



State of Ohio Environmental Protection Agency

Street Address:

Lazarus Gov. Center
122 S. Front Street
Columbus, OH 43215

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P.O. Box 1049
Columbus, OH 43216-1049

06/30/99

CERTIFIED MAIL

RE: Draft Title V Chapter 3745-77 permit

03-35-01-0108
Clevite Elastomers-Napoleon
Donald E. Engel
Route 424 East
Napoleon, OH 43545

Dear Donald E. Engel:

You are hereby notified that the Ohio Environmental Protection Agency has prepared the enclosed draft of the Title V permit for the facility referenced above. The purpose of this draft is to solicit public comments. A public notice concerning the draft will appear in the Ohio EPA Weekly Review and the major newspaper in the county where the facility is located. Comments and/or a request for a public hearing from the public and any affected parties will be accepted by Northwest District Office within 30 days of the date of publication in the newspaper. You will be notified in writing if a public hearing is scheduled.

A decision on processing the Title V permit will be made after consideration of written public comments and oral testimony (if a public hearing is conducted). After the comment period, you will be provided with a Preliminary Proposed Title V permit and an opportunity to comment prior to the Proposed Title V permit submittal to USEPA.

If you have any questions or comments concerning this draft Title V permit, please contact Northwest District Office.

Very truly yours,

Thomas G. Rigo, Manager
Field Operations and Permit Section
Division of Air Pollution Control

cc: USEPA (electronic)
Jim Orlemann, DAPC Engineering
Michael Ahern, DAPC PMU
Northwest District Office
Indiana
Michigan



Ohio EPA

State of Ohio Environmental Protection Agency

TITLE V PERMIT

Issue Date: 06/30/99

DRAFT

Effective Date:

Expiration Date:

This document constitutes issuance to:

Clevite Elastomers-Napoleon
Route 424 East
Napoleon, OH 43545

of a Title V permit for Facility ID: 03-35-01-0108

Emissions Unit ID (Company ID)/

Emissions Unit Activity Description:

K001 (Inner Tube Adhesive Application Line (4916))

The inner tube adhesive application line applies a primer followed by an adhesive using spray applicators. This is accomplished in the following sequence:

- i) uncoated metal parts are preheated in a triple-pass natural gas-fired oven
- ii) Primer is applied in an automatic spray application enclosure
- iii) Primer is dried in the aforementioned triple-pass oven
- iv) Final Coat is applied in an automatic spray application enclosure
- v) Final coat is dried in the aforementioned triple-pass oven

K002 (Outer Tube Adhesive Application Line (4915))

The outer tube adhesive application line applies a primer followed by an adhesive using spray applicators. This is accomplished in the following sequence:

- i) uncoated metal parts are preheated in a triple-pass natural gas-fired oven
- ii) Primer is applied in an automatic spray application enclosure
- iii) Primer is dried in the aforementioned triple-pass oven
- iv) Final Coat is applied in an automatic spray application enclosure
- v) Final coat is dried in the aforementioned triple-pass oven

K003 (Dip-Spin Unit (4614))

Some small metal parts produced by Clevite's Napoleon facility are required to have paints or dyes applied. This is accomplished using a "dip-spin" operation. This unit dips a mesh basket into a paint tank, raises the basket above the liquid surface level, and then spins the basket to centrifugally remove excess paint. In addition, some small metal parts are cleaned in the dip spin operation using stoddard solvent.

L001 (Conveyorized Degreaser (4474))

Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and drained back into the bath. The parts then dump onto a metal tray or into cardboard boxes. These units have no exhaust stacks.

L002 (Conveyorized Degreaser (4819))

Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and drained back into the bath. The parts then dump onto a metal tray or into cardboard boxes. These units have no exhaust stacks.

L003 (Conveyorized Degreaser (4475))

Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and drained back into the bath. The parts then dump onto a metal tray or into cardboard boxes. These units have no exhaust stacks.

L004 (Conveyorized Degreaser (611))

Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and drained back into the bath. The parts then dump onto a metal tray or into cardboard boxes. These units have no exhaust stacks.

L005 (Conveyorized Degreaser (4423))

Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and drained back into the bath. The parts then dump onto a metal tray or into cardboard boxes. These units have no exhaust stacks.

L006 (Conveyorized Degreaser (3893))

Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and drained back into the bath. The parts then dump onto a metal tray or into cardboard boxes. These units have no exhaust stacks.

L007 (Conveyorized Degreaser (4581))

Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and drained back into the bath. The parts then dump onto a metal tray or into cardboard boxes. These units have no exhaust stacks.

L008 (Conveyorized Degreaser (7729W))

Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw

conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and drained back into the bath. The parts then dump onto a metal tray or into cardboard boxes. These units have no exhaust stacks.

L009 (Conveyorized Degreaser (605))

Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and drained back into the bath. The parts then dump onto a metal tray or into cardboard boxes. These units have no exhaust stacks.

L010 (Conveyorized Degreaser (4884))

Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and drained back into the bath. The parts then dump onto a metal tray or into cardboard boxes. These units have no exhaust stacks.

L011 (Conveyorized Degreaser (4555))

Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and drained back into the bath. The parts then dump onto a metal tray or into cardboard boxes. These units have no exhaust stacks.

L012 (Conveyorized Degreaser (4497))

Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and drained back into the bath. The parts then dump onto a metal tray or into cardboard boxes. These units have no exhaust stacks.

P002 (Miscellaneous Solvent Usage)

Clevite's Napoleon facility uses stoddard solvent in numerous areas for small scale metal cleaning, floor cleanup, and miscellaneous purposes.

You will be contacted approximately eighteen (18) months prior to the expiration date regarding the renewal of this permit. If you are not contacted, please contact the appropriate Ohio EPA District Office or local air agency listed below. This permit and the authorization to operate the air contaminant sources (emissions units) at this facility shall expire at midnight on the expiration date shown above. If a renewal permit is not issued prior to the expiration date, the permittee may continue to operate pursuant to OAC rule 3745-77-04(A) and in accordance with the terms of this permit beyond the expiration date, provided that a complete renewal application is submitted no earlier than eighteen (18) months and no later than one-hundred eighty (180) days prior to the expiration date.

Described below is the current Ohio EPA District Office or local air agency that is responsible for processing and administering your Title V permit:

Northwest District Office
347 North Dunbridge Road
Bowling Green, OH 43402
(419) 352-8461

OHIO ENVIRONMENTAL PROTECTION AGENCY

Christopher Jones
Director

PART I - GENERAL TERMS AND CONDITIONS

A. State and Federally Enforceable Section

1. Monitoring and Related Recordkeeping and Reporting Requirements

- a. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall maintain records that include the following, where applicable, for any required monitoring under this permit:
 - i. The date, place (as defined in the permit), and time of sampling or measurements.
 - ii. The date(s) analyses were performed.
 - iii. The company or entity that performed the analyses.
 - iv. The analytical techniques or methods used.
 - v. The results of such analyses.
 - vi. The operating conditions existing at the time of sampling or measurement.
- b. Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.
- c. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall submit required reports in the following manner:
 - i. Reports of any required monitoring and/or recordkeeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
 - ii. Quarterly written reports of (i) any deviations from federally enforceable emission limitations, operational restrictions, and control device operating parameter limitations, excluding deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06, that have been detected by the testing, monitoring and recordkeeping requirements specified in this permit, (ii) the probable cause of such deviations, and (iii) any corrective actions or preventive measures taken, shall be promptly made to the appropriate Ohio EPA District Office or local air agency. These quarterly written reports shall satisfy the requirements of OAC rule 3745-77-07(A)(3)(c)(i) and (ii) pertaining to the submission of monitoring reports every six months and OAC rule 3745-77-07(A)(3)(c)(iii) pertaining to the prompt reporting of all deviations except malfunctions, which shall be reported in accordance with OAC rule 3745-15-06. The written reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.) See B.8 below if no deviations occurred during the quarter.
 - iii. Written reports, which identify any deviations from the federally enforceable monitoring, recordkeeping, and reporting requirements contained in this permit shall be submitted to the appropriate Ohio EPA District Office or local air agency every six months, i.e., by January 31 and July 31 of each year for the previous six calendar months. These semi-annual written reports shall satisfy the requirements of OAC rule 3745-77-07(A)(3)(c)(i) and (ii) pertaining to the reporting of any deviations related to the monitoring, recordkeeping, and reporting

requirements. If no deviations occurred during a six-month period, the permittee shall submit a semi-annual report, which states that no deviations occurred during that period.

- iv. Each written report shall be signed by a responsible official certifying that, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.

2. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction, i.e., upset, of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. (The definition of an upset condition shall be the same as that used in OAC rule 3745-15-06(B)(1) for a malfunction.) The verbal and written reports submitted pursuant to OAC rule 3745-15-06 shall satisfy the requirements of OAC rule 3745-77-07(A)(3)(c)(iii) pertaining to the prompt reporting of deviations caused by malfunctions or upsets.

Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emission unit(s) that is (are) served by such control system(s).

3. Risk Management Plans

If the permittee is required to develop and register a risk management plan pursuant to section 112(r) of the Clean Air Act, as amended, 42 U.S.C. 7401 et seq. ("Act"), the permittee shall comply with the requirement to register such a plan.

4. Title IV Provisions

If the permittee is subject to the requirements of 40 CFR Part 72 concerning acid rain, the permittee shall ensure that any affected emissions unit complies with those requirements. Emissions exceeding any allowances that are lawfully held under Title IV of the Act, or any regulations adopted thereunder, are prohibited.

