISH (P005)**

VI. Miscellaneous Requirements

1. The following terms and conditions shall supersede all the air pollution control requirements contained in permit to install # 08-1792, as issued on October 4, 1989: Part III, Sections A.1 - IV and B.I - IV.

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line 3 Extrusion/Finish; coating of metal parts with adhesive	OAC 3745-31-05 See Section A.VI.	11.73 lbs VOC/day excluding cleanup and 10.0 tons VOC/yr including cleanup

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each day for the coating operation:
 - a. The company identification for each coating employed.
 - b. The volume, in gallons of each coating employed.
 - c. The VOC content of each coating, as applied, in pounds per gallon.
 - d. The total VOC emissions rate for all coatings employed, in pounds per day.
2. The permittee shall collect and record each month for the purpose of determining annual VOC emissions:
 - a. The name and identification of each cleanup material employed.
 - b. The number of gallons of each cleanup material employed.
 - c. The VOC content of each cleanup material, in pounds per gallon.
 - d. The total VOC emissions from all coatings and cleanup materials employed, in pounds or tons.

IV. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports, in accordance with paragraph B.2 of the General Terms and Conditions, which identify each day during which the volatile organic compound emissions rate from the coating materials exceeded 11.73 pounds per day, and the actual volatile organic compound emissions for each such day.
2. The permittee shall submit annual reports which specify the total volatile organic compound emissions from this emissions unit for the previous calendar year. These reports shall be submitted by January 31 of each year.

V. Testing Requirements

- 1.** Compliance with the emission limitation(s) in Section B.1. of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a** Emission Limitation-
11.73 lbs VOC/day excluding cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III.
 - 1.b** Emission Limitation-
10.0 tons VOC/yr including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III and shall be the sum of the 12 monthly VOC emissions.
- 2.** Formulation data or USEPA Method 24 shall be used to determine the volatile organic compound contents of the coatings and cleanup materials.

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: PVC INJECTION MOLDING (P010)
Activity Description: PVC INJECTION MOLDING

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line Injection Molding	OAC rule 3745-21-07(G) See section A.VI.	See T&C A.II.1. (does not use cleanup)

2. Additional Terms and Conditions

None

II. Operational Restrictions

1. The use of photochemically reactive materials, as defined in OAC rule 3745-21-01(C)(5), in this emissions unit is prohibited.

Prior to employing any photochemically reactive materials, the permittee shall provide written notification to, and obtain approval from, the Ohio EPA field office. Such notification shall include information sufficient to determine that the emissions associated with the proposed change in materials will comply with the emission limits and/or control requirements as defined in OAC 3745-21-07(G)(2). This notification, at a minimum, shall include the company identification of the new material to be employed, the solvent composition of the material, and the maximum amount to be used, in pounds per hour.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each month:
 - a. the company identification of each coating employed in this emissions unit, and
 - b. whether or not each coating employed is a photochemically reactive material.

IV. Reporting Requirements

1. The permittee shall submit deviation reports which identify the days during which photochemically reactive materials were employed in this emissions unit. Each report shall identify the cause for the use of the photochemically reactive material(s), and the estimated total quantity of material(s) emitted during each such day, in pounds. Each report shall be submitted to the Director (appropriate DO or LAA) within 30 days of the deviation.

V. Testing Requirements

1. Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the coatings.

Facility Name: **GREEN TOKAI COMPANY LTD**
Facility ID: **08-57-01-1823**
Emissions Unit: **PVC INJECTION MOLDING (P010)**

VI. Miscellaneous Requirements

1. The following terms and conditions shall supersede all the air pollution control requirements contained in permit to install # 08-1792, as issued on October 4, 1989: Part III, Sections A.1 - IV and B.I - IV.

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Injection Molding	OAC rule 3745-31-05 See section A.VI.	12.8 lbs OC/day and 2.0 tons OC/yr (does not use cleanup)

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each day for the coating operation:
 - a. The company identification for each coating material employed.
 - b. The number of gallons of each coating material employed.
 - c. The organic compound content of each coating material, in pounds per gallon.
 - d. The total organic compound emission rate for all coating, in pounds per day.

IV. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports, in accordance with paragraph B.2 of the General Terms and Conditions, which identify each day during which the organic compound emissions rate from the coating materials exceeded 12.8 pounds per day, and the actual organic compound emissions for each such day.
2. The permittee shall submit annual reports which specify the total organic compound emissions from this emissions unit for the previous calendar year. These reports shall be submitted by January 31 of each year.

V. Testing Requirements

1. Compliance with the emission limitation(s) in Section B.1 of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a Emission Limitation-
12.8 lbs OC/day

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III.

V. Testing Requirements (continued)

- 1.b** Emission Limitation-
2.0 tons OC/yr

Applicable Compliance Method-

Compliance shall be based upon the record keeping specified in Section B.III and shall be the sum of the daily organic compound emission rates for the calendar year divided by 2,000 lbs/ton.

