



State of Ohio Environmental Protection Agency

Street Address:

Lazarus Gov. Center  
122 S. Front Street  
Columbus, OH 43215

TELE: (614) 644-3020 FAX: (614) 644-2329

Mailing Address:

Lazarus Gov. Center  
P.O. Box 1049  
Columbus, OH 43216-1049

12/15/06

**RE: Proposed Title V Chapter 3745-77 Permit  
02-78-08-0620  
Tecnocap, LLC**

Attn: Stacey Coburn AR-18J  
United States Environmental Protection Agency  
Region V  
77 West Jackson Blvd.  
Chicago, IL 60604-3590

Dear Ms. Coburn:

The proposed issuance of the Title V permit for Tecnocap, LLC, has been created in Ohio EPA's State Air Resources System (STARS) on 12/15/06, for review by USEPA. This proposed action is identified in STARS as  3-Title V Proposed Permit T+C covering the facility specific terms and conditions, and  Title V Proposed Permit covering the general terms and conditions. This proposed permit will be processed for issuance as a final action after forty-five (45) days from USEPA's receipt of this certified letter if USEPA does not object to the proposed permit. Please contact me at (614) 644-3631 by the end of the forty-five (45) day review period if you wish to object to the proposed permit.

Very truly yours,

Michael W. Ahern, Manager  
Permit Issuance and Data Management Section  
Division of Air Pollution Control

cc: Northeast District Office  
File, DAPC PIER



State of Ohio Environmental Protection Agency

PROPOSED TITLE V PERMIT

Issue Date: 12/15/06	Effective Date: To be entered upon final issuance	Expiration Date: To be entered upon final issuance
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This document constitutes issuance of a Title V permit for Facility ID: 02-78-08-0620 to:  
 Tecnocap, LLC  
 2100 Griswold NE  
 Warren, OH 44483

**Emissions Unit ID (Company ID)/Emissions Unit Activity Description**

K001 (Coater Line #1 ) Coating line for flat metal sheets, consisting of one Dexter sheet feeder, one Wagner 12" x 44" roll coater, Young Brothers oven, and a sheet stacker.	Oven, and one sheet stacker.	sheet feeder, one Hoe 29" x 36" MDP printing press, Wagner roll coater, Wagner oven, and a sheet stacker
K002 (Press/Coater Line #2) Coating line for flat metal sheets, consisting of one Dexter sheet feeder, one Hoe 35" x 36" MDP printing press, one Wagner 12" x 38" roll coater, one Wagner	K003 (Press/Coater Line #3) Two color printing line, consisting of one Dexter sheet feeder, two Hoe 36" x 36" MDP printing presses, Wagner roll coater, Wagner oven, and a sheet stacker.	K005 (Coater Line #5) Coating line for flat metal sheets, consisting of one Dexter sheet feeder, one Wagner 12" x 38" roll coater, one Feco Oven, and one sheet stacker.
	K004 (Press/Coater Line #4) Single color printing line, consisting of one Dexter	

You will be contacted approximately eighteen (18) months prior to the expiration date regarding the renewal of this permit. If you are not contacted, please contact the appropriate Ohio EPA District Office or local air agency listed below. This permit and the authorization to operate the air contaminant sources (emissions units) at this facility shall expire at midnight on the expiration date shown above. If a renewal permit is not issued prior to the expiration date, the permittee may continue to operate pursuant to OAC rule 3745-77-08(E) and in accordance with the terms of this permit beyond the expiration date, provided that a complete renewal application is submitted no earlier than eighteen (18) months and no later than one-hundred eighty (180) days prior to the expiration date.

Described below is the current Ohio EPA District Office or local air agency that is responsible for processing and administering your Title V permit:

Northeast District Office  
 2110 East Aurora Road  
 Twinsburg, OH 44087  
 (330) 425-9171

OHIO ENVIRONMENTAL PROTECTION AGENCY

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 Joseph P. Koncelik  
 Director

## PART I - GENERAL TERMS AND CONDITIONS

### A. State and Federally Enforceable Section

#### 1. Monitoring and Related Record Keeping and Reporting Requirements

a. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, i.e., in Section A.III of Part III of this Title V permit, the permittee shall maintain records that include the following, where applicable, for any required monitoring under this permit:

- i. The date, place (as defined in the permit), and time of sampling or measurements.
- ii. The date(s) analyses were performed.
- iii. The company or entity that performed the analyses.
- iv. The analytical techniques or methods used.
- v. The results of such analyses.
- vi. The operating conditions existing at the time of sampling or measurement.  
*(Authority for term: OAC rule 3745-77-07(A)(3)(b)(i))*

b. Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.  
*(Authority for term: OAC rule 3745-77-07(A)(3)(b)(ii))*

c. The permittee shall submit required reports in the following manner:

- i. **All reporting required in accordance with OAC rule 3745-77-07(A)(3)(c) for deviations caused by malfunctions shall be submitted in the following manner:**