5. Severability Clause

A determination that any term or condition of this permit is invalid shall not invalidate the force or effect of any other term or condition thereof, except to the extent that any other term or condition depends in whole or in part for its operation or implementation upon the term or condition declared invalid.

6. General Requirements

- a. The permittee must comply with all terms and conditions of this permit. Any noncompliance with the federally enforceable terms and conditions of this permit constitutes a violation of the Act, and is grounds for enforcement action or for permit revocation, revocation and reissuance, or modification, or for denial of a permit renewal application.

- b. It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the federally enforceable terms and conditions of this permit.
- c. This permit may be modified, reopened, revoked, or revoked and reissued, for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or revocation, or of a notification of planned changes or anticipated noncompliance does not stay any term and condition of this permit.
- d. This permit does not convey any property rights of any sort, or any exclusive privilege.
- e. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon request, the permittee shall also furnish to the Director or an authorized representative of the Director, copies of records required to be kept by this permit. For information claimed to be confidential in the submittal to the Director, if the Administrator of the U.S. EPA requests such information, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.

7. Fees

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78.

8. Marketable Permit Programs

No revision of this permit is required under any approved economic incentive, marketable permits, emissions trading, and other similar programs or processes for changes that are provided for in this permit.

9. Reasonably Anticipated Operating Scenarios

The permittee is hereby authorized to make changes among operating scenarios authorized in this permit without notice to the Ohio EPA, but, contemporaneous with making a change from one operating scenario to another, the permittee must record in a log at the permitted facility the scenario under which the permittee is operating. The permit shield provided in these general terms and conditions shall apply to all operating scenarios authorized in this permit.

10. Reopening for Cause

This Title V permit will be reopened prior to its expiration date under the following conditions:

- a. Additional applicable requirements under the Act become applicable to one or more emissions units covered by this permit, and this permit has a remaining term of three or more years. Such a reopening shall be completed not later than eighteen months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions has been extended pursuant to paragraph (E)(1) of OAC rule 3745-77-08.

- b. This permit is issued to an affected source under the acid rain program and additional requirements (including excess emissions requirements) become applicable. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit, and shall not require a reopening of this permit.
- c. The Director of the Ohio EPA or the Administrator of the U.S. EPA determines that the federally applicable requirements in this permit are based on a material mistake, or that inaccurate statements were made in establishing the emissions standards or other terms and conditions of this permit related to such federally applicable requirements.
- d. The Administrator of the U.S. EPA or the Director of the Ohio EPA determines that this permit must be revised or revoked to assure compliance with the applicable requirements.

11. Federal and State Enforceability

Only those terms and conditions designated in this permit as federally enforceable, that are required under the Act, or any of its applicable requirements, including relevant provisions designed to limit the potential to emit of a source, are enforceable by the Administrator of the U.S. EPA, the State, and citizens under the Act. All other terms and conditions of this permit shall not be federally enforceable and shall be enforceable under State law only.

12. Compliance Requirements

- a. Any document (including reports) required to be submitted and required by a federally applicable requirement in this Title V permit shall include a certification by a responsible official that, based on information and belief formed after reasonable inquiry, the statements in the document are true, accurate, and complete.
- b. Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Director of the Ohio EPA or an authorized representative of the Director to:
 - i. At reasonable times, enter upon the permittee's premises where a source is located or the emissions-related activity is conducted, or where records must be kept under the conditions of this permit.
 - ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit, subject to the protection from disclosure to the public of confidential information consistent with paragraph (E) of OAC rule 3745-77-03.
 - iii. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit.
 - iv. As authorized by the Act, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit and applicable requirements.
- c. The permittee shall submit progress reports to the appropriate Ohio EPA District Office or local air agency concerning any schedule of compliance for meeting an applicable requirement. Progress reports shall be submitted semiannually, or more frequently if specified in the applicable requirement or by the Director of the Ohio EPA. Progress reports shall contain the following:

- i. Dates for achieving the activities, milestones, or compliance required in any schedule of compliance, and dates when such activities, milestones, or compliance were achieved.
 - ii. An explanation of why any dates in any schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.
 - d. Compliance certifications concerning the terms and conditions contained in this permit that are federally enforceable emission limitations, standards, or work practices, shall be submitted to the appropriate Ohio EPA District Office or local air agency in the following manner and with the following content:
 - i. Compliance certifications shall be submitted annually on a calendar year basis. The annual certification shall be submitted on or before April 30th of each year during the permit term.
 - ii. Compliance certifications shall include the following:
 - (a) An identification of each term or condition of this permit that is the basis of the certification.
 - (b) The permittee's current compliance status.
 - (c) Whether compliance was continuous or intermittent.
 - (d) The method(s) used for determining the compliance status of the source currently and over the required reporting period.
 - (e) Such other facts as the Director of the Ohio EPA may require in the permit to determine the compliance status of the source.
 - iii. Compliance certifications shall contain such additional requirements as may be specified pursuant to sections 114(a)(3) and 504(b) of the Act.

13. Permit Shield

- a. Compliance with the terms and conditions of this permit (including terms and conditions established for alternate operating scenarios, emissions trading, and emissions averaging, but excluding terms and conditions for which the permit shield is expressly prohibited under OAC rule 3745-77-07) shall be deemed compliance with the applicable requirements identified and addressed in this permit as of the date of permit issuance.
- b. This permit shield provision shall apply to any requirement identified in this permit pursuant to OAC rule 3745-77-07(F)(2), as a requirement that does not apply to the source or to one or more emissions units within the source.

14. Operational Flexibility

The permittee is authorized to make the changes identified in OAC rule 3745-77-07(H)(1)(a) to (H)(1)(c) within the permitted stationary source without obtaining a permit revision, if such change is not a modification under any provision of Title I of the Act [as defined in OAC rule 3745-77-01(JJ)], and does not result in an exceedance of the emissions allowed under this permit (whether expressed therein as a rate of emissions or in terms of total emissions), and the permittee provides the Administrator of the U.S. EPA and the appropriate Ohio EPA District Office or local air agency with written notification within a minimum of seven days in advance of the proposed changes, unless the change is associated with, or in response to, emergency conditions. If less than seven days notice is provided because of a need to respond more quickly to such emergency conditions, the permittee shall provide notice to the Administrator of the U.S. EPA and the appropriate District Office of the Ohio

EPA or local air agency as soon as possible after learning of the need to make the change. The notification shall contain the items required under OAC rule 3745-77-07(H)(2)(d).

15. Emergencies

The permittee shall have an affirmative defense of emergency to an action brought for noncompliance with technology-based emission limitations if the conditions of OAC rule 3745-77-07(G)(3) are met. This emergency defense provision is in addition to any emergency or upset provision contained in any applicable requirement.

16. Off Permit Changes

The owner or operator of a Title V source may make any change in its operations or emissions at the source that is not specifically addressed or prohibited in the Title V permit, without obtaining an amendment or modification of the permit, provided that the following conditions are met:

- a. The change does not result in conditions that violate any applicable requirements or that violate any existing federally enforceable permit term or condition;
- b. The permittee provides contemporaneous written notice of the change to the director and the administrator, except that no such notice shall be required for changes that qualify as insignificant emission levels or activities as defined in OAC rule 3745-77-01(U). Such written notice shall describe each such change, the date of such change, any change in emissions or pollutants emitted, and any federally applicable requirement that would apply as a result of the change;
- c. The change shall not qualify for the permit shield under OAC rule 3745-77-07(F);
- d. The permittee shall keep a record describing all changes made at the source that result in emissions of a regulated air pollutant subject to an applicable requirement, but not otherwise regulated under the permit, and the emissions resulting from those changes; and
- e. The change is not subject to any applicable requirement under Title IV of the Act or is not a modification under any provision of Title I of the Act.

Paragraph (I) of rule 3745-77-07 of the Administrative Code applies only to modification or amendment of the permittee's Title V permit. The change made may require a permit to install under Chapter 3745-31 of the Administrative Code if the change constitutes a modification as defined in that Chapter. Nothing in paragraph (I) of rule 3745-77-07 of the Administrative Code shall affect any applicable obligation under Chapter 3745-31 of the Administrative Code.

(For further clarification, the permittee can refer to Engineering Guide #63 that is available in their STARSHIP software package.)

17. Compliance Method Requirements

Nothing in this permit shall alter or affect the ability of any person to establish compliance with, or a violation of, any applicable requirement through the use of credible evidence to the extent authorized by law. Nothing in this permit shall be construed to waive any

defenses otherwise available to the permittee, including but not limited to, any challenge to the Credible Evidence Rule (see 62 Fed. Reg. 8314, Feb. 24, 1997), in the context of any future proceeding.

B. State Only Enforceable Section

1. Permit to Install Requirement

Prior to the “installation” or “modification” of any “air contaminant source,” as those terms are defined in OAC rule 3745-31-01, a permit to install must be obtained from the Ohio EPA pursuant to OAC Chapter 3745-31.

2. Reporting Requirements Related to Monitoring and Recordkeeping Requirements

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or recordkeeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

3. Records Retention Requirements

Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.

4. Inspections and Information Requests

The Director of the Ohio EPA, or an authorized representative of the Director, may, subject to the safety requirements of the permittee and without undue delay, enter upon the premises of this source at any reasonable time for purposes of making inspections, conducting tests, examining records or reports pertaining to any emission of air contaminants, and determining compliance with any applicable State air pollution laws and regulations and the terms and conditions of this permit. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon verbal or written request, the permittee shall also furnish to the Director of the Ohio EPA, or an authorized representative of the Director, copies of records required to be kept by this permit.

5. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emissions unit(s) that is (are) served by such control system(s).

6. Permit Transfers

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

7. Air Pollution Nuisance

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

8. Additional Reporting Requirements When There Are No Deviations of Federally Enforceable Emission Limitations, Operational Restrictions, or Control Device Operating Parameter Limitations (See Section A of This Permit)

If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

Part II - Specific Facility Terms and Conditions

A. State and Federally Enforcable Section

None

B. State Only Enforceable Section

1. The following insignificant emissions units are located at this facility:

B002 - 2.67 mmBTU/hr boiler; B003 - 2.67 mmBTU/hr boiler; B004 - 3.3 mmBTU/hr boiler; B005 - 4.2 mmBTU/hr boiler; B006 - air make up unit; B007 - air make up unit; B008 - 8.37 mmBTU/hr boiler; P001 - fabrication line; Z001 - 8.3 mmBTU/hr boiler; Z002 - 4.9 mmBTU/hr boiler; Z003 - air make up unit; Z004 - air make up unit; Z005 - air make up unit; Z006 - air make up unit; Z007 - air make up unit; Z008 - air make up unit; Z009 - air make up unit; Z010 - air make up unit; Z011 - metal forming presses; Z012 - wide strip blanking press; Z013 - wrap-up presses; Z014 - automatic shot blast machine; Z015 - cut-off & chamfer units; Z016 - double disc grind units; Z017 - heat treat furnace; Z018 - automatic assembly machines; Z020 - autoclave; Z022 - secondary machining units; Z023 - machining & assembly units; Z024 - welding & assembly units; Z025 - autophoretic line; Z026 - tool room; Z027 - analytical test laboratory; Z028 - rubber presses; Z029 - zinc phosphate line; Z030 - zinc phosphate line; Z031 - zinc phosphate line; Z044 - solvent cold cleaner; Z046 - oil dip line; Z047 - oil coater; Z048 - oil coater; Z049 - oil coater; Z050 - waste water treatment plant; Z051 - ink strip line

Each insignificant emissions unit at this facility must comply with all applicable State and federal regulations, as well as any emission limitations and/or control requirements contained within a Permit to Install for the emissions unit.

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Inner Tube Adhesive Application Line (4916) (K001)

Activity Description: The inner tube adhesive application line applies a primer followed by an adhesive using spray applicators. This is accomplished in the following sequence:

- i) uncoated metal parts are preheated in a triple-pass natural gas-fired oven

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
inner tube adhesive application line	OAC rule 3745-21-09(U)(1)(c) PTI # 03-9855	exempt, pursuant to OAC rule 3745-21-09(U)(2)(f) [see A.I.2.a]
	OAC rule 3745-17-11(B)	0.551 lb particulate emissions (PE)/hr
	OAC rule 3745-17-07(A)	Visible PE shall not exceed 20% opacity, as a six-minute average, except as otherwise provided by rule.

2. Additional Terms and Conditions

- 2.a The permittee submitted documentation to the Director (Ohio EPA District Office or local air agency) indicating that adhesive coatings that comply with the volatile organic compound (VOC) content restrictions specified in OAC rule 3745-21-09(U) are not available for this type of application in this emissions unit. Therefore, VOC content limitations which are less stringent than the limitations based upon OAC rule 3745-21-09(U) were established for this emissions unit pursuant to OAC rule 3745-21-09(U)(2)(f) [this rule allows for the establishment of emission limitations, based upon OAC Chapter 3745-31-05, that are less stringent than those limitations required pursuant to OAC rule 3745-21-09(U)]. Therefore, the VOC contents of the adhesive coatings employed in this emissions unit shall not exceed the following:
 - i. adhesive coating Chemlok 205 : 6.11 lbs VOC/gallon, excluding water and exempt solvents, as applied; and
 - ii. adhesive coating Chemlok 252X : 6.48 lbs VOC/gallon, excluding water and exempt solvents, as applied.
- 2.b The permittee shall not employ adhesive coatings in this emissions unit other than the adhesive coatings specified in section A.I.2.a above.

If, at some point in the future, the permittee wishes to employ adhesive coatings in this emissions unit other than the adhesive coatings specified in section A.I.2.a of this permit, the permittee shall submit a PTI modification application in accordance with OAC Chapter 3745-31 and obtain a modified PTI prior to employing any new adhesive coating.

II. Operational Restrictions

1. The permittee shall operate the dry filtration system whenever this emissions unit is in operation.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each month for this emissions unit:
 - 1.a the name and company identification of each adhesive coating employed; and
 - 1.b the VOC content of each adhesive coating employed, in pounds per gallon (excluding water and exempt solvents), as applied.
2. The permittee shall maintain daily records that document any time periods when the dry filtration system was not in service when the emissions unit was in operation.

IV. Reporting Requirements

1. The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) in writing of any monthly record showing the use of noncomplying coatings (i.e., for VOC content). The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 30 days following the end of the calendar month.
2. The permittee shall notify the Director (the appropriate District Office or local air agency) in writing of any daily record showing that the dry filtration system was not in service when the emissions unit was in operation. The notification shall include a copy of such record and shall be sent to the Director (the appropriate District Office or local air agency) within 30 days after the event occurs.
3. The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) in writing of any monthly record showing the use of adhesive coatings other than those identified in section A.I.2.a of this permit. The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 30 days following the end of the calendar month.

V. Testing Requirements

1. Compliance with the emission limitation(s) in Section A.1. of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a Emission Limitation:

6.11 pounds of VOC per gallon of coating, excluding water and exempt solvents

6.48 pounds of VOC per gallon of coating, excluding water and exempt solvents

Applicable Compliance Method:

The permittee shall demonstrate compliance with the VOC content limitations based upon the record keeping requirements in section A.III of the terms and conditions of this permit.

Any determination of VOC content, solids content, or density of the adhesive coatings shall be based on the adhesive coatings as employed (as applied), including the addition of any thinner or viscosity reducer to the coatings. The permittee shall determine the composition of the adhesive coatings by formulation data supplied by the manufacturer, or from data determined by an analysis of each adhesive coating, as received, by Reference Method 24. The Ohio EPA may require the permittee, if it uses formulation data supplied by the manufacturer, to determine data used in the calculation of the VOC content of adhesive coatings by Reference Method 24 or an equivalent or alternative method.

V. Testing Requirements (continued)

1.b Emission Limitation:

20% opacity, as a six-minute average, except as otherwise provided by rule

Applicable Compliance Method:

OAC rule 3745-17-03(B)(1)

1.c Emission Limitation:

0.551 pounds of particulate emissions per hour

Applicable Compliance Method:

Compliance with the particulate emissions limit shall be determined by utilizing the following equation:

$$E = (\text{maximum coating solids usage rate, in pounds per hour}) \times (1 - TE) \times (1 - CE)$$

where:

E = Particulate emissions rate (lbs/hr)

TE = Transfer efficiency, which is the ratio of the amount of coating solids deposited on the coated part to the amount of coating solids used.

CE = Control efficiency of the control equipment (filters).

If required, the permittee shall demonstrate compliance with the above emissions limit pursuant to OAC rule 3745-17-03(B)(10).

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
inner tube adhesive application line	OAC rule 3745-31-05 (PTI #03-9855)	30.22 lbs volatile organic compounds (VOC)/hour (see B.I.2.a) See B.I.2.b. See B.II.

2. Additional Terms and Conditions

- 2.a The 30.22 lbs VOC/hr emission limitation was established for PTI purposes to reflect the potential to emit for this emissions unit. Therefore, it is not necessary to develop record keeping and reporting requirements to ensure compliance with this limitation.
- 2.b VOC emissions from cleanup material usage shall not exceed 552 gallons per year.

II. Operational Restrictions

1. The annual adhesive coating usage for this emissions unit shall not exceed the following:
 - a. adhesive coating Chemlok 252X: 5,280 gallons per year; and
 - b. adhesive coating Chemlok 205: 3,960 gallons per year.

II. Operational Restrictions (continued)

2. This permit allows the use of materials (coatings and cleanup materials) specified by the permittee in the permit to install application for this emissions unit. To fulfill the best available technology requirements of (OAC) rule 3745-31-05 and to ensure compliance with OAC rule 3745-15-07 (Air Pollution Nuisances Prohibited), the emission limitation specified in this permit was established using Ohio EPA's "Air Toxic Policy" and is based on both the materials used and the design parameters of the emissions unit's exhaust system, as specified in the application. Ohio EPA's "Air Toxic Policy" was applied for each pollutant using the SCREEN 3.0 model and comparing the predicted 1-hour maximum ground-level concentration to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for each pollutant:

Pollutant: Methyl Ethyl Ketone
TLV (ug/m3): 590,000
Maximum Hourly Emission Rate (lbs/hr): 3.55
Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 672.4
MAGLC (ug/m3): 14,048

Pollutant: Xylene
TLV (ug/m3): 434,000
Maximum Hourly Emission Rate (lbs/hr): 8.41
Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 1605
MAGLC (ug/m3): 10,333

Pollutant: Toluene
TLV (ug/m3): 188,000
Maximum Hourly Emission Rate (lbs/hr): 4.21
Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 809.9
MAGLC (ug/m3): 4476

Pollutant: Ethyl Benzene
TLV (ug/m3): 434,000
Maximum Hourly Emission Rate (lbs/hr): 1.97
Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 397.0
MAGLC (ug/m3): 10,333

Pollutant: Methyl Isobutyl Ketone
TLV (ug/m3): 205,000
Maximum Hourly Emission Rate (lbs/hr): 6.94
Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 1329
MAGLC (ug/m3): 4,881

3. OAC Chapter 3745-31 requires permittees to apply for and obtain a new or modified permit to install prior to making a "modification" as defined by the OAC rule 3745-31-01. The permittee is hereby advised that the following changes to the process may be determined to be a "modification":
- changes in the composition of the materials (coatings or cleanup materials) used, or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value specified in the above table;
 - changes to the emissions unit or its exhaust parameters (e.g., increased emission rate [not including an increase in an "allowable" emission limitation specified in the terms and conditions of this permit], reduced exhaust gas flow rate, and decreased stack height);
 - changes in the composition of the materials used, or use of new materials, that would result in the emission of an air contaminant not previously permitted; and
 - changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant that has a listed TLV.