- 2.** Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the coatings.

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: RUB LINE 2 SILICONE (P012)
Activity Description: RUBBER WEATHERSEAL LINE 2 SILICONE

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
Rubber Line 2 Silicone	OAC rule 3745-21-07(G)(2) See A.VI.	8 lbs OC/hr and 40 lbs OC/day (does not use cleanup)

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each day for the coating operation:
 - a. The company identification for each coating employed.
 - b. The number of gallons of each coating employed.
 - c. The organic compound content of each coating, in pounds per gallon.
 - d. The total organic compound emission rate for all coatings, in pounds per day.
 - e. The total number of hours the emissions unit was in operation.
 - f. The average hourly organic compound emission rate for all coatings, i.e., (d)/(e) in pounds per hour (average).

IV. Reporting Requirements

1. In accordance with paragraph A.1.c of the General Terms and Conditions, the permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. An identification of each hour during which the average organic compound emission rate from the coating materials exceeded 8 pounds per hour, and the actual average organic compound emissions for each such hour.
 - b. An identification of each day during which the organic compound emission rate from the coating materials exceeded 40 pounds per day, and the actual organic compound emissions for each such day.

V. Testing Requirements

1. Compliance with the emission limitation(s) in Section A.1 of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a Emission Limitation-
8 lbs OC/hr

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section A.III.
 - 1.b Emission Limitation-
40 lbs OC/day

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section A.III.
2. Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the coatings.

VI. Miscellaneous Requirements

1. The following terms and conditions shall supersede all the air pollution control requirements contained in permit to install # 08-1869, as issued on October 4, 1989: Part III, Sections A.1 - IV and B.I - IV.

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
Rubber Line 2 Silicone	OAC rule 3745-31-05 See section A.VI.	1.5 lbs OC/hr, 36 lbs OC/day and 4.6 tons OC/yr (does not use cleanup)

2. Additional Terms and Conditions

None

II. Operational Restrictions

1. The maximum annual silicone coating usage for this emissions unit shall not exceed 1,310 gallons.
2. The curing of this emissions unit shall be controlled by a "smog hog" electrostatic precipitator for nuisance abatement. Allowable organic compound emission rates do not include a control factor. Therefore, compliance with the allowable emission rates is based on coating usage and organic compound contents, lbs/gal.

III. Monitoring and/or Record Keeping Requirements

1. See A.III.1.

IV. Reporting Requirements

1. In accordance with paragraph B.2 of the General Terms and Conditions, the permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. An identification of each hour during which the average organic compound emission rate from the coating materials exceeded 1.5 pounds per hour, and the actual average organic compound emissions for each such hour.
 - b. An identification of each day during which the organic compound emission rate from the coating materials exceeded 36 pounds per day, and the actual organic compound emissions for each such day.
2. The permittee shall submit annual reports which identify any exceedances of the annual silicone coating usage limitation, as well as the corrective actions that were taken to achieve compliance. These reports shall be submitted by January 31 of each year.

V. Testing Requirements

1. Compliance with the emission limitation(s) in Section B.1 of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a Emission Limitation-
1.5 lbs OC/hr

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section A.III.

V. Testing Requirements (continued)

1.b Emission Limitation-
36 lbs OC/day

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section A.III.

1.c Emission Limitation-
4.6 tons OC/yr

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section A.III and shall be the sum of the daily organic compound emission rates for the calendar year divided by 2,000 lbs/ton.

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: PVC LINE 4 PRIMER (P015)
Activity Description: PVC ROOF AND WINDOW MOLDING LINE 4 PRIMER

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line 4 Extrusion/Finish; coating of plastic parts with primer	OAC rule 3745-21-07(G) See section A.VI.	See T&C A.II.1.

2. Additional Terms and Conditions

None

II. Operational Restrictions

1. The use of photochemically reactive materials, as defined in OAC rule 3745-21-01(C)(5), in this emissions unit is prohibited.

Prior to employing any photochemically reactive materials, the permittee shall provide written notification to, and obtain approval from, the Ohio EPA field office. Such notification shall include information sufficient to determine that the emissions associated with the proposed change in materials will comply with the emission limits and/or control requirements as defined in OAC 3745-21-07(G)(2). This notification, at a minimum, shall include the company identification of the new material to be employed, the solvent composition of the material, and the maximum amount to be used, in pounds per hour.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each month:
 - a. the company identification of each coating and cleanup material employed in this emissions unit, and
 - b. whether or not each coating and cleanup material employed is a photochemically reactive material.

