



State of Ohio Environmental Protection Agency

Street Address:

Lazarus Gov. Center
122 S. Front Street
Columbus, OH 43215

TELE: (614) 644-3020 FAX: (614) 644-2329

Mailing Address:

Lazarus Gov. Center
P.O. Box 1049
Columbus, OH 43216-1049

08/31/01

CERTIFIED MAIL

RE: Draft Title V Chapter 3745-77 permit

01-21-01-0005

PPG Industries - Delaware - TVP004
Stephen Petz
760 Pittsburgh Dr.
Delaware, OH 43015

Dear Stephen Petz:

You are hereby notified that the Ohio Environmental Protection Agency has prepared the enclosed draft of the Title V permit for the facility referenced above. The purpose of this draft is to solicit public comments. A public notice concerning the draft will appear in the Ohio EPA Weekly Review and the major newspaper in the county where the facility is located. Comments and/or a request for a public hearing from the public and any affected parties will be accepted by Central District Office within 30 days of the date of publication in the newspaper. You will be notified in writing if a public hearing is scheduled.

A decision on processing the Title V permit will be made after consideration of written public comments and oral testimony (if a public hearing is conducted). After the comment period, you will be provided with a Preliminary Proposed Title V permit and an opportunity to comment prior to the Proposed Title V permit submittal to USEPA.

If you have any questions or comments concerning this draft Title V permit, please contact Central District Office.

Very truly yours,

Thomas G. Rigo, Manager
Field Operations and Permit Section
Division of Air Pollution Control

cc: USEPA (electronically submitted)
File, DAPC PMU
Central District Office



State of Ohio Environmental Protection Agency

DRAFT TITLE V PERMIT

Issue Date: 08/31/01

Effective Date: To be entered upon final issuance

Expiration Date: To be entered upon final issuance

This document constitutes issuance of a Title V permit for Facility ID: 01-21-01-0005 to: PPG Industries - Delaware - TVP004 760 Pittsburgh Drive Delaware, OH 43015

Emissions Unit ID (Company ID)/Emissions Unit Activity Description

Table with 3 columns: Emissions Unit ID (Company ID), Emissions Unit Activity Description, and Emissions Unit Activity Description. Rows include units B012, B013, B014, P003, P006, P008, P009, P010, P042, P043, P093, P094, P095, P096, P097, P099, P100, P101, P102, P103, P104, P105, P106, P107, P109, P110, P459, and P460.

You will be contacted approximately eighteen (18) months prior to the expiration date regarding the renewal of this permit. If you are not contacted, please contact the appropriate Ohio EPA District Office or local air agency listed below. This permit and the authorization to operate the air contaminant sources (emissions units) at this facility shall expire at midnight on the expiration date shown above.

Described below is the current Ohio EPA District Office or local air agency that is responsible for processing and administering your Title V permit:

Central District Office
3232 Alum Creek Drive
PO Box 1049
Columbus, OH 43216-1049
(614) 728-3778

OHIO ENVIRONMENTAL PROTECTION AGENCY

Christopher Jones
Director

PART I - GENERAL TERMS AND CONDITIONS

A. State and Federally Enforceable Section

1. Monitoring and Related Recordkeeping and Reporting Requirements

- a. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall maintain records that include the following, where applicable, for any required monitoring under this permit:
 - i. The date, place (as defined in the permit), and time of sampling or measurements.
 - ii. The date(s) analyses were performed.
 - iii. The company or entity that performed the analyses.
 - iv. The analytical techniques or methods used.
 - v. The results of such analyses.
 - vi. The operating conditions existing at the time of sampling or measurement.
- b. Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.
- c. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall submit required reports in the following manner:
 - i. Reports of any required monitoring and/or recordkeeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
 - ii. Quarterly written reports of (i) any deviations from federally enforceable emission limitations, operational restrictions, and control device operating parameter limitations, excluding deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06, that have been detected by the testing, monitoring and recordkeeping requirements specified in this permit, (ii) the probable cause of such deviations, and (iii) any corrective actions or preventive measures taken, shall be promptly made to the appropriate Ohio EPA District Office or local air agency. These quarterly written reports shall satisfy the requirements of OAC rule 3745-77-07(A)(3)(c)(i) and (ii) pertaining to the submission of monitoring reports every six months and OAC rule 3745-77-07(A)(3)(c)(iii) pertaining to the prompt reporting of all deviations except malfunctions, which shall be reported in accordance with OAC rule 3745-15-06. The written reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.) See B.8 below if no deviations occurred during the quarter.
 - iii. Written reports, which identify any deviations from the federally enforceable monitoring, recordkeeping, and reporting requirements contained in this permit shall be submitted to

the appropriate Ohio EPA District Office or local air agency every six months, i.e., by January 31 and July 31 of each year for the previous six calendar months. These semi-annual written reports shall satisfy the requirements of OAC rule 3745-77-07(A)(3)(c)(i) and (ii) pertaining to the reporting of any deviations related to the monitoring, recordkeeping, and reporting requirements. If no deviations occurred during a six-month period, the permittee shall submit a semi-annual report, which states that no deviations occurred during that period.

- iv. Each written report shall be signed by a responsible official certifying that, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.

2. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction, i.e., upset, of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. (The definition of an upset condition shall be the same as that used in OAC rule 3745-15-06(B)(1) for a malfunction.) The verbal and written reports submitted pursuant to OAC rule 3745-15-06 shall satisfy the requirements of OAC rule 3745-77-07(A)(3)(c)(iii) pertaining to the prompt reporting of deviations caused by malfunctions or upsets.

Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emission unit(s) that is (are) served by such control system(s).

3. Risk Management Plans

If the permittee is required to develop and register a risk management plan pursuant to section 112(r) of the Clean Air Act, as amended, 42 U.S.C. 7401 et seq. ("Act"), the permittee shall comply with the requirement to register such a plan.

4. Title IV Provisions

If the permittee is subject to the requirements of 40 CFR Part 72 concerning acid rain, the permittee shall ensure that any affected emissions unit complies with those requirements. Emissions exceeding any allowances that are lawfully held under Title IV of the Act, or any regulations adopted thereunder, are prohibited.

5. Severability Clause

A determination that any term or condition of this permit is invalid shall not invalidate the force or effect of any other term or condition thereof, except to the extent that any other term or condition depends in whole or in part for its operation or implementation upon the term or condition declared invalid.

6. General Requirements

- a. The permittee must comply with all terms and conditions of this permit. Any noncompliance with the federally enforceable terms and conditions of this permit constitutes a violation of the Act, and is grounds for enforcement action or for permit revocation, revocation and reissuance, or modification, or for denial of a permit renewal application.
- b. It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the federally enforceable terms and conditions of this permit.
- c. This permit may be modified, reopened, revoked, or revoked and reissued, for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or revocation, or of a notification of planned changes or anticipated noncompliance does not stay any term and condition of this permit.
- d. This permit does not convey any property rights of any sort, or any exclusive privilege.
- e. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon request, the permittee shall also furnish to the Director or an authorized representative of the Director, copies of records required to be kept by this permit. For information claimed to be confidential in the submittal to the Director, if the Administrator of the U.S. EPA requests such information, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.

7. Fees

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78.

8. Marketable Permit Programs

No revision of this permit is required under any approved economic incentive, marketable permits, emissions trading, and other similar programs or processes for changes that are provided for in this permit.

9. Reasonably Anticipated Operating Scenarios

The permittee is hereby authorized to make changes among operating scenarios authorized in this permit without notice to the Ohio EPA, but, contemporaneous with making a change from one operating scenario to another, the permittee must record in a log at the permitted facility the scenario under which the permittee is operating. The permit shield provided in these general terms and conditions shall apply to all operating scenarios authorized in this permit.

10. Reopening for Cause

This Title V permit will be reopened prior to its expiration date under the following conditions:

- a. Additional applicable requirements under the Act become applicable to one or more emissions units covered by this permit, and this permit has a remaining term of three or more years. Such a reopening shall be completed not later than eighteen months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions has been extended pursuant to paragraph (E)(1) of OAC rule 3745-77-08.
- b. This permit is issued to an affected source under the acid rain program and additional requirements (including excess emissions requirements) become applicable. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit, and shall not require a reopening of this permit.
- c. The Director of the Ohio EPA or the Administrator of the U.S. EPA determines that the federally applicable requirements in this permit are based on a material mistake, or that inaccurate statements were made in establishing the emissions standards or other terms and conditions of this permit related to such federally applicable requirements.
- d. The Administrator of the U.S. EPA or the Director of the Ohio EPA determines that this permit must be revised or revoked to assure compliance with the applicable requirements.

11. Federal and State Enforceability

Only those terms and conditions designated in this permit as federally enforceable, that are required under the Act, or any of its applicable requirements, including relevant provisions designed to limit the potential to emit of a source, are enforceable by the Administrator of the U.S. EPA, the State, and citizens under the Act. All other terms and conditions of this permit shall not be federally enforceable and shall be enforceable under State law only.

12. Compliance Requirements

- a. Any document (including reports) required to be submitted and required by a federally applicable requirement in this Title V permit shall include a certification by a responsible official that, based on information and belief formed after reasonable inquiry, the statements in the document are true, accurate, and complete.
- b. Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Director of the Ohio EPA or an authorized representative of the Director to:
 - i. At reasonable times, enter upon the permittee's premises where a source is located or the emissions-related activity is conducted, or where records must be kept under the conditions of this permit.

- ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit, subject to the protection from disclosure to the public of confidential information consistent with paragraph (E) of OAC rule 3745-77-03.
 - iii. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit.
 - iv. As authorized by the Act, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit and applicable requirements.
- c. The permittee shall submit progress reports to the appropriate Ohio EPA District Office or local air agency concerning any schedule of compliance for meeting an applicable requirement. Progress reports shall be submitted semiannually, or more frequently if specified in the applicable requirement or by the Director of the Ohio EPA. Progress reports shall contain the following:
- i. Dates for achieving the activities, milestones, or compliance required in any schedule of compliance, and dates when such activities, milestones, or compliance were achieved.
 - ii. An explanation of why any dates in any schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.
- d. Compliance certifications concerning the terms and conditions contained in this permit that are federally enforceable emission limitations, standards, or work practices, shall be submitted to the appropriate Ohio EPA District Office or local air agency in the following manner and with the following content:
- i. Compliance certifications shall be submitted annually on a calendar year basis. The annual certification shall be submitted on or before April 30th of each year during the permit term.
 - ii. Compliance certifications shall include the following:
 - (a) An identification of each term or condition of this permit that is the basis of the certification.
 - (b) The permittee's current compliance status.
 - (c) Whether compliance was continuous or intermittent.
 - (d) The method(s) used for determining the compliance status of the source currently and over the required reporting period.
 - (e) Such other facts as the Director of the Ohio EPA may require in the permit to determine the compliance status of the source.
 - iii. Compliance certifications shall contain such additional requirements as may be specified pursuant to sections 114(a)(3) and 504(b) of the Act.

13. Permit Shield

- a. Compliance with the terms and conditions of this permit (including terms and conditions established for alternate operating scenarios, emissions trading, and emissions averaging, but

excluding terms and conditions for which the permit shield is expressly prohibited under OAC rule 3745-77-07) shall be deemed compliance with the applicable requirements identified and addressed in this permit as of the date of permit issuance.

- b. This permit shield provision shall apply to any requirement identified in this permit pursuant to OAC rule 3745-77-07(F)(2), as a requirement that does not apply to the source or to one or more emissions units within the source.