II. Operational Restrictions (continued)

4. Ohio EPA will not consider any of the above-mentioned as a "modification" requiring a permit to install, if the following conditions are met:
- a. the change is not otherwise considered a "modification" under OAC Chapter 3745-31;
 - b. the permittee can continue to comply with the allowable emission limitations specified in its permit to install; and
 - c. prior to the change, the applicant conducts an evaluation pursuant to the Air Toxic Policy, determines that the changed emissions unit still satisfies the Air Toxic Policy, and the permittee maintains documentation that identifies the change and the results of the application of the Air Toxic Policy for the change.

For any change to the emissions unit or its method of operation that either would require an increase in the emission limitation(s) established by this permit or would otherwise be considered a "modification" as defined in OAC rule 3745-31-01, the permittee shall obtain a final permit to install prior to the change.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each month for this emissions unit:
- 1.a the name and company identification for each adhesive coating and cleanup material employed;
 - 1.b the number of gallons of each adhesive coating and cleanup material employed;
 - 1.c the total number of gallons of adhesive coating Chemlock 252X employed;
 - 1.d the total number of gallons of adhesive coating Chemlock 205 employed;
 - 1.e the total number of gallons of toluene (cleanup material) employed;
 - 1.f the total number of gallons of methyl ethyl ketyone (MEK) [cleanup material] employed;
 - 1.g the total VOC emissions from all cleanup materials, in gallons. The VOC emissions shall be calculated as follows:
 - i. # of gallons of toluene evaporated = 1.e X 0.1*;
 - ii. # of gallons of MEK evaporated = 1.f X 0.3*; and
 - iii. the VOC emissions from all cleanup materials (i.e., g.i + g.ii), in gallons.

* based on information supplied by the company in its PTI application number 03-9855

2. The permittee shall record and maintain each year the following information for this emissions unit:
- a. the total number of gallons of adhesive coating Chemlock 205 employed [summation of the monthly gallon usages (see section 1.d) for the calendar year];
 - b. the total number of gallons of adhesive coating Chemlock 252X employed [summation of the monthly gallon usages (see section 1.c) for the calendar year]; and
 - c. the total VOC emissions from all cleanup materials employed (summation of the monthly VOC emissions (see section 1.g.iii) for the calendar year], in gallons.

III. Monitoring and/or Record Keeping Requirements (continued)

3. The permittee shall collect and record the following information for each change where the air toxic modeling was required pursuant to the Air Toxic Policy:
 - a. background data that describes the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.); and
 - b. a copy of the resulting computer model runs that show the results of the application of the Air Toxic Policy for the change.

IV. Reporting Requirements

1. The permittee shall submit annual reports for this emissions unit that specify the annual actual number of gallons of adhesive coatings (Chemlock 252X and Chemlock 205) employed and the actual annual VOC emissions from all cleanup materials, in gallons. These reports shall be submitted by January 31 of each year and shall cover the previous calendar year.

V. Testing Requirements

1. Compliance with the emission limitation(s) in Section B.1. of these terms and conditions shall be determined in accordance with the following method(s):

1.a Emission Limitation:

30.22 lbs VOC/hr

Applicable Compliance Method:

Compliance shall be determined by multiplying the maximum adhesive coating usage rate (gallons/hr) by the maximum VOC content (lbs/gallon) of all the adhesive coatings employed.

1.b Emission Limitations:

5,280 gallons/year - Chemlock 252X adhesive coating usage

3,960 gallons/year - Chemlock 20 adhesive coating usage

Applicable Compliance Method:

Compliance with the above gallon usage restrictions shall be based upon the record keeping requirements in section B.III of this permit.

1.c Emission Limitation:

552 gallons/year VOC emissions from cleanup material usage.

Applicable Compliance Method:

Compliance with the above emission limitation shall be based upon the record keeping requirements in section B.III of this permit.

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Outer Tube Adhesive Application Line (4915) (K002)

Activity Description: The outer tube adhesive application line applies a primer followed by an adhesive using spray applicators. This is accomplished in the following sequence:

- i) uncoated metal parts are preheated in a triple-pass natural gas-fired oven

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
inner tube adhesive application line	OAC rule 3745-21-09(U)(1)(c) PTI # 03-9855	exempt, pursuant to OAC rule 3745-21-09(U)(2)(f) [see A.I.2.a]
	OAC rule 3745-17-11(B)	0.551 lb particulate emissions (PE)/hr
	OAC rule 3745-17-07(A)	Visible PE shall not exceed 20% opacity, as a six-minute average, except as otherwise provided by rule.

2. Additional Terms and Conditions

- 2.a The permittee submitted documentation to the Director (Ohio EPA District Office or local air agency) indicating that adhesive coatings that comply with the volatile organic compound (VOC) content restrictions specified in OAC rule 3745-21-09(U) are not available for this type of application in this emissions unit. Therefore, VOC content limitations which are less stringent than the limitations based upon OAC rule 3745-21-09(U) were established for this emissions unit pursuant to OAC rule 3745-21-09(U)(2)(f) [this rule allows for the establishment of emission limitations, based upon OAC Chapter 3745-31-05, that are less stringent than those limitations required pursuant to OAC rule 3745-21-09(U)]. Therefore, the VOC contents of the adhesive coatings employed in this emissions unit shall not exceed the following:
 - i. adhesive coating Chemlok 205 : 6.11 lbs VOC/gallon, excluding water and exempt solvents, as applied; and
 - ii. adhesive coating Chemlok 252X : 6.48 lbs VOC/gallon, excluding water and exempt solvents, as applied.
- 2.b The permittee shall not employ adhesive coatings in this emissions unit other than the adhesive coatings specified in section A.I.2.a above.

If, at some point in the future, the permittee wishes to employ adhesive coatings in this emissions unit other than the adhesive coatings specified in section A.I.2.a of this permit, the permittee shall submit a PTI modification application in accordance with OAC Chapter 3745-31 and obtain a modified PTI prior to employing any new adhesive coating.

II. Operational Restrictions

1. The permittee shall operate the dry filtration system whenever this emissions unit is in operation.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each month for this emissions unit:
 - 1.a the name and company identification of each adhesive coating employed; and
 - 1.b the VOC content of each adhesive coating employed, in pounds per gallon (excluding water and exempt solvents), as applied.
2. The permittee shall maintain daily records that document any time periods when the dry filtration system was not in service when the emissions unit was in operation.

IV. Reporting Requirements

1. The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) in writing of any monthly record showing the use of noncomplying coatings (i.e., for VOC content). The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 30 days following the end of the calendar month.
2. The permittee shall notify the Director (the appropriate District Office or local air agency) in writing of any daily record showing that the dry filtration system was not in service when the emissions unit was in operation. The notification shall include a copy of such record and shall be sent to the Director (the appropriate District Office or local air agency) within 30 days after the event occurs.
3. The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) in writing of any monthly record showing the use of adhesive coatings other than those identified in section A.I.2.a of this permit. The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 30 days following the end of the calendar month.

V. Testing Requirements

1. Compliance with the emission limitation(s) in Section A.1. of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a Emission Limitation:

6.11 pounds of VOC per gallon of coating, excluding water and exempt solvents

6.48 pounds of VOC per gallon of coating, excluding water and exempt solvents

Applicable Compliance Method:

The permittee shall demonstrate compliance with the VOC content limitations based upon the record keeping requirements in section A.III of the terms and conditions of this permit.

Any determination of VOC content, solids content, or density of the adhesive coatings shall be based on the adhesive coatings as employed (as applied), including the addition of any thinner or viscosity reducer to the coatings. The permittee shall determine the composition of the adhesive coatings by formulation data supplied by the manufacturer, or from data determined by an analysis of each adhesive coating, as received, by Reference Method 24. The Ohio EPA may require the permittee, if it uses formulation data supplied by the manufacturer, to determine data used in the calculation of the VOC content of adhesive coatings by Reference Method 24 or an equivalent or alternative method.

V. Testing Requirements (continued)

1.b Emission Limitation:

20% opacity, as a six-minute average, except as otherwise provided by rule

Applicable Compliance Method:

OAC rule 3745-17-03(B)(1)

1.c Emission Limitation:

0.551 pounds of particulate emissions per hour

Applicable Compliance Method:

Compliance with the particulate emissions limit shall be determined by utilizing the following equation:

$$E = (\text{maximum coating solids usage rate, in pounds per hour}) \times (1 - TE) \times (1 - CE)$$

where:

E = Particulate emissions rate (lbs/hr)

TE = Transfer efficiency, which is the ratio of the amount of coating solids deposited on the coated part to the amount of coating solids used.

CE = Control efficiency of the control equipment (filters).

If required, the permittee shall demonstrate compliance with the above emissions limit pursuant to OAC rule 3745-17-03(B)(10).