IV. Reporting Requirements

1. The permittee shall submit deviation reports which identify the days during which photochemically reactive materials were employed in this emissions unit. Each report shall identify the cause for the use of the photochemically reactive material(s), and the estimated total quantity of material(s) emitted during each such day, in pounds. Each report shall be submitted to the Director (appropriate DO or LAA) within 30 days of the deviation.

V. Testing Requirements

1. Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the coatings and cleanup materials.

Facility Name: **GREEN TOKAI COMPANY LTD**
Facility ID: **08-57-01-1823**
Emissions Unit: **PVC LINE 4 PRIMER (P015)**

VI. Miscellaneous Requirements

1. The following terms and conditions shall supersede all the air pollution control requirements contained in permit to install # 08-2645, as issued on May 5, 1993: Part III, Sections A.1 - IV and B.I - IV.

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line 4 Extrusion/Finish; coating of plastic parts with primer	OAC rule 3745-31-05 See section A.VI.	27.12 lbs OC/day, 705 lbs OC/month and 4.23 tons OC/yr including cleanup

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each month for the coating operation:
 - a. The company identification for each coating and cleanup materials employed.
 - b. The number of gallons of each coating and cleanup materials employed.
 - c. The organic compound content of each coating and cleanup material, in pounds per gallon.
 - d. The total organic compound emissions rate for all coating and cleanup materials, in pounds per month.
 - e. The total number of days the emission unit was in operation.
 - f. The average daily organic compound emission rate for all coating and cleanup materials, i.e., (d)/(e), in pounds per day (average).

IV. Reporting Requirements

1. In accordance with paragraph B.2 of the General Terms and Conditions, the permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. An identification of each month during which the average daily organic compound emissions rate from the coatings exceeded 27.12 pounds per day, and the actual average organic compound emission rate for each such month.
 - b. An identification of each month during which the organic compound emissions rate from the coating and cleanup materials exceeded 705 pounds per month, and the actual organic compound emission rate for each such month.
2. The permittee shall submit annual reports which specify the total organic compound emissions from this emissions unit for the previous calendar year. These reports shall be submitted by January 31 of each year.

V. Testing Requirements

- 1.** Compliance with the emission limitation(s) in Section B.1 of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a** Emission Limitation-
27.12 lbs OC/day including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III.
 - 1.b** Emission Limitation-
705 lbs OC/month including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III.
 - 1.c** Emission Limitation-
4.23 tons OC/yr including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III and shall be the sum of the 12 monthly organic compound emission rates for the calendar year divided by 2,000 lbs/ton.
- 2.** Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the coatings and cleanup materials.

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: PVC LINE 4 EXTRUSION (P016)
Activity Description: PVC ROOF AND WINDOW MOLDING LINE 4 EXTRUSION

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line 4 Extrusion; coating of metal parts with adhesive	3745-21-09(U)(2)(e)(i) See section A.VI.	See T&C A.II.1.

2. Additional Terms and Conditions

None

II. Operational Restrictions

1. The maximum daily coating usage shall not exceed 8 gallons.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each day for the coating line:
 - a. The name and identification number of each coating employed.
 - b. The volume, in gallons, of each coating employed.
 - c. The total volume, in gallons, of all of the coatings employed.

IV. Reporting Requirements

1. The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) in writing of any daily record showing that the coating line employs more than the applicable maximum daily coating usage limit. The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 45 days after the exceedance occurs.

V. Testing Requirements

1. Compliance with the emission limitation(s) in Section A.1. of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a Emission Limitation-
less than or equal to 8 gallons/day of coating usage

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in A.III.

Facility Name: **GREEN TOKAI COMPANY LTD**
Facility ID: **08-57-01-1823**
Emissions Unit: **PVC LINE 4 EXTRUSION (P016)**

VI. Miscellaneous Requirements

1. The following terms and conditions shall supersede all the air pollution control requirements contained in permit to install # 08-2645, as issued on May 5, 1993: Part III, Sections A.1 - IV and B.I - IV.

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line 4 Extrusion; coating of metal parts with adhesive	OAC 3745-31-05 See Section A.VI.	12.96 lbs VOC/day excluding cleanup and 2.29 tons VOC/yr including cleanup

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each day for the coating operation:
 - a. The company identification for each coating employed.
 - b. The volume, in gallons of each coating employed.
 - c. The VOC content of each coating, as applied, in pounds per gallon.
 - d. The total VOC emissions rate for all coatings employed, in pounds per day.
2. The permittee shall collect and record each month for the purpose of determining annual VOC emissions:
 - a. The name and identification of each cleanup material employed.
 - b. The number of gallons of each cleanup material employed.
 - c. The VOC content of each cleanup material, in pounds per gallon.
 - d. The total VOC emissions from all coatings and cleanup materials employed, in pounds or tons.