14. Operational Flexibility

The permittee is authorized to make the changes identified in OAC rule 3745-77-07(H)(1)(a) to (H)(1)(c) within the permitted stationary source without obtaining a permit revision, if such change is not a modification under any provision of Title I of the Act [as defined in OAC rule 3745-77-01(JJ)], and does not result in an exceedance of the emissions allowed under this permit (whether expressed therein as a rate of emissions or in terms of total emissions), and the permittee provides the Administrator of the U.S. EPA and the appropriate Ohio EPA District Office or local air agency with written notification within a minimum of seven days in advance of the proposed changes, unless the change is associated with, or in response to, emergency conditions. If less than seven days notice is provided because of a need to respond more quickly to such emergency conditions, the permittee shall provide notice to the Administrator of the U.S. EPA and the appropriate District Office of the Ohio EPA or local air agency as soon as possible after learning of the need to make the change. The notification shall contain the items required under OAC rule 3745-77-07(H)(2)(d).

15. Emergencies

The permittee shall have an affirmative defense of emergency to an action brought for noncompliance with technology-based emission limitations if the conditions of OAC rule 3745-77-07(G)(3) are met. This emergency defense provision is in addition to any emergency or upset provision contained in any applicable requirement.

16. Off Permit Changes

The owner or operator of a Title V source may make any change in its operations or emissions at the source that is not specifically addressed or prohibited in the Title V permit, without obtaining an amendment or modification of the permit, provided that the following conditions are met:

- a. The change does not result in conditions that violate any applicable requirements or that violate any existing federally enforceable permit term or condition;
- b. The permittee provides contemporaneous written notice of the change to the director and the administrator, except that no such notice shall be required for changes that qualify as insignificant emission levels or activities as defined in OAC rule 3745-77-01(U). Such written notice shall describe each such change, the date of such change, any change in emissions or pollutants emitted, and any federally applicable requirement that would apply as a result of the change;

- c. The change shall not qualify for the permit shield under OAC rule 3745-77-07(F);
- d. The permittee shall keep a record describing all changes made at the source that result in emissions of a regulated air pollutant subject to an applicable requirement, but not otherwise regulated under the permit, and the emissions resulting from those changes; and
- e. The change is not subject to any applicable requirement under Title IV of the Act or is not a modification under any provision of Title I of the Act.

Paragraph (I) of rule 3745-77-07 of the Administrative Code applies only to modification or amendment of the permittee's Title V permit. The change made may require a permit to install under Chapter 3745-31 of the Administrative Code if the change constitutes a modification as defined in that Chapter. Nothing in paragraph (I) of rule 3745-77-07 of the Administrative Code shall affect any applicable obligation under Chapter 3745-31 of the Administrative Code.

(For further clarification, the permittee can refer to Engineering Guide #63 that is available in their STARSHIP software package.)

17. Compliance Method Requirements

Nothing in this permit shall alter or affect the ability of any person to establish compliance with, or a violation of, any applicable requirement through the use of credible evidence to the extent authorized by law. Nothing in this permit shall be construed to waive any defenses otherwise available to the permittee, including but not limited to, any challenge to the Credible Evidence Rule (see 62 Fed. Reg. 8314, Feb. 24, 1997), in the context of any future proceeding.

18. Insignificant Activity

Each insignificant activity that has one or more applicable requirements shall comply with those applicable requirements.

B. State Only Enforceable Section

1. Permit to Install Requirement

Prior to the “installation” or “modification” of any “air contaminant source,” as those terms are defined in OAC rule 3745-31-01, a permit to install must be obtained from the Ohio EPA pursuant to OAC Chapter 3745-31.

2. Reporting Requirements Related to Monitoring and Recordkeeping Requirements

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or recordkeeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

3. Records Retention Requirements

Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.

4. Inspections and Information Requests

The Director of the Ohio EPA, or an authorized representative of the Director, may, subject to the safety requirements of the permittee and without undue delay, enter upon the premises of this source at any reasonable time for purposes of making inspections, conducting tests, examining records or reports pertaining to any emission of air contaminants, and determining compliance with any applicable State air pollution laws and regulations and the terms and conditions of this permit. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with

this permit. Upon verbal or written request, the permittee shall also furnish to the Director of the Ohio EPA, or an authorized representative of the Director, copies of records required to be kept by this permit.

5. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emissions unit(s) that is (are) served by such control system(s).

6. Permit Transfers

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

7. Air Pollution Nuisance

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

8. Additional Reporting Requirements When There Are No Deviations of Federally Enforceable Emission Limitations, Operational Restrictions, or Control Device Operating Parameter Limitations (See Section A of This Permit)

If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

Part II - Specific Facility Terms and Conditions

A. State and Federally Enforcable Section

None

B. State Only Enforceable Section

1. The following insignificant emissions units are located at this facility:

B002 - 4.185 mmBtu/hr, natural gas-fired boiler no. 6N001
B003 - 9.0 mmBtu/hr, natural gas-fired boiler no. 808
B004 - 9.0 mmBtu/hr, natural gas-fired boiler no. 809
B007 - 8.17 mmBtu/hr, natural gas-fired boiler no. 199276
B008 - 8.17 mmBtu/hr, natural gas-fired boiler no. 192093
B009 - 8.17 mmBtu/hr, natural gas-fired boiler no. 192094
B010 - Uniprime gas oven
B011 - Uniprime gas oven
J001 - solvent and monomer unloading
J002 - resin unloading
J003 - paint tank truck loading station
J004 - Uniprime resin load rack
K001 - liquid cutting booth
L001 - paint plant solvent sink
L002 - paint plant solvent sink
L003 - paint plant solvent sink
L004 - paint plant solvent sink

P005 - thinner blend tank
P012 - waste tank
P013 - waste tank
P014 - dispersion mill
P017 - drum/IBC fill line
P021 - volumetric machine fill no.1
P023 - high speed disperser
P024 - high speed disperser
P025 - high speed disperser
P026 - high speed disperser
P027 - high speed disperser
P028 - high speed disperser
P029 - high speed disperser
P036 - Uniprime filter cleaning tank
P037 - high speed disperser
P038 - dispersion mill
P039 - dispersion mill
P040 - dispersion mill

B. State Only Enforceable Section (continued)

- P041 - high speed disperser
- P044 - high speed disperser
- P045 - high speed disperser
- P046 - weigh scale/raw material handling room
- P047 - weigh scale/raw material handling room
- P048 - weigh scale/raw material handling room
- P049 - dispersion mill
- P050 - dispersion mill
- P051 - dispersion mill
- P052 - refinish intermix disperser
- P053 - coil intermix disperser
- P054 - handfill paint tanks
- P055 - dispersion mill
- P056 - dispersion mill
- P057 - dispersion mill
- P058 - dispersion mill
- P059 - dispersion mill
- P060 - dispersion mill
- P061 - dispersion mill
- P062 - dispersion mill
- P063 - dispersion mill
- P064 - dispersion mill
- P065 - dispersion mill
- P067 - dispersion mill
- P068 - dispersion mill
- P069 - dispersion mill

- P070 - dispersion mill
- P071 - dispersion mill
- P072 - high speed disperser
- P073 - high speed disperser
- P074 - high speed disperser
- P075 - dispersion mill
- P076 - dispersion mill
- P077 - dispersion mill
- P078 - dispersion mill
- P079 - dispersion mill
- P080 - dispersion mill
- P081 - dispersion mill
- P082 - volumetric machine fill no. 2
- P083 - volumetric machine fill no. 1
- P084 - volumetric machine fill no. 1
- P085 - dispersion mill
- P086 - dispersion mill
- P087 - dispersion mill
- P088 - dispersion mill
- P089 - dispersion mill

B. State Only Enforceable Section (continued)

P201 - lab oven
P202 - lab oven
P203 - lab oven
P204 - lab oven
P205 - lab oven
P206 - lab oven
P207 - lab oven
P208 - lab oven
P209 - lab oven
P210 - lab oven
P211 - lab oven
P212 - lab oven
P213 - lab oven
P214 - lab oven
P215 - lab oven
P216 - lab oven
P217 - lab oven
P218 - lab oven
P219 - lab oven

P220 - lab oven
P221 - lab oven
P222 - lab oven
P223 - lab oven
P224 - lab oven
P225 - lab hood
P226 - lab hood
P227 - lab hood
P228 - lab hood
P229 - lab hood
P230 - lab hood
P231 - lab hood
P232 - lab hood
P233 - lab hood
P234 - lab hood
P235 - lab hood
P236 - lab hood
P237 - lab hood
P238 - lab hood
P239 - lab hood
P240 - lab hood

B. State Only Enforceable Section (continued)

P241 - lab hood
P242 - lab hood
P243 - lab hood
P244 - lab hood
P245 - lab hood
P246 - lab hood
P247 - lab hood
P248 - lab hood
P249 - lab hood
P250 - lab hood
P251 - lab hood
P252 - lab hood
P253 - lab hood
P254 - lab hood
P255 - lab hood
P256 - lab oven
P257 - lab oven
P259 - lab oven
P260 - lab hood
P261 - lab hood

P262 - spray room oven - QC
P263 - spray room oven - QC
P264 - spray room oven - QC
P265 - spray room oven - QC
P266 - spray room oven - QC
P267 - spray room oven - QC
P268 - spray room oven - QC
P269 - spray room oven - QC
P270 - rollcoater

P271 - paint process tank
P272 - paint process tank
P273 - paint process tank
P274 - paint process tank
P275 - paint process tank
P276 - paint process tank
P277 - paint process tank
P278 - paint process tank
P279 - paint process tank
P280 - paint process tank
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B. State Only Enforceable Section (continued)

P291 - paint process tank
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P297 - paint process tank
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P339 - paint process tank
P340 - paint process tank

B. State Only Enforceable Section (continued)

- P341 - paint process tank
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- P391 - paint process tank
- P392 - paint process tank
- P393 - paint process tank
- P394 - paint process tank
- P395 - paint process tank
- P396 - paint process tank
- P397 - paint process tank
- P398 - paint process tank
- P399 - paint process tank

B. State Only Enforceable Section (continued)

P400 - paint process tank
P401 - paint process tank
P402 - paint process tank
P403 - paint process tank
P404 - paint process tank
P405 - paint process tank
P406 - paint process tank
P407 - paint process tank
P408 - paint process tank
P409 - paint process tank
P410 - paint process tank
P411 - paint process tank
P412 - paint process tank
P413 - paint process tank
P414 - paint process tank
P415 - paint process tank
P416 - paint process tank
P417 - paint process tank
P418 - paint process tank
P419 - paint process tank
P420 - paint process tank
P421 - paint process tank
P422 - paint process tank
P423 - paint process tank
P424 - paint process tank
P425 - paint process tank
P426 - paint process tank
P427 - paint process tank
P428 - paint process tank
P429 - paint process tank
P430 - paint process tank
P431 - paint process tank
P432 - paint process tank
P433 - paint process tank
P434 - paint process tank
P435 - paint process tank
P436 - paint process tank
P437 - paint process tank
P438 - paint process tank
P439 - paint process tank
P440 - paint process tank

P441 - paint process tank
P442 - paint process tank
P443 - paint process tank
P444 - paint process tank
P445 - paint process tank
P446 - paint process tank
P447 - paint process tank
P448 - paint process tank
P449 - paint process tank
P450 - paint process tank
P451 - paint process tank
P452 - paint process tank
P453 - paint process tank
P454 - paint process tank
P455 - paint process tank
P456 - paint process tank
P457 - paint process tank
P458 - high speed disperser

B. State Only Enforceable Section (continued)

R001 - Uniprime spray booth
R203 - lab spray booth
R204 - lab spray booth
R205 - lab spray booth