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
inner tube adhesive application line	OAC rule 3745-31-05 (PTI #03-9855)	30.22 lbs volatile organic compounds (VOC)/hour (see B.I.2.a) See B.I.2.b. See B.II.

2. Additional Terms and Conditions

- 2.a The 30.22 lbs VOC/hr emission limitation was established for PTI purposes to reflect the potential to emit for this emissions unit. Therefore, it is not necessary to develop record keeping and reporting requirements to ensure compliance with this limitation.
- 2.b VOC emissions from cleanup material usage shall not exceed 552 gallons per year.

II. Operational Restrictions

1. The annual adhesive coating usage for this emissions unit shall not exceed the following:
 - a. adhesive coating Chemlok 252X: 5,280 gallons per year; and
 - b. adhesive coating Chemlok 205: 3,960 gallons per year.

II. Operational Restrictions (continued)

2. This permit allows the use of materials (coatings and cleanup materials) specified by the permittee in the permit to install application for this emissions unit. To fulfill the best available technology requirements of (OAC) rule 3745-31-05 and to ensure compliance with OAC rule 3745-15-07 (Air Pollution Nuisances Prohibited), the emission limitation specified in this permit was established using Ohio EPA's "Air Toxic Policy" and is based on both the materials used and the design parameters of the emissions unit's exhaust system, as specified in the application. Ohio EPA's "Air Toxic Policy" was applied for each pollutant using the SCREEN 3.0 model and comparing the predicted 1-hour maximum ground-level concentration to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for each pollutant:

Pollutant: Methyl Ethyl Ketone
TLV (ug/m3): 590,000
Maximum Hourly Emission Rate (lbs/hr): 3.55
Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 672.4
MAGLC (ug/m3): 14,048

Pollutant: Xylene
TLV (ug/m3): 434,000
Maximum Hourly Emission Rate (lbs/hr): 8.41
Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 1605
MAGLC (ug/m3): 10,333

Pollutant: Toluene
TLV (ug/m3): 188,000
Maximum Hourly Emission Rate (lbs/hr): 4.21
Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 809.9
MAGLC (ug/m3): 4476

Pollutant: Ethyl Benzene
TLV (ug/m3): 434,000
Maximum Hourly Emission Rate (lbs/hr): 1.97
Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 397.0
MAGLC (ug/m3): 10,333

Pollutant: Methyl Isobutyl Ketone
TLV (ug/m3): 205,000
Maximum Hourly Emission Rate (lbs/hr): 6.94
Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 1329
MAGLC (ug/m3): 4,881

3. OAC Chapter 3745-31 requires permittees to apply for and obtain a new or modified permit to install prior to making a "modification" as defined by the OAC rule 3745-31-01. The permittee is hereby advised that the following changes to the process may be determined to be a "modification":
- changes in the composition of the materials (coatings or cleanup materials) used, or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value specified in the above table;
 - changes to the emissions unit or its exhaust parameters (e.g., increased emission rate [not including an increase in an "allowable" emission limitation specified in the terms and conditions of this permit], reduced exhaust gas flow rate, and decreased stack height);
 - changes in the composition of the materials used, or use of new materials, that would result in the emission of an air contaminant not previously permitted; and
 - changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant that has a listed TLV.

II. Operational Restrictions (continued)

4. Ohio EPA will not consider any of the above-mentioned as a "modification" requiring a permit to install, if the following conditions are met:
- a. the change is not otherwise considered a "modification" under OAC Chapter 3745-31;
 - b. the permittee can continue to comply with the allowable emission limitations specified in its permit to install; and
 - c. prior to the change, the applicant conducts an evaluation pursuant to the Air Toxic Policy, determines that the changed emissions unit still satisfies the Air Toxic Policy, and the permittee maintains documentation that identifies the change and the results of the application of the Air Toxic Policy for the change.

For any change to the emissions unit or its method of operation that either would require an increase in the emission limitation(s) established by this permit or would otherwise be considered a "modification" as defined in OAC rule 3745-31-01, the permittee shall obtain a final permit to install prior to the change.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each month for this emissions unit:
- 1.a the name and company identification for each adhesive coating and cleanup material employed;
 - 1.b the number of gallons of each adhesive coating and cleanup material employed;
 - 1.c the total number of gallons of adhesive coating Chemlock 252X employed;
 - 1.d the total number of gallons of adhesive coating Chemlock 205 employed;
 - 1.e the total number of gallons of toluene (cleanup material) employed;
 - 1.f the total number of gallons of methyl ethyl ketyone (MEK) [cleanup material] employed;
 - 1.g the total VOC emissions from all cleanup materials, in gallons. The VOC emissions shall be calculated as follows:
 - i. # of gallons of toluene evaporated = 1.e X 0.1*;
 - ii. # of gallons of MEK evaporated = 1.f X 0.3*; and
 - iii. the VOC emissions from all cleanup materials (i.e., g.i + g.ii), in gallons.

* based on information supplied by the company in its PTI application number 03-9855

2. The permittee shall record and maintain each year the following information for this emissions unit:
- a. the total number of gallons of adhesive coating Chemlock 205 employed [summation of the monthly gallon usages (see section 1.d) for the calendar year];
 - b. the total number of gallons of adhesive coating Chemlock 252X employed [summation of the monthly gallon usages (see section 1.c) for the calendar year]; and
 - c. the total VOC emissions from all cleanup materials employed (summation of the monthly VOC emissions (see section 1.g.iii) for the calendar year], in gallons.

III. Monitoring and/or Record Keeping Requirements (continued)

3. The permittee shall collect and record the following information for each change where the air toxic modeling was required pursuant to the Air Toxic Policy:
 - a. background data that describes the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.); and
 - b. a copy of the resulting computer model runs that show the results of the application of the Air Toxic Policy for the change.

IV. Reporting Requirements

1. The permittee shall submit annual reports for this emissions unit that specify the annual actual number of gallons of adhesive coatings (Chemlock 252X and Chemlock 205) employed and the actual annual VOC emissions from all cleanup materials, in gallons. These reports shall be submitted by January 31 of each year and shall cover the previous calendar year.

V. Testing Requirements

1. Compliance with the emission limitation(s) in Section B.1. of these terms and conditions shall be determined in accordance with the following method(s):

1.a Emission Limitation:

30.22 lbs VOC/hr

Applicable Compliance Method:

Compliance shall be determined by multiplying the maximum adhesive coating usage rate (gallons/hr) by the maximum VOC content (lbs/gallon) of all the adhesive coatings employed.

1.b Emission Limitations:

5,280 gallons/year - Chemlock 252X adhesive coating usage

3,960 gallons/year - Chemlock 20 adhesive coating usage

Applicable Compliance Method:

Compliance with the above gallon usage restrictions shall be based upon the record keeping requirements in section B.III of this permit.

1.c Emission Limitation:

552 gallons/year VOC emissions from cleanup material usage.

Applicable Compliance Method:

Compliance with the above emission limitation shall be based upon the record keeping requirements in section B.III of this permit.

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Dip-Spin Unit (4614) (K003)

Activity Description: Some small metal parts produced by Clevite's Napoleon facility are required to have paints or dyes applied. This is accomplished using a "dip-spin" operation. This unit dips a mesh basket into a paint tank, raises the basket above the liquid surface level, and then spins the basket to centrifugally remove excess paint. In addition, some small metal parts are cleaned in the dip spin

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
dip spin unit for the coating of miscellaneous metal parts	OAC rule 3745-21-09(U)(2)(e)	10 gallons/day coating usage

2. Additional Terms and Conditions

None

II. Operational Restrictions

1. The permittee shall not employ any solvent in this emissions unit for the purpose of cleaning and removing soils from any metal part surfaces.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each day for this emissions unit:
 - 1.a the name and identification number of each coating employed;
 - 1.b the volume, in gallons, of each coating employed;
 - 1.c the total volume, in gallons, of all the coatings employed; and
 - 1.d documentation on whether or not any solvent was employed for the purpose of cleaning and removing soils from any metal part surfaces.

IV. Reporting Requirements

1. The permittee shall notify the Director (Ohio EPA Northwest District Office) in writing of any daily record showing that the coating line employed more than the applicable daily coating usage limit. The notification shall include a copy of such record and shall be sent to the Director (Ohio EPA Northwest District Office) within 45 days after the exceedance occurs.
2. The permittee shall notify the Director (Ohio EPA Northwest District Office) in writing of any daily record showing that solvent(s) was (were) employed for the purpose of cleaning and removing soils from metal parts surfaces. The notification shall include a copy of such record and shall be sent to the Director (Ohio EPA Northwest District Office) within 45 days after the event occurs.

V. Testing Requirements

1. Compliance with the emission limitation(s) in Section A.1. of these terms and conditions shall be determined in accordance with the following method(s):

1.a Emission Limitation:

10 gallons/day coating usage

Applicable Compliance Method:

Compliance shall be based upon the record keeping specified in section A.III.1 of the terms and conditions of this permit.