IV. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports, in accordance with paragraph B.2 of the General Terms and Conditions, which identify each day during which the volatile organic compound emissions rate from the coating materials exceeded 12.96 pounds per day, and the actual volatile organic compound emissions for each such day.
2. The permittee shall submit annual reports which specify the total volatile organic compound emissions from this emissions unit for the previous calendar year. These reports shall be submitted by January 31 of each year.

V. Testing Requirements

1. Compliance with the emission limitation(s) in Section B.1. of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a Emission Limitation-
12.96 lbs VOC/day excluding cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III.
 - 1.b Emission Limitation-
2.29 tons VOC/yr including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III and shall be the sum of the 12 monthly VOC emissions.
2. Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the coatings and cleanup materials.

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: PVC LINE 6 FLOCKING (P017)
Activity Description: PVC WEATHERSTRIP MOLDING LINE 6 FLOCKING

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

- The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line 6 Flocking	OAC rule 3745-21-07(G) See section A.VI.	See T&C A.II.1.

2. Additional Terms and Conditions

None

II. Operational Restrictions

- The use of photochemically reactive materials, as defined in OAC rule 3745-21-01(C)(5), in this emissions unit is prohibited.

Prior to employing any photochemically reactive materials, the permittee shall provide written notification to, and obtain approval from, the Ohio EPA field office. Such notification shall include information sufficient to determine that the emissions associated with the proposed change in materials will comply with the emission limits and/or control requirements as defined in OAC 3745-21-07(G)(2). This notification, at a minimum, shall include the company identification of the new material to be employed, the solvent composition of the material, and the maximum amount to be used, in pounds per hour.

III. Monitoring and/or Record Keeping Requirements

- The permittee shall collect and record the following information each month:
 - the company identification of each coating and cleanup material employed in this emissions unit, and
 - whether or not each coating and cleanup material employed is a photochemically reactive material.

IV. Reporting Requirements

- The permittee shall submit deviation reports which identify the days during which photochemically reactive materials were employed in this emissions unit. Each report shall identify the cause for the use of the photochemically reactive material(s), and the estimated total quantity of material(s) emitted during each such day, in pounds. Each report shall be submitted to the Director (appropriate DO or LAA) within 30 days of the deviation.

V. Testing Requirements

- Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the coatings and cleanup materials.

Facility Name: **GREEN TOKAI COMPANY LTD**
Facility ID: **08-57-01-1823**
Emissions Unit: **PVC LINE 6 FLOCKING (P017)**

VI. Miscellaneous Requirements

1. The following terms and conditions shall supersede all the air pollution control requirements contained in permit to install # 08-2698, as issued on May 19, 1993: Part III, Sections A.1 - IV and B.I - IV.

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line # 6 Flocking	OAC rule 3745-31-05 See section A.VI.	18.24 lbs OC/day, 553.3 lbs OC/month and 3.32 tons OC/yr including cleanup

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each month for the coating operation:
 - a. The company identification for each coating and cleanup material employed.
 - b. The number of gallons of each coating and cleanup material employed.
 - c. The organic compound content of each coating and cleanup material, in pounds per gallon.
 - d. The total organic compound emissions rate for all coating and cleanup materials, in pounds per month.
 - e. The total number of days the emission unit was in operation.
 - f. The average daily organic compound emission rate for all coating and cleanup materials, i.e., (d)/(e), in pounds per day (average).

IV. Reporting Requirements

1. In accordance with paragraph B.2 of the General Terms and Conditions, the permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. An identification of each month during which the average daily organic compound emissions rate from the coatings exceeded 18.24 pounds per day, and the actual average organic compound emission rate for each such month.
 - b. An identification of each month during which the organic compound emissions rate from the coating and cleanup materials exceeded 553.3 pounds per month, and the actual organic compound emission rate for each such month.
2. The permittee shall submit annual reports which specify the total organic compound emissions from this emissions unit for the previous calendar year. These reports shall be submitted by January 31 of each year.

V. Testing Requirements

- 1.** Compliance with the emission limitation(s) in Section B.1 of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a** Emission Limitation-
18.24 lbs OC/day including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III.
 - 1.b** Emission Limitation-
553.3 lbs OC/month including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III.
 - 1.c** Emission Limitation-
3.32 tons OC/yr including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III and shall be the sum of the 12 monthly organic compound emission rates for the calendar year divided by 2,000 lbs/ton.
- 2.** Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the coatings and cleanup materials.

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: PVC LINE 6 EXTRUSION (P018)

Activity Description: PVC WEATHERSTRIP MOLDING LINE 6 EXTRUSION

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line 6 Extrusion; coating of metal parts with adhesive	3745-21-09(U)(2)(e)(i) See section A.VI.	See T&C A.II.1.

2. Additional Terms and Conditions

None

II. Operational Restrictions

1. The maximum daily coating usage shall not exceed 8 gallons.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each day for the coating line:
 - a. The name and identification number of each coating employed.
 - b. The volume, in gallons, of each coating employed.
 - c. The total volume, in gallons, of all of the coatings employed.