R207 - lab spray booth
R208 - lab spray booth
R209 - lab spray booth
R216 - lab spray booth
R217 - lab spray booth
R218 - lab spray booth
R219 - lab spray booth
R220 - lab spray booth

T001 - organic waste tank
T002 - finished product storage tank
T003 - finished product storage tank
T004 - resin raw material storage tank
T005 - resin raw material storage tank
T006 - resin raw material storage tank
T007 - resin raw material storage tank
T008 - resin raw material storage tank
T009 - resin raw material storage tank
T010 - resin raw material storage tank
T011 - resin raw material storage tank
T012 - resin raw material storage tank
T013 - resin raw material storage tank
T014 - resin raw material storage tank
T015 - resin raw material storage tank
T016 - resin raw material storage tank
T017 - resin raw material storage tank
T018 - no. 2 fuel oil storage tank
T019 - resin raw material storage tank
T031 - coatings raw material storage tank
T032 - coatings raw material storage tank
T033 - coatings raw material storage tank
T034 - coatings raw material storage tank
T035 - coatings raw material storage tank
T036 - coatings raw material storage tank
T037 - coatings raw material storage tank
T038 - coatings raw material storage tank
T039 - coatings raw material storage tank
T040 - coatings raw material storage tank
T041 - coatings raw material storage tank
T042 - coatings raw material storage tank
T043 - coatings raw material storage tank
T044 - coatings raw material storage tank
T045 - coatings raw material storage tank
T046 - coatings raw material storage tank
T047 - coatings raw material storage tank
T048 - coatings raw material storage tank
T049 - coatings raw material storage tank
T050 - coatings raw material storage tank

B. State Only Enforceable Section (continued)

- T051 - coatings raw material storage tank
- T052 - coatings raw material storage tank
- T053 - coatings raw material storage tank
- T054 - coatings raw material storage tank
- T055 - coatings raw material storage tank
- T056 - coatings raw material storage tank
- T057 - coatings raw material storage tank
- T058 - coatings raw material storage tank
- T059 - coatings raw material storage tank
- T060 - coatings raw material storage tank
- T061 - coatings raw material storage tank
- T062 - coatings raw material storage tank
- T063 - coatings raw material storage tank
- T064 - coatings raw material storage tank
- T065 - coatings raw material storage tank
- T066 - resin raw material storage tank
- T067 - resin raw material storage tank
- T068 - resin raw material storage tank
- T069 - resin raw material storage tank
- T070 - resin raw material storage tank
- T071 - resin raw material storage tank
- T072 - resin raw material storage tank
- T073 - resin raw material storage tank
- T074 - resin raw material storage tank
- T075 - resin raw material storage tank
- T076 - resin raw material storage tank
- T077 - resin raw material storage tank
- T078 - resin raw material storage tank
- T079 - resin raw material storage tank
- T080 - resin raw material storage tank
- T081 - resin raw material storage tank
- T082 - resin raw material storage tank
- T083 - resin raw material storage tank
- T084 - resin raw material storage tank
- T085 - resin raw material storage tank
- T086 - resin raw material storage tank
- T087 - resin raw material storage tank
- T088 - resin raw material storage tank
- T089 - resin raw material storage tank
- T090 - resin raw material storage tank
- T091 - resin raw material storage tank
- T092 - resin raw material storage tank
- T093 - resin raw material storage tank
- T094 - resin raw material storage tank
- T095 - resin raw material storage tank
- T096 - resin raw material storage tank
- T097 - resin raw material storage tank
- T098 - Uniprime batch tank
- T099 - Uniprime batch tank

B. State Only Enforceable Section (continued)

- T100 - Uniprime batch tank
- T101 - Uniprime batch tank
- T102 - Uniprime batch tank
- T103 - Uniprime batch tank
- T104 - Uniprime mixing tank
- T105 - Uniprime mixing tank
- T106 - Uniprime mixing tank
- T107 - Uniprime mixing tank
- T108 - Uniprime mixing tank
- T109 - Uniprime blend tank
- T110 - Uniprime storage tank
- T111 - Uniprime storage tank
- T112 - resin raw material storage tank
- T113 - resin raw material storage tank
- T114 - resin raw material storage tank
- T115 - resin raw material storage tank

- Z033 - solvent storage shed - factory lab
- Z034 - paint plant emergency generator
- Z035 - paint plant diesel fire water pump
- Z036 - paint plant diesel fire water pump
- Z037 - cooling towers emergency generator
- Z038 - natural gas emergency generator
- Z043 - paved roads
- Z044 - 8.17 mmBtu/hr, boiler no. 191328
- Z045 - coil intermix rail mixer W1
- Z046 - coil intermix rail mixer W2
- Z047 - coil intermix rail mixer W3
- Z048 - coil intermix rail mixer W4
- Z049 - coil intermix rail mixer X1
- Z050 - coil intermix rail mixer X2
- Z051 - coil intermix rail mixer X3
- Z052 - coil intermix rail mixer X4
- Z053 - coil intermix rail mixer Y1
- Z054 - coil intermix rail mixer Y2
- Z055 - coil intermix rail mixer Y3

B. State Only Enforceable Section (continued)

Z056 - coil intermix rail mixer Y4
Z057 - coil intermix rail mixer Z1
Z058 - coil intermix rail mixer Z2
Z059 - coil intermix rail mixer Z3
Z060 - refinish rail mixer A1
Z061 - refinish rail mixer A2
Z062 - refinish rail mixer A3
Z063 - refinish rail mixer A4
Z064 - refinish rail mixer B1
Z065 - refinish rail mixer B2
Z066 - refinish rail mixer B3
Z067 - refinish rail mixer B4
Z068 - refinish rail mixer C1
Z069 - refinish rail mixer C2
Z070 - refinish rail mixer C3
Z071 - refinish rail mixer C4
Z072 - refinish rail mixer D1
Z073 - refinish rail mixer D2
Z074 - refinish rail mixer D3
Z075 - refinish rail mixer D4
Z076 - refinish rail mixer E1
Z077 - refinish rail mixer E2
Z078 - refinish rail mixer E3
Z079 - refinish rail mixer E4
Z080 - technical lab solvent sink

Z081 - technical lab solvent sink
Z082 - technical lab solvent sink
Z083 - technical lab solvent sink
Z084 - technical lab solvent sink
Z085 - technical lab solvent sink
Z086 - technical lab solvent sink
Z087 - technical lab solvent sink
Z088 - technical lab solvent sink
Z089 - technical lab solvent sink
Z090 - technical lab solvent sink
Z091 - technical lab solvent sink
Z092 - technical lab solvent sink
Z093 - technical lab solvent sink
Z094 - technical lab solvent sink
Z095 - technical lab solvent sink
Z096 - technical lab solvent sink
Z097 - technical lab solvent sink
Z098 - technical lab solvent sink
Z099 - technical lab solvent sink

B. State Only Enforceable Section (continued)

Z100 - technical lab solvent sink
Z101 - technical lab solvent sink
Z102 - technical lab solvent sink
Z103 - technical lab solvent sink
Z104 - technical lab solvent sink
Z105 - technical lab solvent sink
Z106 - technical lab solvent sink
Z107 - technical lab solvent sink
Z108 - technical lab solvent sink
Z109 - technical lab solvent sink
Z110 - technical lab solvent sink
Z111 - technical lab solvent sink
Z112 - technical lab solvent sink
Z113 - technical lab solvent sink
Z114 - technical lab solvent sink
Z115 - technical lab solvent sink
Z116 - technical lab solvent sink
Z117 - technical lab solvent sink
Z118 - technical lab solvent sink
Z119 - technical lab solvent sink

Z120 - resin plant solvent sink
Z121 - resin plant solvent sink
Z122 - resin plant solvent sink
Z123 - resin plant solvent sink
Z124 - resin plant solvent sink
Z125 - resin plant solvent sink
Z126 - Uniprime solvent sink
Z127 - Uniprime solvent sink
Z128 - Uniprime solvent sink
Z129 - Uniprime solvent sink
Z130 - Uniprime solvent sink
Z131 - Uniprime solvent sink
Z132 - Uniprime solvent sink
Z133 - paint plant solvent sink
Z134 - paint plant solvent sink
Z135 - paint plant solvent sink
Z136 - paint plant solvent sink
Z137 - paint plant solvent sink
Z138 - paint plant solvent sink
Z139 - paint plant solvent sink
Z140 - paint plant solvent sink
Z141 - paint plant solvent sink
Z142 - paint plant solvent sink
Z143 - paint plant solvent sink

Z144 - paint plant solvent sink
Z149 - SOD rail mixer
Z150 - SOD rail mixer
Z151 - SOD rail mixer
Z152 - SOD rail mixer
Z153 - SOD rail mixer

Each insignificant emissions unit at this facility must comply with all applicable State and federal regulations, as well as any emissions limitations and/or control requirements contained within a permit to install for the emissions unit.

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Boiler No. 3 (16.738 MMBtu/hr) (B012)
Activity Description: Gas and Oil Fired Steam Boiler used for Comfort Heating

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
16.738 mmBtu/hr natural gas or distillate oil-fired (number 1 and number 2 fuel oil, kerosene and diesel fuel, but excluding number 4 fuel oil) steam boiler no. 3 (6A703)	OAC rule 3745-31-05(A)(3) (PTI 01-2155)	The requirements established pursuant to this rule are equivalent to the requirements of OAC rules 3745-17-07(A), 3745-17-10(B)(1), and 3745-18-06(D).
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity, as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-10(B)(1)	Particulate emissions shall not exceed .020 lb/mmBtu of actual heat input.
	OAC rule 3745-18-06(D)	When firing distillate oil, sulfur dioxide emissions shall not exceed 1.6 lbs/mmBtu actual heat input.
	OAC rules 3745-21-08(B) and 3745-23-06(B)	None, see A.I.2.a below.

2. Additional Terms and Conditions

- 2.a The design of the emissions unit and the technology associated with the current operating practices satisfy the "best available control techniques and operating practices" and "latest available control techniques and operating practices" required pursuant to OAC rules 3745-21-08 and 3745-23-06, respectively.

II. Operational Restrictions

1. The permittee shall burn only natural gas or distillate oil in this emissions unit.
2. The quality of the oil burned in this emissions unit shall have a combination of heat and sulfur content which is sufficient to comply with the allowable sulfur dioxide emission limitation of 1.6 lbs/mmBtu actual heat input.

III. Monitoring and/or Record Keeping Requirements

1. For each day during which the permittee burns a fuel other than natural gas and/or distillate oil, the permittee shall maintain a record of the type and quantity of fuel burned in this emissions unit.

III. Monitoring and/or Record Keeping Requirements (continued)

2. For each shipment of oil received for burning in this emissions unit, the permittee shall maintain records of the total quantity of oil received, the permittee's or oil supplier's analyses for sulfur content and heat content, and the calculated sulfur dioxide emission rate (in lbs/mmBtu). (The sulfur dioxide emission rate shall be calculated in accordance with the formula specified in OAC rule 3745-18-04(F).) Also, if necessary, the permittee shall maintain monthly records of the calculated sulfur dioxide emission rate based upon a volume-weighted average of the calculated sulfur dioxide emission rates for all shipments of oil during a calendar month.
3. The permittee shall collect or require the oil supplier to collect a representative grab sample for each shipment of oil that is received for burning in this emissions unit. The permittee shall perform or require the supplier to perform the analyses for sulfur content and heat content in accordance with the following ASTM methods: ASTM method D4294, ASTM method D240, or ASTM method 6010 for sulfur content; and ASTM method D240 for heat content. Alternative, equivalent methods may be used upon written approval by the appropriate Ohio EPA District Office or local air agency.