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

- The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
dip spin unit for the coating of miscellaneous metal parts	OAC rule 3745-31-05 (PTI #03-13041)	60.0 lbs volatile organic compounds (VOC)/day from adhesive coating usage 10.95 tons VOC/year from adhesive coating and cleanup material usages

2. Additional Terms and Conditions

None

II. Operational Restrictions

- This permit allows the use of materials (coatings and cleanup materials) specified by the permittee in the permit to install application for this emissions unit. To fulfill the best available technology requirements of (OAC) rule 3745-31-05 and to ensure compliance with OAC rule 3745-15-07 (Air Pollution Nuisances Prohibited), the emission limitation specified in this permit was established using Ohio EPA's "Air Toxic Policy" and is based on both the materials used and the design parameters of the emissions unit's exhaust system, as specified in the application. Ohio EPA's "Air Toxic Policy" was applied for each pollutant using the SCREEN 3.0 model and comparing the predicted 1-hour maximum ground-level concentration to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for each pollutant:

Pollutant: methanol
 TLV (ug/m3): 262,000
 Maximum Hourly Emission Rate (lbs/hr): 0.39
 Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 169.0
 MAGLC (ug/m3): 6238.1

II. Operational Restrictions (continued)

2. OAC Chapter 3745-31 requires permittees to apply for and obtain a new or modified permit to install prior to making a "modification" as defined by the OAC rule 3745-31-01. The permittee is hereby advised that the following changes to the process may be determined to be a "modification":
 - a. changes in the composition of the materials (coatings or cleanup materials) used, or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value specified in the above table;
 - b. changes to the emissions unit or its exhaust parameters (e.g., increased emission rate [not including an increase in an "allowable" emission limitation specified in the terms and conditions of this permit], reduced exhaust gas flow rate, and decreased stack height);
 - c. changes in the composition of the materials used, or use of new materials, that would result in the emission of an air contaminant not previously permitted; and
 - d. changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant that has a listed TLV.
3. Ohio EPA will not consider any of the above-mentioned as a "modification" requiring a permit to install, if the following conditions are met:
 - a. the change is not otherwise considered a "modification" under OAC Chapter 3745-31;
 - b. the permittee can continue to comply with the allowable emission limitations specified in its permit to install; and
 - c. prior to the change, the applicant conducts an evaluation pursuant to the Air Toxic Policy, determines that the changed emissions unit still satisfies the Air Toxic Policy, and the permittee maintains documentation that identifies the change and the results of the application of the Air Toxic Policy for the change.

For any change to the emissions unit or its method of operation that either would require an increase in the emission limitation(s) established by this permit or would otherwise be considered a "modification" as defined in OAC rule 3745-31-01, the permittee shall obtain a final permit to install prior to the change.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall collect and record the following information each day for this emissions unit:
 - 1.a the name and identification number of each adhesive coating employed;
 - 1.b the volume, in gallons, of each adhesive coating employed;
 - 1.c the VOC content of each adhesive coating, in pounds per gallon, as applied;
 - 1.d the VOC emissions for each adhesive coating employed, in pounds; and
 - 1.e the VOC emissions for all adhesive coatings employed, in tons.
2. The permittee shall collect and record the following information each month for this emissions unit:
 - 2.a the name and identification number of each cleanup material employed;
 - 2.b the volume, in gallons, of each cleanup material employed;
 - 2.c the VOC content of each cleanup material, in pounds per gallon, as applied;
 - 2.d the VOC emissions for each cleanup material employed, in pounds; and

III. Monitoring and/or Record Keeping Requirements (continued)

- 2.e the VOC emissions for all cleanup materials employed, in tons.
- 3. The permittee shall collect and record the following information each year for this emissions unit:
 - a. the total VOC emissions for all adhesive coatings employed [the summation of the daily VOC emissions (see section 1.e) for the calendar year/2000], in tons;
 - b. the total VOC emissions for all cleanup materials employed [the summation of the monthly VOC emissions (see section 2.e) for the calendar year], in tons; and
 - c. the total VOC emissions for all adhesive coatings and cleanup materials employed (3.a + 3.b), in tons.
- 4. The permittee shall collect and record the following information for each change where the air toxic modeling was required pursuant to the Air Toxic Policy:
 - a. background data that describes the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.); and
 - b. a copy of the resulting computer model runs that show the results of the application of the Air Toxic Policy for the change.

IV. Reporting Requirements

- 1. The permittee shall submit deviation (excursion) reports which identify all exceedances of the daily VOC emission limitation of 60 lbs.
- 2. The permittee shall submit annual reports which specify the actual annual VOC emissions from the adhesive coating and cleanup material usages for this emissions unit. These reports shall be submitted by January 31 of each year and shall cover the previous calendar year.

V. Testing Requirements

- 1. Compliance with the emissions limitation(s) in Section B.I.1 of these terms and conditions shall be determined in accordance with the following method(s):
 - 1.a Emission Limitations:

60 lbs VOC/day, 10.95 tons VOC/yr

Applicable Compliance Method:

Compliance with the daily limitation shall be based upon the record keeping requirements in section B.III.1 of the terms and conditions of this permit.

Compliance with the annual emission limitation shall be based upon the record keeping requirements in section B.III of the terms and conditions of this permit.
- 2. The permittee shall employ formulation data supplied by the manufacturer and/or USEPA's Reference Method 24 to determine the VOC contents of the coatings and cleanup materials.

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Conveyorized Degreaser (4474) (L001)

Activity Description: Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized stoddard-solvent degreaser	OAC rule 3745-21-09(O)(4)	See A.I.2. See A.II.

2. Additional Terms and Conditions

- 2.a The conveyorized degreaser shall employ equipment, such as a drying tunnel or rotating (tumbling) basket, sufficient to prevent cleaned parts from carrying out solvent liquid or vapor.
- 2.b The conveyorized degreaser shall be equipped with covers that shall be used to close off the entrance and exit of the unit when it is not in use.

II. Operational Restrictions

1. The conveyorized degreaser shall be operated and maintained in accordance with the following practices to minimize solvent evaporation from the unit:
 - a. use no workplace fans near the degreaser opening, and ensure that exhaust ventilation does not exceed 65 cubic feet per minute per square foot of degreaser opening, unless a higher rate is necessary to meet Occupational Safety and Health Administration requirements;
 - b. minimize openings during operation so that entrances and exits silhouette workloads with an average clearance between the parts and the edge of the degreaser opening of less than 10 percent of the width of the opening;
 - c. provide downtime covers for closing off the entrance and exit during shutdown hours;
 - d. minimize carry-out emissions by:
 - i. racking parts so that solvent drains freely from parts and is not trapped; and
 - ii. maintaining the vertical conveyor speed at less than 11 feet per minute.
 - e. store waste solvent only in covered containers;
 - f. repair solvent leaks immediately, or shut down the degreaser;
 - g. operate the cleaner such that water cannot be visually detected in solvent exiting the water separator;
 - h. place downtime covers over entrances and exits of the conveyorized degreaser at all times when the conveyors and exhausts are not being operated; and
 - i. clean only materials that are neither porous nor absorbent.
2. The following safety switches shall be operated and maintained:
 - a. a spray safety switch which shuts off the spray pump if the vapor level drops below any fixed spray nozzle; and
 - b. a vapor level control thermostat or anyother device which shuts off the sump heat when the vapor level rises too high.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall maintain monthly records of the types of solvents employed in this emissions unit.

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized stoddard solvent degreaser	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Conveyorized Degreaser (4819) (L002)

Activity Description: Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	OAC rule 3745-21-09(O)(4)	See A.I.2. See A.II.

2. Additional Terms and Conditions

- 2.a The conveyorized degreaser shall employ equipment, such as a drying tunnel or rotating (tumbling) basket, sufficient to prevent cleaned parts from carrying out solvent liquid or vapor.
- 2.b The conveyorized degreaser shall be equipped with covers that shall be used to close off the entrance and exit of the unit when it is not in use.

II. Operational Restrictions

1. The conveyorized degreaser shall be operated and maintained in accordance with the following practices to minimize solvent evaporation from the unit:
 - a. use no workplace fans near the degreaser opening, and ensure that exhaust ventilation does not exceed 65 cubic feet per minute per square foot of degreaser opening, unless a higher rate is necessary to meet Occupational Safety and Health Administration requirements;
 - b. minimize openings during operation so that entrances and exits silhouette workloads with an average clearance between the parts and the edge of the degreaser opening of less than 10 percent of the width of the opening;
 - c. provide downtime covers for closing off the entrance and exit during shutdown hours;
 - d. minimize carry-out emissions by:
 - i. racking parts so that solvent drains freely from parts and is not trapped; and
 - ii. maintaining the vertical conveyor speed at less than 11 feet per minute.
 - e. store waste solvent only in covered containers;
 - f. repair solvent leaks immediately, or shut down the degreaser;
 - g. operate the cleaner such that water cannot be visually detected in solvent exiting the water separator;
 - h. place downtime covers over entrances and exits of the conveyorized degreaser at all times when the conveyors and exhausts are not being operated; and
 - i. clean only materials that are neither porous nor absorbent.
2. The following safety switches shall be operated and maintained:
 - a. a spray safety switch which shuts off the spray pump if the vapor level drops below any fixed spray nozzle; and
 - b. a vapor level control thermostat or anyother device which shuts off the sump heat when the vapor level rises too high.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall maintain monthly records of the types of solvents employed in this emissions unit.

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Conveyorized Degreaser (4475) (L003)

Activity Description: Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	OAC rule 3745-21-09(O)(4)	See A.I.2. See A.II.

2. Additional Terms and Conditions

- 2.a The conveyorized degreaser shall employ equipment, such as a drying tunnel or rotating (tumbling) basket, sufficient to prevent cleaned parts from carrying out solvent liquid or vapor.
- 2.b The conveyorized degreaser shall be equipped with covers that shall be used to close off the entrance and exit of the unit when it is not in use.