IV. Reporting Requirements

1. The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) in writing of any daily record showing that the coating line employs more than the applicable maximum daily coating usage limit. The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 45 days after the exceedance occurs.

V. Testing Requirements

1. Compliance with the emission limitation(s) in Section A.1. of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a Emission Limitation-
less than or equal to 8 gallons/day of coating usage

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in A.III.

Facility Name: **GREEN TOKAI COMPANY LTD**
Facility ID: **08-57-01-1823**
Emissions Unit: **PVC LINE 6 EXTRUSION (P018)**

VI. Miscellaneous Requirements

1. The following terms and conditions shall supersede all the air pollution control requirements contained in permit to install # 08-2698, as issued on May 19, 1993: Part III, Sections A.1 - IV and B.I - IV.

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line 6 Extrusion; coating of metal parts with adhesive	OAC 3745-31-05 See Section A.VI.	22.60 lbs VOC/day excluding cleanup and 3.9 tons VOC/yr including cleanup

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each day for the coating operation:
 - a. The company identification for each coating employed.
 - b. The volume, in gallons of each coating employed.
 - c. The VOC content of each coating, as applied, in pounds per gallon.
 - d. The total VOC emissions rate for all coatings employed, in pounds per day.
2. The permittee shall collect and record each month for the purpose of determining annual VOC emissions:
 - a. The name and identification of each cleanup material employed.
 - b. The number of gallons of each cleanup material employed.
 - c. The VOC content of each cleanup material, in pounds per gallon.
 - d. The total VOC emissions from all coatings and cleanup materials employed, in pounds or tons.

IV. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports, in accordance with paragraph B.2 of the General Terms and Conditions, which identify each day during which the volatile organic compound emissions rate from the coating materials exceeded 22.60 pounds per day, and the actual volatile organic compound emissions for each such day.
2. The permittee shall submit annual reports which specify the total volatile organic compound emissions from this emissions unit for the previous calendar year. These reports shall be submitted by January 31 of each year.

V. Testing Requirements

- 1.** Compliance with the emission limitation(s) in Section B.1. of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a** Emission Limitation-
22.60 lbs VOC/day excluding cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III.
 - 1.b** Emission Limitation-
3.9 tons VOC/yr including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III and shall be the sum of the 12 monthly VOC emissions.
- 2.** Formulation data or USEPA Method 24 shall be used to determine the volatile organic compound contents of the coatings and cleanup materials.

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: PVC LINE 7 EXTRUSION (P019)
Activity Description: PVC WINDOW MOLDING LINE 7 EXTRUSION

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line 7 Extrusion; coating of metal parts with adhesive	3745-21-09(U)(2)(e)(i) See section A.VI.	See T&C A.II.1.

2. Additional Terms and Conditions

None

II. Operational Restrictions

1. The maximum daily coating usage shall not exceed 8 gallons.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each day for the coating line:
 - a. The name and identification number of each coating employed.
 - b. The volume, in gallons, of each coating employed.
 - c. The total volume, in gallons, of all of the coatings employed.

IV. Reporting Requirements

1. The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) in writing of any daily record showing that the coating line employs more than the applicable maximum daily coating usage limit. The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 45 days after the exceedance occurs.

V. Testing Requirements

1. Compliance with the emission limitation(s) in Section A.1. of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a Emission Limitation-
less than or equal to 8 gallons/day of coating usage

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in A.III.

Facility Name: **GREEN TOKAI COMPANY LTD**
Facility ID: **08-57-01-1823**
Emissions Unit: **PVC LINE 7 EXTRUSION (P019)**

VI. Miscellaneous Requirements

1. The following terms and conditions shall supersede all the air pollution control requirements contained in permit to install # 08-3080, as issued on August 24, 1994: Part III, Sections A.1 - IV and B.I - IV.

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line 7 Extrusion; coating of metal parts with adhesive	OAC 3745-31-05 See Section A.VI.	18.43 lbs VOC/day excluding cleanup and 3.76 tons VOC/yr including cleanup

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each day for the coating operation:
 - a. The company identification for each coating employed.
 - b. The volume, in gallons of each coating employed.
 - c. The VOC content of each coating, as applied, in pounds per gallon.
 - d. The total VOC emissions rate for all coatings employed, in pounds per day.
2. The permittee shall collect and record each month for the purpose of determining annual VOC emissions:
 - a. The name and identification of each cleanup material employed.
 - b. The number of gallons of each cleanup material employed.
 - c. The VOC content of each cleanup material, in pounds per gallon.
 - d. The total VOC emissions from all coatings and cleanup materials employed, in pounds or tons.