Any malfunction, as defined in OAC rule 3745-15-06(B)(1), shall be promptly reported to the Ohio EPA in accordance with OAC rule 3745-15-06. In addition, to fulfill the OAC rule 3745-77-07(A)(3)(c) deviation reporting requirements for malfunctions, written reports that identify each malfunction that occurred during each calendar quarter (including each malfunction reported only verbally in accordance with OAC rule 3745-15-06) shall be submitted (i.e., postmarked) by January 31, April 30, July 31, and October 31 of each year in accordance with General Term and Condition A.1.c.ii below; and each report shall cover the previous calendar quarter (An exceedance of the visible emission limitations specified in OAC rule 3745-17-07(A)(1) that is caused by a malfunction is not a violation and does not need to be reported as a deviation if the owner or operator of the affected air contaminant source or air pollution control equipment complies with the requirements of OAC rule 3745-17-07(A)(3)(c)).

In accordance with OAC rule 3745-15-06, a malfunction reportable under OAC rule 3745-15-06(B) constitutes a violation of an emission limitation (or control requirement) and, therefore, is a deviation of the federally enforceable permit requirements. Even though verbal notifications and written reports are required for malfunctions pursuant to OAC rule 3745-15-06, the written reports required pursuant to this term must be submitted quarterly to satisfy the prompt reporting provision of OAC rule 3745-77-07(A)(3)(c).

In identifying each deviation caused by a malfunction, the permittee shall specify the emission limitation(s) (or control requirement(s)) for which the deviation occurred, describe each deviation, and provide the magnitude and duration of each deviation. For a specific malfunction, if this information has been provided in a written report that was submitted in accordance with OAC rule 3745-15-06, the permittee may simply

reference that written report to identify the deviation. Nevertheless, all malfunctions, including those reported only verbally in accordance with OAC rule 3745-15-06, must be reported in writing on a quarterly basis.

Any scheduled maintenance, as referenced in OAC rule 3745-15-06(A)(1), that results in a deviation from a federally enforceable emission limitation (or control requirement) shall be reported in the same manner as described above for malfunctions.

*(Authority for term: OAC rule 3745-77-07(A)(3)(c))*

- ii. **Except as may otherwise be provided in the terms and conditions for a specific emissions unit, i.e., in Section A.IV of Part III of this Title V permit or, in some cases, in Part II of this Title V permit, all reporting required in accordance with OAC rule 3745-77-07(A)(3)(c) for deviations of the emission limitations, operational restrictions, and control device operating parameter limitations shall be submitted in the following manner:**

Written reports of (a) any deviations from federally enforceable emission limitations, operational restrictions, and control device operating parameter limitations, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures taken, shall be promptly made to the appropriate Ohio EPA District Office or local air agency. Except as provided below, the written reports shall be submitted (i.e., postmarked) by January 31, April 30, July 31, and October 31 of each year; and each report shall cover the previous calendar quarter.

In identifying each deviation, the permittee shall specify the emission limitation(s), operational restriction(s), and/or control device operating parameter limitation(s) for which the deviation occurred, describe each deviation, and provide the estimated magnitude and duration of each deviation.

These written deviation reports shall satisfy the requirements of OAC rule 3745-77-07(A)(3)(c) pertaining to the submission of monitoring reports every six months and to the prompt reporting of all deviations. Full compliance with OAC rule 3745-77-07(A)(3)(c) requires reporting of all other deviations of the federally enforceable requirements specified in the permit as required by such rule.

If an emissions unit has a deviation reporting requirement for a specific emission limitation, operational restriction, or control device operating parameter limitation that is not on a quarterly basis (e.g., within 30 days following the end of the calendar month, or within 30 or 45 days after the exceedance occurs), that deviation reporting requirement satisfies the reporting requirements specified in this General Term and Condition for that specific emission limitation, operational restriction, or control device parameter limitation. Following the provisions of that non-quarterly deviation reporting requirement will also satisfy (for the deviations so reported) the requirements of OAC rule 3745-77-07(A)(3)(c) pertaining to the submission of monitoring reports every six months and to the prompt reporting of all deviations, and additional quarterly deviation reports for that specific emission limitation, operational restriction, or control device parameter limitation are not required pursuant to this General Term and Condition.

See B.6 below if no deviations occurred during the quarter.

*(Authority for term: OAC rule 3745-77-07(A)(3)(c))*

- iii. **All reporting required in accordance with the OAC rule 3745-77-07(A)(3)(c) for other deviations of the federally enforceable permit requirements which are not reported in accordance with General Term and Condition A.1.c.ii above shall be submitted in the following manner:**

Unless otherwise specified by rule, written reports that identify deviations of the following federally enforceable requirements contained in this permit; General Terms and Conditions: A.2, A.3, A.4, A.6.e, A.7, A.12, A.14, A.18, A.19, A.20, and A.22 of Part I of this Title V permit, as well as any deviations from the requirements in Section A.V or A.VI of Part III of this Title V permit, and any monitoring, record keeping, and reporting requirements, which are not reported in accordance with General Term and Condition A.1.c.ii above shall be submitted (i.e., postmarked) to the appropriate Ohio EPA District Office or local air agency by January 31 and July 31 of each year; and each report shall cover the previous six calendar months. Unless otherwise specified by rule, all other deviations from federally enforceable

requirements identified in this permit shall be submitted annually as part of the annual compliance certification, including deviations of federally enforceable requirements not specifically addressed by permit or rule for the insignificant activities or emissions levels (IEU) identified in Part II.A of this Title V permit. Annual reporting of deviations is deemed adequate to meet the deviation reporting requirements for IEUs unless otherwise specified by permit or rule.