II. Operational Restrictions

1. The conveyorized degreaser shall be operated and maintained in accordance with the following practices to minimize solvent evaporation from the unit:
 - a. use no workplace fans near the degreaser opening, and ensure that exhaust ventilation does not exceed 65 cubic feet per minute per square foot of degreaser opening, unless a higher rate is necessary to meet Occupational Safety and Health Administration requirements;
 - b. minimize openings during operation so that entrances and exits silhouette workloads with an average clearance between the parts and the edge of the degreaser opening of less than 10 percent of the width of the opening;
 - c. provide downtime covers for closing off the entrance and exit during shutdown hours;
 - d. minimize carry-out emissions by:
 - i. racking parts so that solvent drains freely from parts and is not trapped; and
 - ii. maintaining the vertical conveyor speed at less than 11 feet per minute.
 - e. store waste solvent only in covered containers;
 - f. repair solvent leaks immediately, or shut down the degreaser;
 - g. operate the cleaner such that water cannot be visually detected in solvent exiting the water separator;
 - h. place downtime covers over entrances and exits of the conveyorized degreaser at all times when the conveyors and exhausts are not being operated; and
 - i. clean only materials that are neither porous nor absorbent.
2. The following safety switches shall be operated and maintained:
 - a. a spray safety switch which shuts off the spray pump if the vapor level drops below any fixed spray nozzle; and
 - b. a vapor level control thermostat or anyother device which shuts off the sump heat when the vapor level rises too high.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall maintain monthly records of the types of solvents employed in this emissions unit.

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Conveyorized Degreaser (611) (L004)

Activity Description: Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	OAC rule 3745-21-09(O)(4)	See A.I.2. See A.II.

2. Additional Terms and Conditions

- 2.a The conveyorized degreaser shall employ equipment, such as a drying tunnel or rotating (tumbling) basket, sufficient to prevent cleaned parts from carrying out solvent liquid or vapor.
- 2.b The conveyorized degreaser shall be equipped with covers that shall be used to close off the entrance and exit of the unit when it is not in use.

II. Operational Restrictions

1. The conveyorized degreaser shall be operated and maintained in accordance with the following practices to minimize solvent evaporation from the unit:
 - a. use no workplace fans near the degreaser opening, and ensure that exhaust ventilation does not exceed 65 cubic feet per minute per square foot of degreaser opening, unless a higher rate is necessary to meet Occupational Safety and Health Administration requirements;
 - b. minimize openings during operation so that entrances and exits silhouette workloads with an average clearance between the parts and the edge of the degreaser opening of less than 10 percent of the width of the opening;
 - c. provide downtime covers for closing off the entrance and exit during shutdown hours;
 - d. minimize carry-out emissions by:
 - i. racking parts so that solvent drains freely from parts and is not trapped; and
 - ii. maintaining the vertical conveyor speed at less than 11 feet per minute.
 - e. store waste solvent only in covered containers;
 - f. repair solvent leaks immediately, or shut down the degreaser;
 - g. operate the cleaner such that water cannot be visually detected in solvent exiting the water separator;
 - h. place downtime covers over entrances and exits of the conveyorized degreaser at all times when the conveyors and exhausts are not being operated; and
 - i. clean only materials that are neither porous nor absorbent.
2. The following safety switches shall be operated and maintained:
 - a. a spray safety switch which shuts off the spray pump if the vapor level drops below any fixed spray nozzle; and
 - b. a vapor level control thermostat or anyother device which shuts off the sump heat when the vapor level rises too high.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall maintain monthly records of the types of solvents employed in this emissions unit.

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Conveyorized Degreaser (4423) (L005)

Activity Description: Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	OAC rule 3745-21-09(O)(4)	See A.I.2. See A.II.

2. Additional Terms and Conditions

- 2.a The conveyorized degreaser shall employ equipment, such as a drying tunnel or rotating (tumbling) basket, sufficient to prevent cleaned parts from carrying out solvent liquid or vapor.
- 2.b The conveyorized degreaser shall be equipped with covers that shall be used to close off the entrance and exit of the unit when it is not in use.

II. Operational Restrictions

1. The conveyorized degreaser shall be operated and maintained in accordance with the following practices to minimize solvent evaporation from the unit:
 - a. use no workplace fans near the degreaser opening, and ensure that exhaust ventilation does not exceed 65 cubic feet per minute per square foot of degreaser opening, unless a higher rate is necessary to meet Occupational Safety and Health Administration requirements;
 - b. minimize openings during operation so that entrances and exits silhouette workloads with an average clearance between the parts and the edge of the degreaser opening of less than 10 percent of the width of the opening;
 - c. provide downtime covers for closing off the entrance and exit during shutdown hours;
 - d. minimize carry-out emissions by:
 - i. racking parts so that solvent drains freely from parts and is not trapped; and
 - ii. maintaining the vertical conveyor speed at less than 11 feet per minute.
 - e. store waste solvent only in covered containers;
 - f. repair solvent leaks immediately, or shut down the degreaser;
 - g. operate the cleaner such that water cannot be visually detected in solvent exiting the water separator;
 - h. place downtime covers over entrances and exits of the conveyorized degreaser at all times when the conveyors and exhausts are not being operated; and
 - i. clean only materials that are neither porous nor absorbent.
2. The following safety switches shall be operated and maintained:
 - a. a spray safety switch which shuts off the spray pump if the vapor level drops below any fixed spray nozzle; and
 - b. a vapor level control thermostat or anyother device which shuts off the sump heat when the vapor level rises too high.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall maintain monthly records of the types of solvents employed in this emissions unit.

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Conveyorized Degreaser (3893) (L006)

Activity Description: Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	OAC rule 3745-21-09(O)(4)	See A.I.2. See A.II.

2. Additional Terms and Conditions

- 2.a The conveyorized degreaser shall employ equipment, such as a drying tunnel or rotating (tumbling) basket, sufficient to prevent cleaned parts from carrying out solvent liquid or vapor.
- 2.b The conveyorized degreaser shall be equipped with covers that shall be used to close off the entrance and exit of the unit when it is not in use.

II. Operational Restrictions

1. The conveyorized degreaser shall be operated and maintained in accordance with the following practices to minimize solvent evaporation from the unit:
 - a. use no workplace fans near the degreaser opening, and ensure that exhaust ventilation does not exceed 65 cubic feet per minute per square foot of degreaser opening, unless a higher rate is necessary to meet Occupational Safety and Health Administration requirements;
 - b. minimize openings during operation so that entrances and exits silhouette workloads with an average clearance between the parts and the edge of the degreaser opening of less than 10 percent of the width of the opening;
 - c. provide downtime covers for closing off the entrance and exit during shutdown hours;
 - d. minimize carry-out emissions by:
 - i. racking parts so that solvent drains freely from parts and is not trapped; and
 - ii. maintaining the vertical conveyor speed at less than 11 feet per minute.
 - e. store waste solvent only in covered containers;
 - f. repair solvent leaks immediately, or shut down the degreaser;
 - g. operate the cleaner such that water cannot be visually detected in solvent exiting the water separator;
 - h. place downtime covers over entrances and exits of the conveyorized degreaser at all times when the conveyors and exhausts are not being operated; and
 - i. clean only materials that are neither porous nor absorbent.
2. The following safety switches shall be operated and maintained:
 - a. a spray safety switch which shuts off the spray pump if the vapor level drops below any fixed spray nozzle; and
 - b. a vapor level control thermostat or anyother device which shuts off the sump heat when the vapor level rises too high.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall maintain monthly records of the types of solvents employed in this emissions unit.

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Conveyorized Degreaser (4581) (L007)

Activity Description: Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	OAC rule 3745-21-09(O)(4)	See A.I.2. See A.II.

2. Additional Terms and Conditions

- 2.a The conveyorized degreaser shall employ equipment, such as a drying tunnel or rotating (tumbling) basket, sufficient to prevent cleaned parts from carrying out solvent liquid or vapor.
- 2.b The conveyorized degreaser shall be equipped with covers that shall be used to close off the entrance and exit of the unit when it is not in use.

II. Operational Restrictions

1. The conveyorized degreaser shall be operated and maintained in accordance with the following practices to minimize solvent evaporation from the unit:
 - a. use no workplace fans near the degreaser opening, and ensure that exhaust ventilation does not exceed 65 cubic feet per minute per square foot of degreaser opening, unless a higher rate is necessary to meet Occupational Safety and Health Administration requirements;
 - b. minimize openings during operation so that entrances and exits silhouette workloads with an average clearance between the parts and the edge of the degreaser opening of less than 10 percent of the width of the opening;
 - c. provide downtime covers for closing off the entrance and exit during shutdown hours;
 - d. minimize carry-out emissions by:
 - i. racking parts so that solvent drains freely from parts and is not trapped; and
 - ii. maintaining the vertical conveyor speed at less than 11 feet per minute.
 - e. store waste solvent only in covered containers;
 - f. repair solvent leaks immediately, or shut down the degreaser;
 - g. operate the cleaner such that water cannot be visually detected in solvent exiting the water separator;
 - h. place downtime covers over entrances and exits of the conveyorized degreaser at all times when the conveyors and exhausts are not being operated; and
 - i. clean only materials that are neither porous nor absorbent.
2. The following safety switches shall be operated and maintained:
 - a. a spray safety switch which shuts off the spray pump if the vapor level drops below any fixed spray nozzle; and
 - b. a vapor level control thermostat or anyother device which shuts off the sump heat when the vapor level rises too high.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall maintain monthly records of the types of solvents employed in this emissions unit.

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Conveyorized Degreaser (7729W) (L008)

Activity Description: Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	OAC rule 3745-21-09(O)(4)	See A.I.2. See A.II.