IV. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports, in accordance with paragraph B.2 of the General Terms and Conditions, which identify each day during which the volatile organic compound emissions rate from the coating materials exceeded 18.43 pounds per day, and the actual volatile organic compound emissions for each such day.
2. The permittee shall submit annual reports which specify the total volatile organic compound emissions from this emissions unit for the previous calendar year. These reports shall be submitted by January 31 of each year.

V. Testing Requirements

- 1.** Compliance with the emission limitation(s) in Section B.1. of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a** Emission Limitation-
18.43 lbs VOC/day excluding cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III.
 - 1.b** Emission Limitation-
3.76 tons VOC/yr including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III and shall be the sum of the 12 monthly VOC emissions.
- 2.** Formulation data or USEPA Method 24 shall be used to determine the volatile organic compound contents of the coatings and cleanup materials.

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: PVC LINE 5 EXTRUSION (P020)
Activity Description: PVC ROOF AND WINDOW MOLDING LINE 5 EXTRUSION

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line 5 Extrusion; coating of metal parts with adhesive	3745-21-09(U)(2)(e)(i) See section A.VI.	See T&C A.II.1.

2. Additional Terms and Conditions

None

II. Operational Restrictions

1. The maximum daily coating usage shall not exceed 8 gallons.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each day for the coating line:
 - a. The name and identification number of each coating employed.
 - b. The volume, in gallons, of each coating employed.
 - c. The total volume, in gallons, of all of the coatings employed.

IV. Reporting Requirements

1. The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) in writing of any daily record showing that the coating line employs more than the applicable maximum daily coating usage limit. The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 45 days after the exceedance occurs.

V. Testing Requirements

1. Compliance with the emission limitation(s) in Section A.1. of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a Emission Limitation-
less than or equal to 8 gallons/day of coating usage

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in A.III.

Facility Name: **GREEN TOKAI COMPANY LTD**
Facility ID: **08-57-01-1823**
Emissions Unit: **PVC LINE 5 EXTRUSION (P020)**

VI. Miscellaneous Requirements

1. The following terms and conditions shall supersede all the air pollution control requirements contained in permit to install # 08-3427, as issued on August 28, 1995: Part III, Sections A.1 - IV and B.I - IV.

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line 5 Extrusion; coating of metal parts with adhesive	OAC 3745-31-05 See Section A.VI.	11.71 lbs VOC/day excluding cleanup and 2.40 tons VOC/yr including cleanup

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each day for the coating operation:
 - a. The company identification for each coating employed.
 - b. The volume, in gallons of each coating employed.
 - c. The VOC content of each coating, as applied, in pounds per gallon.
 - d. The total VOC emissions rate for all coatings employed, in pounds per day.
2. The permittee shall collect and record each month for the purpose of determining annual VOC emissions:
 - a. The name and identification of each cleanup material employed.
 - b. The number of gallons of each cleanup material employed.
 - c. The VOC content of each cleanup material, in pounds per gallon.
 - d. The total VOC emissions from all coatings and cleanup materials employed, in pounds or tons.

IV. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports, in accordance with paragraph B.2 of the General Terms and Conditions, which identify each day during which the volatile organic compound emissions rate from the coating materials exceeded 11.71 pounds per day, and the actual volatile organic compound emissions for each such day.
2. The permittee shall submit annual reports which specify the total volatile organic compound emissions from this emissions unit for the previous calendar year. These reports shall be submitted by January 31 of each year.

V. Testing Requirements

- 1.** Compliance with the emission limitation(s) in Section B.1. of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a** Emission Limitation-
11.71 lbs VOC/day excluding cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III.
 - 1.b** Emission Limitation-
2.40 tons VOC/yr including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III and shall be the sum of the 12 monthly VOC emissions.
- 2.** Formulation data or USEPA Method 24 shall be used to determine the volatile organic compound contents of the coatings and cleanup materials.

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: PVC LINE 8 PRIMER (P021)
Activity Description: PVC WINDOW MOLDING LINE 8 PRIMER

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

- The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line # 8 Extrusion; coating of plastic parts with primer	OAC rule 3745-21-07(G) See section A.VI.	See T&C A.II.1.

2. Additional Terms and Conditions

None

II. Operational Restrictions

- The use of photochemically reactive materials, as defined in OAC rule 3745-21-01(C)(5), in this emissions unit is prohibited.

Prior to employing any photochemically reactive materials, the permittee shall provide written notification to, and obtain approval from, the Ohio EPA field office. Such notification shall include information sufficient to determine that the emissions associated with the proposed change in materials will comply with the emission limits and/or control requirements as defined in OAC 3745-21-07(G)(2). This notification, at a minimum, shall include the company identification of the new material to be employed, the solvent composition of the material, and the maximum amount to be used, in pounds per hour.

III. Monitoring and/or Record Keeping Requirements

- The permittee shall collect and record the following information each month:
 - the company identification of each coating and cleanup material employed in this emissions unit, and
 - whether or not each coating cleanup material employed is a photochemically reactive material.