IV. Reporting Requirements

1. The permittee shall submit deviation (excursion) reports that identify each day when a fuel other than natural gas and/or distillate oil was burned in this emissions unit. Each report shall be submitted within 30 days after the deviation occurs.
2. The permittee shall notify the Director (the Ohio EPA, Central District Office) in writing of any record which shows a deviation of the allowable sulfur dioxide emission limitation based upon a volume-weighted average of the calculated sulfur dioxide emission rates from section A.III above. The notification shall include a copy of such record and shall be sent to the Director (the Ohio EPA, Central District Office) within 45 days after the deviation occurs.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:
 - 1.a Emission Limitation:
Particulate emissions shall not exceed .020 lb/mmBtu actual heat input.

Applicable Compliance Method:

When firing natural gas, compliance with this emission limitation shall be demonstrated by multiplying the maximum hourly gas burning capacity of the emissions unit (16.738 ft³/hr) by the emission factor from AP-42 "Compilation of Air Pollutant Emission Factors", Table 1.4-2 (7/98) for filterable particulates in natural gas combustion (1.9 lbs of particulates/mmft³), and dividing by the maximum hourly heat input capacity of the emissions unit (16.738 mmBtu/hr).

When firing distillate oil, compliance with this emission limitation shall be demonstrated by multiplying the maximum fuel oil burning capacity of the emissions unit (120 gal/hr) by the emission factor from AP-42 "Compilation of Air Pollutant Emission Factors", Table 1.3-1 (9/98) for filterable particulates in number two fuel oil combustion (2 lbs of particulates/1000 gal), and dividing by the maximum hourly heat input capacity of the emissions unit (16.738 mmBtu/hr).

If required, the permittee shall demonstrate compliance with this emission limitation through emission tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(9) while firing distillate oil.

- 1.b Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity, as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9.

V. Testing Requirements (continued)

- 1.c** Emission Limitation:
Sulfur dioxide emissions shall not exceed 1.6 lbs/mmBtu actual heat input.

Applicable Compliance Method:

When firing fuel oil, except as provided below, compliance with the allowable sulfur dioxide emission limitation shall be demonstrated by documenting that the sulfur content of each shipment of oil received during a calendar month meets the limitation.

If the sulfur content of each shipment of oil received during a calendar month does not comply with the allowable emission limitation on an "as-received" basis, compliance with the allowable sulfur dioxide emission limitation shall be based upon a volume-weighted average of the calculated sulfur dioxide emission rates for all of the shipments of oil during the calendar month.

When firing natural gas, compliance with this limitation will be assumed due to the negligible percent sulfur, by weight, in the fuel.

If required, the permittee shall demonstrate compliance with this emission limitation through emission tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 6, while firing distillate oil.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
16.738 mmBtu/hr natural gas or distillate oil-fired (number 1 and number 2 fuel oil, kerosene and diesel fuel, but excluding number 4 fuel oil) steam boiler no. 3 (6A703)	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Boiler No. 6A701 (16.738 MMBtu/hr) (B013)

Activity Description: Gas and Oil Fired Hot Water Boiler used for Comfort Heating

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

- The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
16.738 mmBtu/hr natural gas or distillate oil-fired (number 1 and number 2 fuel oil, kerosene and diesel fuel, but excluding number 4 fuel oil) steam boiler no. 1 (6A701)	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity, as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-10(B)(1)	Particulate emissions shall not exceed .020 lb/mmBtu of actual heat input.
	OAC rule 3745-18-06(D)	When firing distillate oil, sulfur dioxide emissions shall not exceed 1.6 lbs/mmBtu actual heat input.

2. Additional Terms and Conditions

None

II. Operational Restrictions

- The permittee shall burn only natural gas or distillate oil in this emissions unit.
- The quality of the oil burned in this emissions unit shall have a combination of heat and sulfur content which is sufficient to comply with the allowable sulfur dioxide emission limitation of 1.6 lbs/mmBtu actual heat input.

III. Monitoring and/or Record Keeping Requirements

- For each day during which the permittee burns a fuel other than natural gas and/or distillate oil, the permittee shall maintain a record of the type and quantity of fuel burned in this emissions unit.
- For each shipment of oil received for burning in this emissions unit, the permittee shall maintain records of the total quantity of oil received, the permittee's or oil supplier's analyses for sulfur content and heat content, and the calculated sulfur dioxide emission rate (in lbs/mmBtu). (The sulfur dioxide emission rate shall be calculated in accordance with the formula specified in OAC rule 3745-18-04(F).) Also, if necessary, the permittee shall maintain monthly records of the calculated sulfur dioxide emission rate based upon a volume-weighted average of the calculated sulfur dioxide emission rates for all shipments of oil during a calendar month.

III. Monitoring and/or Record Keeping Requirements (continued)

3. The permittee shall collect or require the oil supplier to collect a representative grab sample for each shipment of oil that is received for burning in this emissions unit. The permittee shall perform or require the supplier to perform the analyses for sulfur content and heat content in accordance with the following ASTM methods: ASTM method D4294, ASTM method D240, or ASTM method 6010 for sulfur content; and ASTM method D240 for heat content. Alternative, equivalent methods may be used upon written approval by the appropriate Ohio EPA District Office or local air agency.

IV. Reporting Requirements

1. The permittee shall submit deviation (excursion) reports that identify each day when a fuel other than natural gas and/or distillate oil was burned in this emissions unit. Each report shall be submitted within 30 days after the deviation occurs.
2. The permittee shall notify the Director (the Ohio EPA, Central District Office) in writing of any record which shows a deviation of the allowable sulfur dioxide emission limitation based upon a volume-weighted average of the calculated sulfur dioxide emission rates from section A.III above. The notification shall include a copy of such record and shall be sent to the Director (the Ohio EPA, Central District Office) within 45 days after the deviation occurs.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:
 - 1.a Emission Limitation:
Particulate emissions shall not exceed .020 lb/mmBtu actual heat input.

Applicable Compliance Method:

When firing natural gas, compliance with this emission limitation shall be demonstrated by multiplying the maximum hourly gas burning capacity of the emissions unit (16.738 ft³/hr) by the emission factor from AP-42 "Compilation of Air Pollutant Emission Factors", Table 1.4-2 (7/98) for filterable particulates in natural gas combustion (1.9 lbs of particulates/mmft³), and dividing by the maximum hourly heat input capacity of the emissions unit (16.738 mmBtu/hr).

When firing distillate oil, compliance with this emission limitation shall be demonstrated by multiplying the maximum fuel oil burning capacity of the emissions unit (120 gal/hr) by the emission factor from AP-42 "Compilation of Air Pollutant Emission Factors", Table 1.3-1 (9/98) for filterable particulates in number two fuel oil combustion (2 lbs of particulates/1000 gal), and dividing by the maximum hourly heat input capacity of the emissions unit (16.738 mmBtu/hr).

If required, the permittee shall demonstrate compliance with this emission limitation through emission tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(9) while firing distillate oil.

- 1.b Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity, as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9.

V. Testing Requirements (continued)

- 1.c** Emission Limitation:
Sulfur dioxide emissions shall not exceed 1.6 lbs/mmBtu actual heat input.

Applicable Compliance Method:

When firing fuel oil, except as provided below, compliance with the allowable sulfur dioxide emission limitation shall be demonstrated by documenting that the sulfur content of each shipment of oil received during a calendar month meets the limitation.

If the sulfur content of each shipment of oil received during a calendar month does not comply with the allowable emission limitation on an "as-received" basis, compliance with the allowable sulfur dioxide emission limitation shall be based upon a volume-weighted average of the calculated sulfur dioxide emission rates for all of the shipments of oil during the calendar month.

When firing natural gas, compliance with this limitation will be assumed due to the negligible percent sulfur, by weight, in the fuel.

If required, the permittee shall demonstrate compliance with this emission limitation through emission tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 6, while firing distillate oil.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
16.738 mmBtu/hr natural gas or distillate oil-fired (number 1 and number 2 fuel oil, kerosene and diesel fuel, but excluding number 4 fuel oil) steam boiler no. 1 (6A701)	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Boiler No. 6A702 (16.738 MMBtu/hr) (B014)

Activity Description: Gas and Oil Fired Hot Water Boiler used for Comfort Heating

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

- The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
16.738 mmBtu/hr natural gas or distillate oil-fired (number 1 and number 2 fuel oil, kerosene and diesel fuel, but excluding number 4 fuel oil) steam boiler no. 2 (6A702)	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity, as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-10(B)(1)	Particulate emissions shall not exceed .020 lb/mmBtu of actual heat input.
	OAC rule 3745-18-06(D)	When firing distillate oil, sulfur dioxide emissions shall not exceed 1.6 lbs/mmBtu actual heat input.

2. Additional Terms and Conditions

None

II. Operational Restrictions

- The permittee shall burn only natural gas or distillate oil in this emissions unit.
- The quality of the oil burned in this emissions unit shall have a combination of heat and sulfur content which is sufficient to comply with the allowable sulfur dioxide emission limitation of 1.6 lbs/mmBtu actual heat input.

III. Monitoring and/or Record Keeping Requirements

- For each day during which the permittee burns a fuel other than natural gas and/or distillate oil, the permittee shall maintain a record of the type and quantity of fuel burned in this emissions unit.
- For each shipment of oil received for burning in this emissions unit, the permittee shall maintain records of the total quantity of oil received, the permittee's or oil supplier's analyses for sulfur content and heat content, and the calculated sulfur dioxide emission rate (in lbs/mmBtu). (The sulfur dioxide emission rate shall be calculated in accordance with the formula specified in OAC rule 3745-18-04(F).) Also, if necessary, the permittee shall maintain monthly records of the calculated sulfur dioxide emission rate based upon a volume-weighted average of the calculated sulfur dioxide emission rates for all shipments of oil during a calendar month.

III. Monitoring and/or Record Keeping Requirements (continued)

3. The permittee shall collect or require the oil supplier to collect a representative grab sample for each shipment of oil that is received for burning in this emissions unit. The permittee shall perform or require the supplier to perform the analyses for sulfur content and heat content in accordance with the following ASTM methods: ASTM method D4294, ASTM method D240, or ASTM method 6010 for sulfur content; and ASTM method D240 for heat content. Alternative, equivalent methods may be used upon written approval by the appropriate Ohio EPA District Office or local air agency.

IV. Reporting Requirements

1. The permittee shall submit deviation (excursion) reports that identify each day when a fuel other than natural gas and/or distillate oil was burned in this emissions unit. Each report shall be submitted within 30 days after the deviation occurs.
2. The permittee shall notify the Director (the Ohio EPA, Central District Office) in writing of any record which shows a deviation of the allowable sulfur dioxide emission limitation based upon a volume-weighted average of the calculated sulfur dioxide emission rates from section A.III above. The notification shall include a copy of such record and shall be sent to the Director (the Ohio EPA, Central District Office) within 45 days after the deviation occurs.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:
 - 1.a Emission Limitation:
Particulate emissions shall not exceed .020 lb/mmBtu actual heat input.

Applicable Compliance Method:

When firing natural gas, compliance with this emission limitation shall be demonstrated by multiplying the maximum hourly gas burning capacity of the emissions unit (16.738 ft³/hr) by the emission factor from AP-42 "Compilation of Air Pollutant Emission Factors", Table 1.4-2 (7/98) for filterable particulates in natural gas combustion (1.9 lbs of particulates/mmft³), and dividing by the maximum hourly heat input capacity of the emissions unit (16.738 mmBtu/hr).