2. Additional Terms and Conditions

- 2.a The conveyorized degreaser shall employ equipment, such as a drying tunnel or rotating (tumbling) basket, sufficient to prevent cleaned parts from carrying out solvent liquid or vapor.
- 2.b The conveyorized degreaser shall be equipped with covers that shall be used to close off the entrance and exit of the unit when it is not in use.

II. Operational Restrictions

1. The conveyorized degreaser shall be operated and maintained in accordance with the following practices to minimize solvent evaporation from the unit:
 - a. use no workplace fans near the degreaser opening, and ensure that exhaust ventilation does not exceed 65 cubic feet per minute per square foot of degreaser opening, unless a higher rate is necessary to meet Occupational Safety and Health Administration requirements;
 - b. minimize openings during operation so that entrances and exits silhouette workloads with an average clearance between the parts and the edge of the degreaser opening of less than 10 percent of the width of the opening;
 - c. provide downtime covers for closing off the entrance and exit during shutdown hours;
 - d. minimize carry-out emissions by:
 - i. racking parts so that solvent drains freely from parts and is not trapped; and
 - ii. maintaining the vertical conveyor speed at less than 11 feet per minute.
 - e. store waste solvent only in covered containers;
 - f. repair solvent leaks immediately, or shut down the degreaser;
 - g. operate the cleaner such that water cannot be visually detected in solvent exiting the water separator;
 - h. place downtime covers over entrances and exits of the conveyorized degreaser at all times when the conveyors and exhausts are not being operated; and
 - i. clean only materials that are neither porous nor absorbent.
2. The following safety switches shall be operated and maintained:
 - a. a spray safety switch which shuts off the spray pump if the vapor level drops below any fixed spray nozzle; and
 - b. a vapor level control thermostat or anyother device which shuts off the sump heat when the vapor level rises too high.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall maintain monthly records of the types of solvents employed in this emissions unit.

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Conveyorized Degreaser (605) (L009)

Activity Description: Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	OAC rule 3745-21-09(O)(4)	See A.I.2. See A.II.

2. Additional Terms and Conditions

- 2.a The conveyorized degreaser shall employ equipment, such as a drying tunnel or rotating (tumbling) basket, sufficient to prevent cleaned parts from carrying out solvent liquid or vapor.
- 2.b The conveyorized degreaser shall be equipped with covers that shall be used to close off the entrance and exit of the unit when it is not in use.

II. Operational Restrictions

1. The conveyorized degreaser shall be operated and maintained in accordance with the following practices to minimize solvent evaporation from the unit:
 - a. use no workplace fans near the degreaser opening, and ensure that exhaust ventilation does not exceed 65 cubic feet per minute per square foot of degreaser opening, unless a higher rate is necessary to meet Occupational Safety and Health Administration requirements;
 - b. minimize openings during operation so that entrances and exits silhouette workloads with an average clearance between the parts and the edge of the degreaser opening of less than 10 percent of the width of the opening;
 - c. provide downtime covers for closing off the entrance and exit during shutdown hours;
 - d. minimize carry-out emissions by:
 - i. racking parts so that solvent drains freely from parts and is not trapped; and
 - ii. maintaining the vertical conveyor speed at less than 11 feet per minute.
 - e. store waste solvent only in covered containers;
 - f. repair solvent leaks immediately, or shut down the degreaser;
 - g. operate the cleaner such that water cannot be visually detected in solvent exiting the water separator;
 - h. place downtime covers over entrances and exits of the conveyorized degreaser at all times when the conveyors and exhausts are not being operated; and
 - i. clean only materials that are neither porous nor absorbent.
2. The following safety switches shall be operated and maintained:
 - a. a spray safety switch which shuts off the spray pump if the vapor level drops below any fixed spray nozzle; and
 - b. a vapor level control thermostat or anyother device which shuts off the sump heat when the vapor level rises too high.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall maintain monthly records of the types of solvents employed in this emissions unit.

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Conveyorized Degreaser (4884) (L010)

Activity Description: Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	OAC rule 3745-21-09(O)(4)	See A.I.2. See A.II.

2. Additional Terms and Conditions

- 2.a The conveyorized degreaser shall employ equipment, such as a drying tunnel or rotating (tumbling) basket, sufficient to prevent cleaned parts from carrying out solvent liquid or vapor.
- 2.b The conveyorized degreaser shall be equipped with covers that shall be used to close off the entrance and exit of the unit when it is not in use.

II. Operational Restrictions

1. The conveyorized degreaser shall be operated and maintained in accordance with the following practices to minimize solvent evaporation from the unit:
 - a. use no workplace fans near the degreaser opening, and ensure that exhaust ventilation does not exceed 65 cubic feet per minute per square foot of degreaser opening, unless a higher rate is necessary to meet Occupational Safety and Health Administration requirements;
 - b. minimize openings during operation so that entrances and exits silhouette workloads with an average clearance between the parts and the edge of the degreaser opening of less than 10 percent of the width of the opening;
 - c. provide downtime covers for closing off the entrance and exit during shutdown hours;
 - d. minimize carry-out emissions by:
 - i. racking parts so that solvent drains freely from parts and is not trapped; and
 - ii. maintaining the vertical conveyor speed at less than 11 feet per minute.
 - e. store waste solvent only in covered containers;
 - f. repair solvent leaks immediately, or shut down the degreaser;
 - g. operate the cleaner such that water cannot be visually detected in solvent exiting the water separator;
 - h. place downtime covers over entrances and exits of the conveyorized degreaser at all times when the conveyors and exhausts are not being operated; and
 - i. clean only materials that are neither porous nor absorbent.
2. The following safety switches shall be operated and maintained:
 - a. a spray safety switch which shuts off the spray pump if the vapor level drops below any fixed spray nozzle; and
 - b. a vapor level control thermostat or anyother device which shuts off the sump heat when the vapor level rises too high.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall maintain monthly records of the types of solvents employed in this emissions unit.

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Conveyorized Degreaser (4497) (L012)

Activity Description: Clevite's Napoleon facility operates twelve conveyorized degreasers for the purpose of removing oil from metallic parts. These degreasers dip the parts through a stoddard solvent bath as they move along the inside of a screw conveyor. Once the parts have exited the wash section of the process, they continue to tumble inside the screw conveyor while excess solvent is removed and

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	OAC rule 3745-21-09(O)(4)	See A.I.2. See A.II.

2. Additional Terms and Conditions

- 2.a The conveyorized degreaser shall employ equipment, such as a drying tunnel or rotating (tumbling) basket, sufficient to prevent cleaned parts from carrying out solvent liquid or vapor.
- 2.b The conveyorized degreaser shall be equipped with covers that shall be used to close off the entrance and exit of the unit when it is not in use.

II. Operational Restrictions

1. The conveyorized degreaser shall be operated and maintained in accordance with the following practices to minimize solvent evaporation from the unit:
 - a. use no workplace fans near the degreaser opening, and ensure that exhaust ventilation does not exceed 65 cubic feet per minute per square foot of degreaser opening, unless a higher rate is necessary to meet Occupational Safety and Health Administration requirements;
 - b. minimize openings during operation so that entrances and exits silhouette workloads with an average clearance between the parts and the edge of the degreaser opening of less than 10 percent of the width of the opening;
 - c. provide downtime covers for closing off the entrance and exit during shutdown hours;
 - d. minimize carry-out emissions by:
 - i. racking parts so that solvent drains freely from parts and is not trapped; and
 - ii. maintaining the vertical conveyor speed at less than 11 feet per minute.
 - e. store waste solvent only in covered containers;
 - f. repair solvent leaks immediately, or shut down the degreaser;
 - g. operate the cleaner such that water cannot be visually detected in solvent exiting the water separator;
 - h. place downtime covers over entrances and exits of the conveyorized degreaser at all times when the conveyors and exhausts are not being operated; and
 - i. clean only materials that are neither porous nor absorbent.
2. The following safety switches shall be operated and maintained:
 - a. a spray safety switch which shuts off the spray pump if the vapor level drops below any fixed spray nozzle; and
 - b. a vapor level control thermostat or anyother device which shuts off the sump heat when the vapor level rises too high.

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall maintain monthly records of the types of solvents employed in this emissions unit.

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
conveyorized Stoddard-solvent degreaser	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - Terms and Conditions for Emissions Units

Emissions Unit ID: Miscellaneous Solvent Usage (P002)

Activity Description: Clevite's Napoleon facility uses stoddard solvent in numerous areas for small scale metal cleaning, floor cleanup, and miscellaneous purposes.

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
miscellaneous cleanup operations	OAC rule 3745-21-07(G)	none (refer to section A.II.1 of these terms and conditions)

2. Additional Terms and Conditions

None

II. Operational Restrictions

1. The permittee shall not employ any cleanup material in this emissions unit that is a photochemically reactive material. "Photochemically reactive material" is defined in OAC rule 3745-21-07(C)(5).

III. Monitoring and/or Record Keeping Requirements

1. The permittee shall record and maintain each month the following information for this emissions unit:
 - a. the company identification number of each cleanup material employed; and
 - b. documentation on whether or not each cleanup material employed is a photochemically reactive material.

IV. Reporting Requirements

1. The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) in writing of any monthly record showing the use of noncomplying cleanup materials (i.e., photochemically reactive cleanup materials). The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 30 days following the end of the calendar month.

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

B. State Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
miscellaneous cleanup operations	none	none

2. Additional Terms and Conditions

None

II. Operational Restrictions

None

III. Monitoring and/or Record Keeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

1. None

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