IV. Reporting Requirements

- The permittee shall submit deviation reports which identify the days during which photochemically reactive materials were employed in this emissions unit. Each report shall identify the cause for the use of the photochemically reactive material(s), and the estimated total quantity of material(s) emitted during each such day, in pounds. Each report shall be submitted to the Director (appropriate DO or LAA) within 30 days of the deviation.

V. Testing Requirements

- Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the coatings and cleanup materials.

Facility Name: **GREEN TOKAI COMPANY LTD**
Facility ID: **08-57-01-1823**
Emissions Unit: **PVC LINE 8 PRIMER (P021)**

VI. Miscellaneous Requirements

1. The following terms and conditions shall supersede all the air pollution control requirements contained in permit to install # 08-3427, as issued on December 28, 1995: Part III, Sections A.1 - IV and B.I - IV.

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line # 8 Extrusion; coating of plastic parts with primer	OAC rule 3745-31-05 See section A.VI.	11.33 lbs OC/day, 360 lbs OC/month and 2.02 tons OC/yr including cleanup

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each month for the coating operation:
 - a. The company identification for each coating and cleanup materials employed.
 - b. The number of gallons of each coating and cleanup materials employed.
 - c. The organic compound content of each coating and cleanup material, in pounds per gallon.
 - d. The total organic compound emissions rate for all coating and cleanup materials, in pounds per month.
 - e. The total number of days the emission unit was in operation.
 - f. The average daily organic compound emission rate for all coating and cleanup materials, i.e., (d)/(e), in pounds per day (average).

IV. Reporting Requirements

1. In accordance with paragraph B.2 of the General Terms and Conditions, the permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. An identification of each month during which the average daily organic compound emissions rate from the coatings exceeded 11.33 pounds per day, and the actual average organic compound emission rate for each such month.
 - b. An identification of each month during which the organic compound emissions rate from the coating and cleanup materials exceeded 553.3 pounds per month, and the actual organic compound emission rate for each such month.
2. The permittee shall submit annual reports which specify the total organic compound emissions from this emissions unit for the previous calendar year. These reports shall be submitted by January 31 of each year.

V. Testing Requirements

- 1.** Compliance with the emission limitation(s) in Section B.1 of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a** Emission Limitation-
11.33 lbs OC/day including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III.
 - 1.b** Emission Limitation-
360 lbs OC/month including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III.
 - 1.c** Emission Limitation-
2.02 tons OC/yr including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III and shall be the sum of the 12 monthly organic compound emission rates for the calendar year divided by 2,000 lbs/ton.
- 2.** Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the coatings and cleanup materials.

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: PVC LINE 5 PRIMER (P022)
Activity Description: PVC ROOF AND WINDOW MOLDING LINE 5 PRIMER

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

- The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line 5 Extrusion/Finish; coating of plastic parts with primer	OAC rule 3745-21-07(G) See section A.VI.	See T&C A.II.1.

2. Additional Terms and Conditions

None

II. Operational Restrictions

- The use of photochemically reactive materials, as defined in OAC rule 3745-21-01(C)(5), in this emissions unit is prohibited.

Prior to employing any photochemically reactive materials, the permittee shall provide written notification to, and obtain approval from, the Ohio EPA field office. Such notification shall include information sufficient to determine that the emissions associated with the proposed change in materials will comply with the emission limits and/or control requirements as defined in OAC 3745-21-07(G)(2). This notification, at a minimum, shall include the company identification of the new material to be employed, the solvent composition of the material, and the maximum amount to be used, in pounds per hour.

III. Monitoring and/or Record Keeping Requirements

- The permittee shall collect and record the following information each month:
 - the company identification of each coating and cleanup material employed in this emissions unit, and
 - whether or not each coating and cleanup material employed is a photochemically reactive material.

IV. Reporting Requirements

- The permittee shall submit deviation reports which identify the days during which photochemically reactive materials were employed in this emissions unit. Each report shall identify the cause for the use of the photochemically reactive material(s), and the estimated total quantity of material(s) emitted during each such day, in pounds. Each report shall be submitted to the Director (appropriate DO or LAA) within 30 days of the deviation.

V. Testing Requirements

- Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the coatings and cleanup materials.

Facility Name: **GREEN TOKAI COMPANY LTD**
Facility ID: **08-57-01-1823**
Emissions Unit: **PVC LINE 5 PRIMER (P022)**

VI. Miscellaneous Requirements

1. The following terms and conditions shall supersede all the air pollution control requirements contained in permit to install # 08-3427, as issued on December 28, 1995: Part III, Sections A.1 - IV and B.I - IV.