When firing number distillate oil, compliance with this emission limitation shall be demonstrated by multiplying the maximum fuel oil burning capacity of the emissions unit (120 gal/hr) by the emission factor from AP-42 "Compilation of Air Pollutant Emission Factors", Table 1.3-1 (9/98) for filterable particulates in number two fuel oil combustion (2 lbs of particulates/1000 gal), and dividing by the maximum hourly heat input capacity of the emissions unit (16.738 mmBtu/hr).

If required, the permittee shall demonstrate compliance with this emission limitation through emission tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(9) while firing distillate oil.

- 1.b Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity, as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9 and the procedures specified in OAC rule 3745-17-03(B)(1).

V. Testing Requirements (continued)

- 1.c** Emission Limitation:
Sulfur dioxide emissions shall not exceed 1.6 lbs/mmBtu actual heat input.

Applicable Compliance Method:

When firing fuel oil, except as provided below, compliance with the allowable sulfur dioxide emission limitation shall be demonstrated by documenting that the sulfur content of each shipment of oil received during a calendar month meets the limitation.

If the sulfur content of each shipment of oil received during a calendar month does not comply with the allowable emission limitation on an "as-received" basis, compliance with the allowable sulfur dioxide emission limitation shall be based upon a volume-weighted average of the calculated sulfur dioxide emission rates for all of the shipments of oil during the calendar month.

When firing natural gas, compliance with this limitation will be assumed due to the negligible percent sulfur, by weight, in the fuel.

If required, the permittee shall demonstrate compliance with this emission limitation through emission tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 6, while firing distillate oil.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
16.738 mmBtu/hr natural gas or distillate oil-fired (number 1 and number 2 fuel oil, kerosene and diesel fuel, but excluding number 4 fuel oil) steam boiler no. 2 (6A702)	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Portable Tank Wash (P003)
Activity Description: Portable Tank Cleaning System

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
portable tank cleaning system, controlled by a thermal oxidation unit (TOU)	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds shall be reduced by at least eighty-five percent (85%), by weight, as an overall control efficiency.
	OAC rule 3745-21-07(G)(6)	Ninety percent (90%) or more of the carbon in the organic material being incinerated shall be oxidized to carbon dioxide.

2. Additional Terms and Conditions

- 2.a OAC rule 3745-21-07(G)(2) limits organic compound (OC) emissions to 8 pounds per hour and 40 pounds per day or requires an 85% reduction in OC emissions. The thermal oxidizer is employed to comply with the requirement to achieve an 85% reduction in OC emissions instead of complying with the OC emission limits of 8 pounds per hour and 40 pounds per day.

II. Operational Restrictions

1. The average combustion temperature within the thermal oxidizer, for any 3-hour block of time when the emissions unit is in operation, shall not be less than 1300 degrees F.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall operate and maintain a continuous temperature monitor and recorder which measures and records the combustion temperature within the thermal oxidizer unit when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the combustion temperature. The temperature monitor and recorder shall be calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.
2. The permittee shall collect and record the following information on a daily basis:
 - a. all 3-hour blocks of time during which the average combustion temperature within the thermal oxidizer, when the emissions unit was in operation, was less than 1300 degrees F; and
 - b. a log of the downtime for the capture (collection) system, control device, and monitoring equipment, when the associated emissions unit was in operation.

IV. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports which identify all 3-hour blocks of time during which the average combustion temperature within the thermal oxidizer does not comply with the temperature limitation specified above.
2. The permittee shall submit quarterly summaries which include a log of the downtime for the capture (collection) system, control device, and any monitoring equipment, when the associated emissions unit was in operation. These summaries shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.
3. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

- 1.a Emission Limitations:
Emissions of organic compounds shall be reduced by at least eighty-five percent (85%), by weight, as an overall control efficiency.

Ninety percent (90%) or more of the carbon in the organic material being incinerated shall be oxidized to carbon dioxide.

Applicable Compliance Method:

The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

- i. The emission testing shall be conducted within 6 months of permit issuance and 6 months of permit expiration.
- ii. The emission testing shall be conducted to demonstrate compliance with the overall control efficiency limitation for organic compounds and the ninety percent destruction efficiency requirement for the thermal oxidizer.
- iii. The following test method(s) shall be employed to demonstrate compliance with the destruction efficiency requirement for the thermal oxidizer: Methods 1 through 4 and 25 or 25A of 40 CFR Part 60, Appendix A. Alternative U.S. EPA approved test methods may be used with prior approval from the Ohio EPA. The test method and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.
- iv. The test shall be conducted while the emissions unit is operating at or near its maximum capacity unless otherwise specified or approved by the Ohio EPA, Central District Office.

The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity, and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.) The control efficiency (i.e., the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases."

V. Testing Requirements (continued)

2. Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
portable tank cleaning system, controlled by a thermal oxidation unit (TOU)	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Paint Plant Solvent Recovery System (P006)

Activity Description: Solvent recovery system for processing spent solvent generated by cleaning activities.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
paint plant solvent recovery system - solvent still no. 1, solvent still no. 2, receiver vessel no. 1 and receiver vessel no. 2, controlled by a thermal oxidation unit (TOU)	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds shall be reduced by at least eighty-five percent (85%), by weight, as an overall control efficiency.
	OAC rule 3745-21-07(G)(6)	Ninety percent (90%) or more of the carbon in the organic material being incinerated shall be oxidized to carbon dioxide.

2. Additional Terms and Conditions

- 2.a OAC rule 3745-21-07(G)(2) limits organic compound (OC) emissions to 8 pounds per hour and 40 pounds per day or requires an 85% reduction in OC emissions. The thermal oxidizer is employed to comply with the requirement to achieve an 85% reduction in OC emissions instead of complying with the OC emission limits of 8 pounds per hour and 40 pounds per day.

II. Operational Restrictions

1. The average combustion temperature within the thermal oxidizer, for any 3-hour block of time when the emissions unit is in operation, shall not be less than 1300 degrees F.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall operate and maintain a continuous temperature monitor and recorder which measures and records the combustion temperature within the thermal oxidizer unit when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the combustion temperature. The temperature monitor and recorder shall be calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.
2. The permittee shall collect and record the following information on a daily basis:
 - a. all 3-hour blocks of time during which the average combustion temperature within the thermal oxidizer, when the emissions unit was in operation, was less than 1300 degrees F; and
 - b. a log of the downtime for the capture (collection) system, control device, and monitoring equipment, when the associated emissions unit was in operation.

IV. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports which identify all 3-hour blocks of time during which the average combustion temperature within the thermal oxidizer does not comply with the temperature limitation specified above.
2. The permittee shall submit quarterly summaries which include a log of the downtime for the capture (collection) system, control device, and any monitoring equipment, when the associated emissions unit was in operation. These summaries shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.
3. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

- 1.a Emission Limitations:
Emissions of organic compounds shall be reduced by at least eighty-five percent (85%), by weight, as an overall control efficiency.

Ninety percent (90%) or more of the carbon in the organic material being incinerated shall be oxidized to carbon dioxide.

Applicable Compliance Method:

The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

- i. The emission testing shall be conducted within 6 months of permit issuance and 6 months of permit expiration.
- ii. The emission testing shall be conducted to demonstrate compliance with the overall control efficiency limitation for organic compounds and the ninety percent destruction efficiency requirement for the thermal oxidizer.
- iii. The following test method(s) shall be employed to demonstrate compliance with the destruction efficiency requirement for the thermal oxidizer: Methods 1 through 4 and 25 or 25A of 40 CFR Part 60, Appendix A. Alternative U.S. EPA approved test methods may be used with prior approval from the Ohio EPA. The test method and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.
- iv. The test shall be conducted while the emissions unit is operating at or near its maximum capacity unless otherwise specified or approved by the Ohio EPA, Central District Office.

The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity, and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.) The control efficiency (i.e., the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases."

V. Testing Requirements (continued)

2. Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
paint plant solvent recovery system - solvent still no. 1, solvent still no. 2, receiver vessel no. 1 and receiver vessel no. 2, controlled by a thermal oxidation unit (TOU)	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Resin Reactor #1 (P008)

Activity Description: Resin reactor system used for acrylic resin manufacturing in support of industrial and automotive paint production.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
resin reactor no. 1, controlled by a thermal oxidation unit (TOU)	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds shall be reduced by at least eighty-five percent (85%), by weight, as an overall control efficiency.
	OAC rule 3745-21-07(G)(6)	Ninety percent (90%) or more of the carbon in the organic material being incinerated shall be oxidized to carbon dioxide.
	OAC rule 3745-31-05(A)(3) (PTI 01-289)	The requirements established pursuant to this rule are equivalent to the requirements of OAC rule 3745-21-07(G)(2) and OAC rule 3745-21-07(G)(6).

2. Additional Terms and Conditions

- 2.a OAC rule 3745-21-07(G)(2) limits organic compound (OC) emissions to 8 pounds per hour and 40 pounds per day or requires an 85% reduction in OC emissions. The thermal oxidizer is employed to comply with the requirement to achieve an 85% reduction in OC emissions instead of complying with the OC emission limits of 8 pounds per hour and 40 pounds per day.

II. Operational Restrictions

1. The average combustion temperature within the thermal oxidizer, for any 3-hour block of time when the emissions unit is in operation, shall not be less than 1300 degrees F.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall operate and maintain a continuous temperature monitor and recorder which measures and records the combustion temperature within the thermal oxidizer unit when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the combustion temperature. The temperature monitor and recorder shall be calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall collect and record the following information on a daily basis:
 - a. all 3-hour blocks of time during which the average combustion temperature within the thermal oxidizer, when the emissions unit was in operation, was less than 1300 degrees F; and
 - b. a log of the downtime for the capture (collection) system, control device, and monitoring equipment, when the associated emissions unit was in operation.

IV. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports which identify all 3-hour blocks of time during which the average combustion temperature within the thermal oxidizer does not comply with the temperature limitation specified above.
2. The permittee shall submit quarterly summaries which include a log of the downtime for the capture (collection) system, control device, and any monitoring equipment, when the associated emissions unit was in operation. These summaries shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.
3. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

- 1.a Emission Limitations:
Emissions of organic compounds shall be reduced by at least eighty-five percent (85%), by weight, as an overall control efficiency.

Ninety percent (90%) or more of the carbon in the organic material being incinerated shall be oxidized to carbon dioxide.

Applicable Compliance Method:

The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

- i. The emission testing shall be conducted within 6 months of permit issuance and 6 months of permit expiration.
- ii. The emission testing shall be conducted to demonstrate compliance with the overall control efficiency limitation for organic compounds and the ninety percent destruction efficiency requirement for the thermal oxidizer.
- iii. The following test method(s) shall be employed to demonstrate compliance with the destruction efficiency requirement for the thermal oxidizer: Method 25 or 25A of 40 CFR Part 60, Appendix A. Alternative U.S. EPA approved test methods may be used with prior approval from the Ohio EPA. The test method and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.
- iv. The test shall be conducted while the emissions unit is operating at or near its maximum capacity unless otherwise specified or approved by the Ohio EPA, Central District Office.

V. Testing Requirements (continued)

The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity, and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.) The control efficiency (i.e., the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases."

2. Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
resin reactor no. 1, controlled by a thermal oxidation unit (TOU)	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Resin Reactor #2 (P009)

Activity Description: Resin reactor system used for acrylic resin manufacturing in support of industrial and automotive paint production.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
resin reactor no. 2, controlled by a thermal oxidation unit (TOU) and a fabric filter during solids charging	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds shall be reduced by at least eighty-five percent (85%), by weight, as an overall control efficiency.
	OAC rule 3745-21-07(G)(6)	Ninety percent (90%) or more of the carbon in the organic material being incinerated shall be oxidized to carbon dioxide.
	OAC rule 3745-17-11(B)	Particulate emissions (PE) shall not exceed 2.13 lbs/hr, based on Table I which is more stringent than the allowable PE rate from Figure II.
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.
	OAC rule 3745-31-05(A)(3) (PTI 01-289)	The requirements established pursuant to this rule are equivalent to the requirements of OAC rules 3745-21-07(G)(2), 3745-21-07(G)(6), 3745-17-11(B) and 3745-17-07(A).

2. Additional Terms and Conditions

- 2.a OAC rule 3745-21-07(G)(2) limits organic compound (OC) emissions to 8 pounds per hour and 40 pounds per day or requires an 85% reduction in OC emissions. The thermal oxidizer is employed to comply with the requirement to achieve an 85% reduction in OC emissions instead of complying with the OC emission limits of 8 pounds per hour and 40 pounds per day.

II. Operational Restrictions

1. The average combustion temperature within the thermal oxidizer, for any 3-hour block of time when the emissions unit is in operation, shall not be less than 1300 degrees F.
2. The bags in the fabric filter shall be replaced on a quarterly basis.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall operate and maintain a continuous temperature monitor and recorder which measures and records the combustion temperature within the thermal oxidizer unit when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the combustion temperature. The temperature monitor and recorder shall be calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.
2. The permittee shall collect and record the following information on a daily basis:
 - a. all 3-hour blocks of time during which the average combustion temperature within the thermal oxidizer, when the emissions unit was in operation, was less than 1300 degrees F; and
 - b. a log of the downtime for the capture (collection) system, control device, and monitoring equipment, when the associated emissions unit was in operation.
3. The permittee shall perform daily checks for visible particulate emissions from the fabric filter serving this emissions unit during solids loading. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the abnormal emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.

IV. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports which identify all 3-hour blocks of time during which the average combustion temperature within the thermal oxidizer does not comply with the temperature limitation specified above.
2. The permittee shall submit quarterly summaries which include a log of the downtime for the capture (collection) system, control device, and any monitoring equipment, when the associated emissions unit was in operation. The quarterly summaries shall also indicate the date(s) when the bags in the fabric filter were replaced. These summaries shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.
3. The permittee shall submit quarterly written reports which (a) identify all days during which any visible emissions were observed from the fabric filter serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible emissions.
4. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Emissions of organic compounds shall be reduced by at least eighty-five percent (85%), by weight, as an overall control efficiency.

Ninety percent (90%) or more of the carbon in the organic material being incinerated shall be oxidized to carbon dioxide.

Applicable Compliance Method:

The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

- i. The emission testing shall be conducted within 6 months of permit issuance and 6 months of permit expiration.
- ii. The emission testing shall be conducted to demonstrate compliance with the overall control efficiency limitation for organic compounds and the ninety percent destruction efficiency requirement for the thermal oxidizer.
- iii. The following test method(s) shall be employed to demonstrate compliance with the destruction efficiency requirement for the thermal oxidizer: Method 25 or 25A of 40 CFR Part 60, Appendix A. Alternative U.S. EPA approved test methods may be used with prior approval from the Ohio EPA. The test method and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.
- iv. The test shall be conducted while the emissions unit is operating at or near its maximum capacity unless otherwise specified or approved by the Ohio EPA, Central District Office.

The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity, and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.) The control efficiency (i.e., the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases."

- 1.c** Emission Limitation:
Particulate emissions (PE) shall not exceed 2.13 lbs/hr, based on Table I which is more stringent than the allowable PE rate from Figure II.

Applicable Compliance Method:

Compliance may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of solids loaded (0.375 ton/hr) by the control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-09(B)(9).

- 1.d** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9 and the procedures specified in OAC rule 3745-17-03(B)(1).

V. Testing Requirements (continued)

2. Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
resin reactor no. 2, controlled by a thermal oxidation unit (TOU) and a fabric filter during solids charging	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Resin Plant Solvent Recovery System (P010)

Activity Description: Solvent recovery system for processing spent solvent generated by cleaning activities.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
resin plant solvent recovery system controlled by a thermal oxidation unit (TOU)	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds shall be reduced by at least eighty-five percent (85%), by weight, as an overall control efficiency.
	OAC rule 3745-21-07(G)(6)	Ninety percent (90%) or more of the carbon in the organic material being incinerated shall be oxidized to carbon dioxide.
	OAC rule 3745-31-05(A)(3) (PTI 01-289)	The requirements established pursuant to this rule are equivalent to the requirements of OAC rules 3745-21-07(G)(2) and 3745-21-07(G)(6).

2. Additional Terms and Conditions

- 2.a OAC rule 3745-21-07(G)(2) limits organic compound (OC) emissions to 8 pounds per hour and 40 pounds per day or requires an 85% reduction in OC emissions. The thermal oxidizer is employed to comply with the requirement to achieve an 85% reduction in OC emissions instead of complying with the OC emission limits of 8 pounds per hour and 40 pounds per day.

II. Operational Restrictions

1. The average combustion temperature within the thermal oxidizer, for any 3-hour block of time when the emissions unit is in operation, shall not be less than 1300 degrees F.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall operate and maintain a continuous temperature monitor and recorder which measures and records the combustion temperature within the thermal oxidizer unit when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the combustion temperature. The temperature monitor and recorder shall be calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall collect and record the following information on a daily basis:
 - a. all 3-hour blocks of time during which the average combustion temperature within the thermal oxidizer, when the emissions unit was in operation, was less than 1300 degrees F; and
 - b. a log of the downtime for the capture (collection) system, control device, and monitoring equipment, when the associated emissions unit was in operation.

IV. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports which identify all 3-hour blocks of time during which the average combustion temperature within the thermal oxidizer does not comply with the temperature limitation specified above.
2. The permittee shall submit quarterly summaries which include a log of the downtime for the capture (collection) system, control device, and any monitoring equipment, when the associated emissions unit was in operation. These summaries shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.
3. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

- 1.a Emission Limitations:
Emissions of organic compounds shall be reduced by at least eighty-five percent (85%), by weight, as an overall control efficiency.

Ninety percent (90%) or more of the carbon in the organic material being incinerated shall be oxidized to carbon dioxide.

Applicable Compliance Method:

The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

- i. The emission testing shall be conducted within 6 months of permit issuance and 6 months of permit expiration.
- ii. The emission testing shall be conducted to demonstrate compliance with the overall control efficiency limitation for organic compounds and the ninety percent destruction efficiency requirement for the thermal oxidizer.
- iii. The following test method(s) shall be employed to demonstrate compliance with the destruction efficiency requirement for the thermal oxidizer: Methods 1 through 4 and 25 or 25A of 40 CFR Part 60, Appendix A. Alternative U.S. EPA approved test methods may be used with prior approval from the Ohio EPA. The test method and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.
- iv. The test shall be conducted while the emissions unit is operating at or near its maximum capacity unless otherwise specified or approved by the Ohio EPA, Central District Office.

V. Testing Requirements (continued)

The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity, and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.) The control efficiency (i.e., the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases."

2. Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
resin plant solvent recovery system controlled by a thermal oxidation unit (TOU)	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Resin Reactor #3 (P042)

Activity Description: Resin reactor system serving Uniprime (cationic) manufacture.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

- The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
resin reactor no. 3, controlled by a thermal oxidation unit (TOU) and a fabric filter during solids charging	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds shall be reduced by at least eighty-five percent (85%), by weight, as an overall control efficiency.
	OAC rule 3745-21-07(G)(6)	Ninety percent (90%) or more of the carbon in the organic material being incinerated shall be oxidized to carbon dioxide.
	OAC rule 3745-17-11(B)	Particulate emissions (PE) shall not exceed 2.13 lbs/hr, based on Table I which is more stringent than the allowable PE rate from Figure II.
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.
	OAC rule 3745-31-05(A)(3) (PTI 01-862)	Volatile organic compound (VOC) emissions shall not exceed 2.85 tons per year from emissions units P042 and P043, combined.
		Particulate emissions (PE) shall not exceed 2.1 tons per year.
		The requirements of this rule also include compliance with the requirements of OAC rules 3745-21-07(G)(2), 3745-21-07(G)(6), 3745-17-11(B), and 3745-17-07(A).
	OAC rule 3745-17-08(B)	See A.I.2.b below.
OAC rule 3745-17-07(B)	See A.I.2.c below.	

2. Additional Terms and Conditions

- 2.a** OAC rule 3745-21-07(G)(2) limits organic compound (OC) emissions to 8 pounds per hour and 40 pounds per day or requires an 85% reduction in OC emissions. The thermal oxidizer is employed to comply with the requirement to achieve an 85% reduction in OC emissions instead of complying with the OC emission limits of 8 pounds per hour and 40 pounds per day.
- 2.b** Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this fugitive emissions unit.
- 2.c** Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

- 1. The average combustion temperature within the thermal oxidizer, for any 3-hour block of time when the emissions unit is in operation, shall not be less than 1300 degrees F.
- 2. The bags in the fabric filter shall be replaced on a quarterly basis.

III. Monitoring and/or Record Keeping Requirements

- 1. The permittee shall operate and maintain a continuous temperature monitor and recorder which measures and records the combustion temperature within the thermal oxidizer unit when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the combustion temperature. The temperature monitor and recorder shall be calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.
- 2. The permittee shall collect and record the following information on a daily basis:
 - a. all 3-hour blocks of time during which the average combustion temperature within the thermal oxidizer, when the emissions unit was in operation, was less than 1300 degrees F;
 - b. a log of the downtime for the capture (collection) system, control device, and monitoring equipment, when the associated emissions unit was in operation; and
 - c. the total hours of operation of the emissions unit.
- 3. The permittee shall perform daily checks for visible particulate emissions from the fabric filter serving this emissions unit during solids loading. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the abnormal emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.

IV. Reporting Requirements

- 1. The permittee shall submit quarterly deviation (excursion) reports which identify all 3-hour blocks of time during which the average combustion temperature within the thermal oxidizer does not comply with the temperature limitation specified above.
- 2. The permittee shall submit quarterly summaries which include a log of the downtime for the capture (collection) system, control device, and any monitoring equipment, when the associated emissions unit was in operation. These summaries shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.
- 3. If required, the permittee shall submit quarterly written reports which (a) identify all days during which any visible emissions were observed from the fabric filter serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible emissions.

IV. Reporting Requirements (continued)

4. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

- 1.a Emission Limitations:

Emissions of organic compounds shall be reduced by at least eighty-five percent (85%), by weight, as an overall control efficiency.

Ninety percent (90%) or more of the carbon in the organic material being incinerated shall be oxidized to carbon dioxide.

Applicable Compliance Method:

The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

- i. The emission testing shall be conducted within 6 months of permit issuance and 6 months of permit expiration.

- ii. The emission testing shall be conducted to demonstrate compliance with the overall control efficiency limitation for organic compounds and the ninety percent destruction efficiency requirement for the thermal oxidizer.

- iii. The following test method(s) shall be employed to demonstrate compliance with the destruction efficiency requirement for the thermal oxidizer: Method 25 or 25A of 40 CFR Part 60, Appendix A. Alternative U.S. EPA approved test methods may be used with prior approval from the Ohio EPA. The test method and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.

- iv. The test shall be conducted while the emissions unit is operating at or near its maximum capacity unless otherwise specified or approved by the Ohio EPA, Central District Office.

The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity, and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.) The control efficiency (i.e., the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases."

- 1.c Emission Limitation:

Particulate emissions (PE) shall not exceed 2.13 lbs/hr, based on Table I which is more stringent than the allowable PE rate from Figure II.