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line # 5 Extrusion/Finish; coating of plastic parts with primer	OAC rule 3745-31-05 See section A.VI.	12.15 lbs OC/day, 360 lbs OC/month and 2.17 tons OC/yr including cleanup

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each month for the coating operation:
 - a. The company identification for each coating and cleanup materials employed.
 - b. The number of gallons of each coating and cleanup materials employed.
 - c. The organic compound content of each coating and cleanup material, in pounds per gallon.
 - d. The total organic compound emissions rate for all coating and cleanup materials, in pounds per month.
 - e. The total number of days the emission unit was in operation.
 - f. The average daily organic compound emission rate for all coating and cleanup materials, i.e., (d)/(e), in pounds per day (average).

IV. Reporting Requirements

1. In accordance with paragraph B.2 of the General Terms and Conditions, the permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. An identification of each month during which the average daily organic compound emissions rate from the coatings exceeded 12.15 pounds per day, and the actual average organic compound emission rate for each such month.
 - b. An identification of each month during which the organic compound emissions rate from the coating and cleanup materials exceeded 380 pounds per month, and the actual organic compound emission rate for each such month.
2. The permittee shall submit annual reports which specify the total organic compound emissions from this emissions unit for the previous calendar year. These reports shall be submitted by January 31 of each year.

V. Testing Requirements

- 1.** Compliance with the emission limitation(s) in Section B.1 of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a** Emission Limitation-
12.15 lbs OC/day including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III.
 - 1.b** Emission Limitation-
380 lbs OC/month including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III.
 - 1.c** Emission Limitation-
2.17 tons OC/yr including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III and shall be the sum of the 12 monthly organic compound emission rates for the calendar year divided by 2,000 lbs/ton.
- 2.** Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the coatings and cleanup materials.

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: PVC LINE 8 EXTRUSION (P023)
Activity Description: PVC WINDOW MOLDING LINE 8 EXTRUSION

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line #8 Extrusion; coating of metal parts with adhesive	3745-21-09(U)(2)(e)(i) See section A.VI.	See T&C A.II.1.

2. Additional Terms and Conditions

None

II. Operational Restrictions

1. The maximum daily coating usage shall not exceed 8 gallons.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each day for the coating line:
 - a. The name and identification number of each coating employed.
 - b. The volume, in gallons, of each coating employed.
 - c. The total volume, in gallons, of all of the coatings employed.

IV. Reporting Requirements

1. The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) in writing of any daily record showing that the coating line employs more than the applicable maximum daily coating usage limit. The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 45 days after the exceedance occurs.

V. Testing Requirements

1. Compliance with the emission limitation(s) in Section A.1. of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a Emission Limitation-
less than or equal to 8 gallons/day of coating usage

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in A.III.

Facility Name: **GREEN TOKAI COMPANY LTD**
Facility ID: **08-57-01-1823**
Emissions Unit: **PVC LINE 8 EXTRUSION (P023)**

VI. Miscellaneous Requirements

1. The following terms and conditions shall supersede all the air pollution control requirements contained in permit to install # 08-3427, as issued on August 28, 1995: Part III, Sections A.1 - IV and B.I - IV.

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
PVC Line #8 Extrusion; coating of metal parts with adhesive	OAC 3745-31-05 See Section A.VI.	16.49 lbs VOC/day excluding cleanup and 3.2 tons VOC/yr including cleanup

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each day for the coating operation:
 - a. The company identification for each coating employed.
 - b. The volume, in gallons of each coating employed.
 - c. The VOC content of each coating, as applied, in pounds per gallon.
 - d. The total VOC emissions rate for all coatings employed, in pounds per day.
2. The permittee shall collect and record each month for the purpose of determining annual VOC emissions:
 - a. The name and identification of each cleanup material employed.
 - b. The number of gallons of each cleanup material employed.
 - c. The VOC content of each cleanup material, in pounds per gallon.
 - d. The total VOC emissions from all coatings and cleanup materials employed, in pounds or tons.

IV. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports, in accordance with paragraph B.2 of the General Terms and Conditions, which identify each day during which the volatile organic compound emissions rate from the coating materials exceeded 16.49 pounds per day, and the actual volatile organic compound emissions for each such day.
2. The permittee shall submit annual reports which specify the total volatile organic compound emissions from this emissions unit for the previous calendar year. These reports shall be submitted by January 31 of each year.

V. Testing Requirements

- 1.** Compliance with the emission limitation(s) in Section B.1. of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a** Emission Limitation-
16.49 lbs VOC/day excluding cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III.
 - 1.b** Emission Limitation-
3.2 tons VOC/yr including cleanup

Applicable Compliance Method-
Compliance shall be based upon the record keeping specified in Section B.III and shall be the sum of the 12 monthly VOC emissions.
- 2.** Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the coatings and cleanup materials.

VI. Miscellaneous Requirements

None

THIS IS THE LAST PAGE OF THE PERMIT