Applicable Compliance Method:

Compliance may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of solids loaded (0.375 ton of particulate matter/hr) by the control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedure specified in OAC rule 3745-17-03(B)(9).

V. Testing Requirements (continued)

- 1.d** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9 and the procedures specified in OAC rule 3745-17-03(B)(1).

- 1.e** Emission Limitation:
Volatile organic compound (VOC) emissions shall not exceed 2.85 tons per year from emissions units P042 and P043, combined.

Applicable Compliance Method:

Compliance shall be demonstrated by summing the results of the emission tests for P042 and P043 (specified in A.V.1.a), in lbs VOC/hr from the thermal oxidizer, multiplying by the actual hours of operation per year, and dividing by 2000 pounds per ton.

- 1.f** Emission Limitation:
Particulate emissions shall not exceed 2.1 tons per year.

Applicable Compliance Method:

Compliance may be demonstrated by multiplying the emission factor of 5.5 lbs of particulate matter/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of solids loaded (0.375 ton/hr) by the control efficiency (CE) of the baghouse (1-0.98) by 8760 hrs/yr and dividing by 2000 lbs/ton.

- 2.** Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
resin reactor no. 3, controlled by a thermal oxidation unit (TOU) and a fabric filter during solids charging	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Resin Plant Cationic Stripper (P043)

Activity Description: Batch stripper for removing organic vapors from a resin batch.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
resin plant cationic stripper, controlled by a thermal oxidation unit (TOU)	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds shall be reduced by at least eighty-five percent (85%), by weight, as an overall control efficiency.
	OAC rule 3745-21-07(G)(6)	Ninety percent (90%) or more of the carbon in the organic material being incinerated shall be oxidized to carbon dioxide.
	OAC rule 3745-31-05(A)(3) (PTI 01-862)	<p>Volatile organic compound (VOC) emissions shall not exceed 2.85 tons per year from emission units P042 and P043 combined.</p> <p>The requirements of this rule also include compliance with the requirements of OAC rules 3745-21-07(G)(2) and 3745-21-07(G)(6).</p>

2. Additional Terms and Conditions

- 2.a OAC rule 3745-21-07(G)(2) limits organic compound (OC) emissions to 8 pounds per hour and 40 pounds per day or requires an 85% reduction in OC emissions. The thermal oxidizer is employed to comply with the requirement to achieve an 85% reduction in OC emissions instead of complying with the OC emission limits of 8 pounds per hour and 40 pounds per day.

II. Operational Restrictions

1. The average combustion temperature within the thermal oxidizer, for any 3-hour block of time when the emissions unit is in operation, shall not be less than 1300 degrees F.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall operate and maintain a continuous temperature monitor and recorder which measures and records the combustion temperature within the thermal oxidizer unit when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the combustion temperature. The temperature monitor and recorder shall be calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall collect and record the following information on a daily basis:
 - a. all 3-hour blocks of time during which the average combustion temperature within the thermal oxidizer, when the emissions unit was in operation, was less than 1300 degrees F;
 - b. a log of the downtime for the capture (collection) system, control device, and monitoring equipment, when the associated emissions unit was in operation; and
 - c. the total hours of operation of the emissions unit.

IV. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports which identify all 3-hour blocks of time during which the average combustion temperature within the thermal oxidizer does not comply with the temperature limitation specified above.
2. The permittee shall submit quarterly summaries which include a log of the downtime for the capture (collection) system, control device, and any monitoring equipment, when the associated emissions unit was in operation. These summaries shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.
3. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

- 1.a Emission Limitations:
Emissions of organic compounds shall be reduced by at least eighty-five percent (85%), by weight, as an overall control efficiency.

Ninety percent (90%) or more of the carbon in the organic material being incinerated shall be oxidized to carbon dioxide.

Applicable Compliance Method:

The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

- i. The emission testing shall be conducted within 6 months of permit issuance and 6 months of permit expiration.
- ii. The emission testing shall be conducted to demonstrate compliance with the overall control efficiency limitation for organic compounds and the ninety percent destruction efficiency requirement for the thermal oxidizer.
- iii. The following test method(s) shall be employed to demonstrate compliance with the destruction efficiency requirement for the thermal oxidizer: Method 25 or 25A of 40 CFR Part 60, Appendix A. Alternative U.S. EPA approved test methods may be used with prior approval from the Ohio EPA. The test method and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.
- iv. The test shall be conducted while the emissions unit is operating at or near its maximum capacity unless otherwise specified or approved by the Ohio EPA, Central District Office.

V. Testing Requirements (continued)

The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity, and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.) The control efficiency (i.e., the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases."

1.c Emission Limitation:

Volatile organic compound (VOC) emissions shall not exceed 2.85 tons per year from emissions units P042 and P043, combined.

Applicable Compliance Method:

Compliance shall be demonstrated by summing the results of the emission tests for P042 and P043 (specified in A.V.1.a), in lbs VOC/hr from the thermal oxidizer, multiplying by the actual hours of operation per year, and dividing by 2000 pounds per ton.

2. Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
resin plant cationic stripper, controlled by a thermal oxidation unit (TOU)	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P093)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.
	OAC rule 3745-17-11(B)	Particulate emissions (PE) shall not exceed 0.71 pound per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-08(B)	See A.I.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs) calculated as the sum of the daily OC emission rates for all batches for each day.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 8 pounds per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 40 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

- 1.b** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9.

- 1.c** Emission Limitation:
Particulate emissions (PE) shall not exceed 0.71 pound per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.

Applicable Compliance Method:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.0725 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

- 2.** Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

V. Testing Requirements (continued)

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P094)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.
	OAC rule 3745-17-11(B)	Particulate emissions (PE) shall not exceed 0.71 pound per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-08(B)	See A.I.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs), calculated as the sum of the daily OC emission rates for all batches for each day.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 8 pounds per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 40 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

- 1.b** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9.

- 1.c** Emission Limitation:
Particulate emissions (PE) shall not exceed 0.71 pound per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.

Applicable Compliance Method:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.0725 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

- 2.** Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

V. Testing Requirements (continued)

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P095)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.
	OAC rule 3745-17-11(B)	Particulate emissions (PE) shall not exceed 0.71 pound per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-08(B)	See A.I.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs), calculated as the sum of the daily OC emission rates for all batches for each day.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 8 pounds per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 40 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

- 1.b** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9.

- 1.c** Emission Limitation:
Particulate emissions (PE) shall not exceed 0.71 pound per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.

Applicable Compliance Method:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.0725 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

- 2.** Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

V. Testing Requirements (continued)

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P096)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.
	OAC rule 3745-17-11(B)	Particulate emissions (PE) shall not exceed 0.89 pound per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-08(B)	See A.I.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs), calculated as the sum of the daily OC emission rates for all batches for each day.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 8 pounds per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 40 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

- 1.b** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9.

- 1.c** Emission Limitation:
Particulate emissions (PE) shall not exceed 0.89 pound per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.

Applicable Compliance Method:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.1015 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

- 2.** Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

V. Testing Requirements (continued)

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P097)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.
	OAC rule 3745-17-11(B)	Particulate emissions (PE) shall not exceed 0.89 pound per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-08(B)	See A.I.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs), calculated as the sum of the daily OC emission rates for all batches for each day.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 8 pounds per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 40 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

- 1.b** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9.

- 1.c** Emission Limitation:
Particulate emissions (PE) shall not exceed 0.89 pound per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.

Applicable Compliance Method:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.1015 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

- 2.** Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

V. Testing Requirements (continued)

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P099)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.
	OAC rule 3745-17-11(B)	Particulate emissions (PE) shall not exceed 1.41 pounds per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-08(B)	See A.I.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs) calculated as the sum of the daily OC emission rates for all batches for each day.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 8 pounds per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 40 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

- 1.b** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9.

- 1.c** Emission Limitation:
Particulate emissions (PE) shall not exceed 1.41 pounds per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.

Applicable Compliance Method:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.4050 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

- 2.** Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

V. Testing Requirements (continued)

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P100)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.
	OAC rule 3745-17-11(B)	Particulate emissions (PE) shall not exceed 1.41 pounds per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-08(B)	See A.I.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs) calculated as the sum of the daily OC emission rates for all batches for each day.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 8 pounds per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 40 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

- 1.b** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9.

- 1.c** Emission Limitation:
Particulate emissions (PE) shall not exceed 1.41 pounds per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.

Applicable Compliance Method:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.4050 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

- 2.** Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

V. Testing Requirements (continued)

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P101)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.
	OAC rule 3745-17-11(B)	Particulate emissions (PE) shall not exceed 1.41 pounds per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-08(B)	See A.I.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs) calculated as the sum of the daily OC emission rates for all batches for each day.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 8 pounds per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 40 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

- 1.b** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9.

- 1.c** Emission Limitation:
Particulate emissions (PE) shall not exceed 1.41 pounds per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.

Applicable Compliance Method:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.4050 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

- 2.** Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

V. Testing Requirements (continued)

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P102)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.
	OAC rule 3745-17-11(B)	Particulate emissions (PE) shall not exceed 1.41 pounds per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-08(B)	See A.I.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs) calculated as the sum of the daily OC emission rates for all batches for each day.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 8 pounds per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 40 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

- 1.b** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9.

- 1.c** Emission Limitation:
Particulate emissions (PE) shall not exceed 1.41 pounds per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.

Applicable Compliance Method:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.4050 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

- 2.** Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

V. Testing Requirements (continued)

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P103)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.
	OAC rule 3745-17-11(B)	Particulate emissions (PE) shall not exceed 1.41 pounds per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-08(B)	See A.I.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs) calculated as the sum of the daily OC emission rates for all batches for each day.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 8 pounds per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 40 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

- 1.b** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9.

- 1.c** Emission Limitation:
Particulate emissions (PE) shall not exceed 1.41 pounds per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.

Applicable Compliance Method:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.4050 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

- 2.** Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

V. Testing Requirements (continued)

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P104)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.
	OAC rule 3745-17-11(B)	Particulate emissions (PE) shall not exceed 2.24 pounds per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-08(B)	See A.I.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs) calculated as the sum of the daily OC emission rates for all batches for each day.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 8 pounds per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 40 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

- 1.b** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9.

- 1.c** Emission Limitation:
Particulate emissions (PE) shall not exceed 2.24 pounds per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.

Applicable Compliance Method:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.4050 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

- 2.** Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

V. Testing Requirements (continued)

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P105)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.
	OAC rule 3745-17-11(B)	Particulate emissions (PE) shall not exceed 0.89 pound per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-08(B)	See A.I.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs), calculated as the sum of the daily OC emission rates for all batches for each day.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 8 pounds per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 40 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

- 1.b** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9.

- 1.c** Emission Limitation:
Particulate emissions (PE) shall not exceed 0.89 pound per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.

Applicable Compliance Method:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.1015 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

- 2.** Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

V. Testing Requirements (continued)

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P106)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.
	OAC rule 3745-17-11(B)	Particulate emissions (PE) shall not exceed 0.89 pound per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-08(B)	See A.I.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs), calculated as the sum of the daily OC emission rates for all batches for each day.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 8 pounds per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 40 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

- 1.b** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9.

- 1.c** Emission Limitation:
Particulate emissions (PE) shall not exceed 0.89 pound per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.

Applicable Compliance Method:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.1015 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

- 2.** Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

V. Testing Requirements (continued)

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P107)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.
	OAC rule 3745-17-11(B)	Particulate emissions (PE) shall not exceed 1.41 pounds per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-08(B)	See A.I.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs) calculated as the sum of the daily OC emission rates for all batches for each day.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 8 pounds per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 40 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Emissions of organic compounds (OC) shall not exceed 8 pounds per hour and 40 pounds per day.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

- 1.b** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9.

- 1.c** Emission Limitation:
Particulate emissions (PE) shall not exceed 1.41 pounds per hour, based on Table I which is more stringent than the allowable PE rate from Figure II.

Applicable Compliance Method:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.4050 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

- 2.** Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

V. Testing Requirements (continued)

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P109)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	The emission limitations specified by this rule are less stringent than the emission limitations established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-17-11(B)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
	OAC rule 3745-31-05(A)(3) (PTI 01-07324)	Total organic compound emissions shall not exceed 0.895 pound per hour. Total organic compound emissions shall not exceed 21.48 pounds per day. Total organic compound emissions shall not exceed 3.92 tons per year. Particulate emissions from the baghouse stack shall not exceed 0.0002 pound per hour. Particulate emissions from the baghouse stack shall not exceed 0.001 ton per year. The requirements of this rule also include compliance with the requirements of OAC rule 3745-17-07(A). See A.II.2-3 below.
	OAC rule 3745-17-08(B)	See A.I.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

- 1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.
- 2. The emissions unit shall be covered with a vessel lid at all times except when operator access is necessary to add ingredients or take samples.
- 3. The permittee shall operate the baghouse throughout any addition of pigments to the batch.

III. Monitoring and/or Record Keeping Requirements

- 1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs) calculated as the sum of the daily OC emission rates for all batches for each day.
4. The permittee shall maintain records of the annual hours of operation for this emissions unit.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 0.895 pound per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 21.48 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Total organic compound emissions shall not exceed 0.895 pound per hour, 21.48 pounds per day, and 3.92 tons per year.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

iii. Compliance with the annual emission limitation shall be demonstrated by summing the daily OC emission rates for the calendar year and dividing by 2000 lbs/ton.

- 1.b** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9 and the procedures specified in OAC rule 3745-17-03(B)(1).

- 1.c** Emission Limitations:
Particulate emissions shall not exceed 0.0002 lb/hr and 0.001 ton per year.

Applicable Compliance Methods:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.2315 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

Compliance with the annual emission limitation shall be demonstrated by multiplying the allowable emission rate of 0.0002 lb of particulates per hour by the actual hours of operation per year, and dividing by 2000 pounds per ton.

V. Testing Requirements (continued)

2. Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P110)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	The emission limitations specified by this rule are less stringent than the emission limitations established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-17-11(B)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
	OAC rule 3745-31-05(A)(3) (PTI 01-07324)	Total organic compound emissions shall not exceed 0.895 pound per hour. Total organic compound emissions shall not exceed 21.48 pounds per day. Total organic compound emissions shall not exceed 3.92 tons per year. Particulate emissions from the baghouse stack shall not exceed 0.0002 pound per hour. Particulate emissions from the baghouse stack shall not exceed 0.001 ton per year. The requirements of this rule also include compliance with the requirements of OAC rule 3745-17-07(A). See A.II.2-3 below.
	OAC rule 3745-17-08(B)	See A.I.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.
2. The emissions unit shall be covered with a vessel lid at all times except when operator access is necessary to add ingredients or take samples.
3. The permittee shall operate the baghouse throughout any addition of pigments to the batch.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs) calculated as the sum of the daily OC emission rates for all batches for each day.
4. The permittee shall maintain records of the annual hours of operation for this emissions unit.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 0.895 pound per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 21.48 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Total organic compound emissions shall not exceed 0.895 pound per hour, 21.48 pounds per day, and 3.92 tons per year.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

iii. Compliance with the annual emission limitation shall be demonstrated by summing the daily OC emission rates for the calendar year and dividing by 2000 lbs/ton.

- 1.b** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9 and the procedures specified in OAC rule 3745-17-03(B)(1).

- 1.c** Emission Limitations:
Particulate emissions shall not exceed 0.0002 lb/hr and 0.001 ton per year.

Applicable Compliance Methods:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.2315 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

Compliance with the annual emission limitation shall be demonstrated by multiplying the allowable emission rate of 0.0002 lb of particulates per hour by the actual hours of operation per year, and dividing by 2000 pounds per ton.

V. Testing Requirements (continued)

2. Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P459)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	The emission limitations specified by this rule are less stringent than the emission limitations established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-17-11(B)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
	OAC rule 3745-31-05(A)(3) (PTI 01-07324)	Total organic compound emissions shall not exceed 0.895 pound per hour. Total organic compound emissions shall not exceed 21.48 pounds per day. Total organic compound emissions shall not exceed 3.92 tons per year. Particulate emissions from the baghouse stack shall not exceed 0.001 pound per hour. Particulate emissions from the baghouse stack shall not exceed 0.005 ton per year. The requirements of this rule also include compliance with the requirements of OAC rule 3745-17-07(A). See A.II.2-3 below.
	OAC rule 3745-17-08(B)	See A.I.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.
2. The emissions unit shall be covered with a vessel lid at all times except when operator access is necessary to add ingredients or take samples.
3. The permittee shall operate the baghouse throughout any addition of pigments to the batch.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs) calculated as the sum of the daily OC emission rates for all batches for each day.
4. The permittee shall maintain records of the annual hours of operation for this emissions unit.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 0.895 pound per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 21.48 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

1.a Emission Limitations:

Total organic compound emissions shall not exceed 0.895 pound per hour, 21.48 pounds per day, and 3.92 tons per year.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

iii. Compliance with the annual emission limitation shall be demonstrated by summing the daily OC emission rates for the calendar year and dividing by 2000 lbs/ton.

1.b Emission Limitation:

Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9 and the procedures specified in OAC rule 3745-17-03(B)(1).

1.c Emission Limitations:

Particulate emissions shall not exceed 0.001 lb/hr and 0.005 ton per year.

Applicable Compliance Methods:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.1015 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

Compliance with the annual emission limitation shall be demonstrated by multiplying the allowable emission rate of 0.001 lb of particulates per hour by the actual hours of operation per year, and dividing by 2000 pounds per ton.

V. Testing Requirements (continued)

2. Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: High Speed Dispenser (P460)

Activity Description: High speed dispenser used to mix raw materials in paint manufacturing.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	OAC rule 3745-21-07(G)(2)	The emission limitations specified by this rule are less stringent than the emission limitations established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-17-11(B)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-17-07(A)	Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
	OAC rule 3745-31-05(A)(3) (PTI 01-07324)	<p>Total organic compound emissions shall not exceed 0.895 pound per hour.</p> <p>Total organic compound emissions shall not exceed 21.48 pounds per day.</p> <p>Total organic compound emissions shall not exceed 3.92 tons per year.</p> <p>Particulate emissions from the baghouse stack shall not exceed 0.001 pound per hour.</p> <p>Particulate emissions from the baghouse stack shall not exceed 0.005 ton per year.</p> <p>The requirements of this rule also include compliance with the requirements of OAC rule 3745-17-07(A).</p>
	OAC rule 3745-17-08(B)	See A.II.2.a below.
	OAC rule 3745-17-07(B)	See A.I.2.b below.

2. Additional Terms and Conditions

- 2.a** Since this emissions unit is not located in an Appendix A area, pursuant to paragraph (A)(1) of OAC rule 3745-17-08, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit.
- 2.b** Pursuant to paragraph (B)(11)(e) of OAC rule 3745-17-07, the requirements of OAC rule 3745-17-07(B) do not apply to this emissions unit.

II. Operational Restrictions

- 1. The pressure drop across the baghouse shall be maintained within the range of 2 to 4 inches of water while the emissions unit is in operation.
- 2. The emissions unit shall be covered with a vessel lid at all times except when operator access is necessary to add ingredients or take samples.
- 3. The permittee shall operate the baghouse throughout any addition of pigments to the batch.

III. Monitoring and/or Record Keeping Requirements

- 1. The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a daily basis.

III. Monitoring and/or Record Keeping Requirements (continued)

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the visible emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall record the following on a daily basis:
 - a. the amount of paint produced (tons);
 - b. the duration of each batch (hrs);
 - c. the daily and average hourly OC emission rate for each batch (lbs), calculated using the equations specified in A.V.1.a; and
 - d. the total daily OC emission rate (lbs) calculated as the sum of the daily OC emission rates for all batches for each day.
4. The permittee shall maintain records of the annual hours of operation for this emissions unit.

IV. Reporting Requirements

1. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.
2. The permittee shall submit semiannual written reports which (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Central District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.
3. The permittee shall submit quarterly deviation (excursion) reports which include the following information:
 - a. an identification of each day during which the average hourly organic compound emission rate for any batch exceeded 0.895 pound per hour, and the actual organic compound emission rate for each such day; and
 - b. an identification of each day during which the organic compound emission rate for all batches exceeded 21.48 pounds per day, and the actual organic compound emission rate for each such day.

The quarterly deviation reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Term and Condition A.1.c.ii.

V. Testing Requirements

1. Compliance with the emission limitations contained in this permit shall be determined in accordance with the following methods:

V. Testing Requirements (continued)

- 1.a** Emission Limitations:
Total organic compound emissions shall not exceed 0.895 pound per hour, 21.48 pounds per day, and 3.92 tons per year.

Applicable Compliance Methods:

i. Compliance with the hourly organic compound (OC) emission limitation for each batch may be based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equation:

$$E_h = [(EF) \times (W)]/[T]$$

Where:

E_h = hourly OC emission rate (lb/hr)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

T = total duration of the batch (hrs)

ii. Compliance with the daily OC emission limitation shall be demonstrated based on the record keeping specified in A.III.3 using the emission factor from the latest stack test for this emissions unit or a similar emissions unit and the following equations:

$$E_d = (EF) \times (W)$$

E_{tot} = summation of (E_d)

Where:

E_d = daily OC emission rate for each batch (lbs)

EF = emission factor from the latest stack test (lbs OC/ton paint produced)

W = process weight rate for the batch operation (tons)

E_{tot} = total daily OC emission rate for all batches (lbs)

iii. Compliance with the annual emission limitation shall be demonstrated by summing the daily OC emission rates for the calendar year and dividing by 2000 lbs/ton.

- 1.b** Emission Limitation:
Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9 and the procedures specified in OAC rule 3745-17-03(B)(1).

- 1.c** Emission Limitations:
Particulate emissions shall not exceed 0.001 lb/hr and 0.005 ton per year.

Applicable Compliance Methods:

Compliance with the hourly emission limit may be demonstrated by multiplying the emission factor of 5.5 lbs of particulates/ton of paint produced (AIRS, 3/90, 30101401) by the maximum amount of paint that can be produced (0.1015 ton/hr), and by the assumed control efficiency (CE) of the baghouse (1-0.98).

If required, the permittee shall demonstrate compliance by emissions testing in accordance with the procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures specified in OAC rule 3745-17-03(B)(10).

Compliance with the annual emission limitation shall be demonstrated by multiplying the allowable emission rate of 0.001 lb of particulates per hour by the actual hours of operation per year, and dividing by 2000 pounds per ton.

V. Testing Requirements (continued)

2. Emission testing shall be conducted within one year of permit issuance and shall be identical to the testing conducted 9/29/93 through 10/6/93. The emission testing shall be used to determine the OC emission factor and determine the hourly OC emission rate from all of the egress points, including 4, 8, 9, 13, DC1-Leg2, and EF2-Leg2, using 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18. The emission egress points tested during the 1993 tests represented all of the stack (dust collector exhaust) and fugitive (local exhaust) emission egress points located at that time in the MOD department of this facility. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the following emissions units are operating at or near their maximum capacities: P109, P110, P459 and P460. Emissions units P093-P107 may also be operating during the emission testing.

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
high speed dispenser with a baghouse	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

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