In identifying each deviation, the permittee shall specify the federally enforceable requirement for which the deviation occurred, describe each deviation, and provide the magnitude and duration of each deviation.

These semi-annual and annual written reports shall satisfy the reporting requirements of OAC rule 3745-77-07(A)(3)(c) for any deviations from the federally enforceable requirements contained in this permit that are not reported in accordance with General Term and Condition A.1.c.ii above.

If no such deviations occurred during a six-month period, the permittee shall submit a semi-annual report which states that no such deviations occurred during that period.

*(Authority for term: OAC rules 3745-77-07(A)(3)(c)(i) and (ii) and OAC rule 3745-77-07(A)(13)(b))*

- iv. Each written report shall be signed by a responsible official certifying that, "based on information and belief formed after reasonable inquiry, the statements and information in the report (including any written malfunction reports required by OAC rule 3745-15-06 that are referenced in the deviation reports) are true, accurate, and complete."

*(Authority for term: OAC rule 3745-77-07(A)(3)(c)(iv))*

- v. Reports of any required monitoring and/or record keeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.

*(Authority for term: OAC rule 3745-77-07(A)(3)(c))*

## 2. **Scheduled Maintenance**

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. Except as provided in OAC rule 3745-15-06(A)(3), any scheduled maintenance necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emissions unit(s) that is (are) served by such control system(s). Any scheduled maintenance, as defined in OAC rule 3745-15-06(A)(1), that results in a deviation from a federally enforceable emission limitation (or control requirement) shall be reported in the same manner as described for malfunctions in General Term and Condition A.1.c.i above.

*(Authority for term: OAC rule 3745-77-07(A)(3)(c))*

## 3. **Risk Management Plans**

If applicable, the permittee shall develop and register a risk management plan pursuant to section 112(r) of the Clean Air Act, as amended, 42 U.S.C. § 7401 et seq. ("Act"); and, pursuant to 40 C.F.R. 68.215(a), the permittee shall submit either of the following:

- a. a compliance plan for meeting the requirements of 40 C.F.R. Part 68 by the date specified in 40 C.F.R. 68.10(a) and OAC 3745-104-05(A); or

- b. as part of the compliance certification submitted under 40 C.F.R. 70.6(c)(5), a certification statement that the source is in compliance with all requirements of 40 C.F.R. Part 68 and OAC Chapter 3745-104, including the registration and submission of the risk management plan.

*(Authority for term: OAC rule 3745-77-07(A)(4))*

## 4. **Title IV Provisions**

If the permittee is subject to the requirements of 40 CFR Part 72 concerning acid rain, the permittee shall ensure that any affected emissions unit complies with those requirements. Emissions exceeding any allowances that are lawfully held under Title IV of the Act, or any regulations adopted thereunder, are prohibited.

*(Authority for term: OAC rule 3745-77-07(A)(5))*

## 5. **Severability Clause**

A determination that any term or condition of this permit is invalid shall not invalidate the force or effect of any other term or condition thereof, except to the extent that any other term or condition depends in whole or in part for its operation or implementation upon the term or condition declared invalid.

*(Authority for term: OAC rule 3745-77-07(A)(6))*

## 6. General Requirements

- a. The permittee must comply with all terms and conditions of this permit. Any noncompliance with the federally enforceable terms and conditions of this permit constitutes a violation of the Act, and is grounds for enforcement action or for permit revocation, revocation and reissuance, or modification, or for denial of a permit renewal application.
- b. It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the federally enforceable terms and conditions of this permit.
- c. This permit may be modified, reopened, revoked, or revoked and reissued, for cause, in accordance with A.10 below. The filing of a request by the permittee for a permit modification, revocation and reissuance, or revocation, or of a notification of planned changes or anticipated noncompliance does not stay any term and condition of this permit.
- d. This permit does not convey any property rights of any sort, or any exclusive privilege.
- e. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon request, the permittee shall also furnish to the Director or an authorized representative of the Director, copies of records required to be kept by this permit. For information claimed to be confidential in the submittal to the Director, if the Administrator of the U.S. EPA requests such information, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.
- f. Except as otherwise indicated below, this Title V permit, or permit modification, is effective for five years from the original effective date specified in the permit. In the event that this facility becomes eligible for non-title V permits, this permit shall cease to be enforceable upon final issuance of all applicable OAC Chapter 3745-35 operating permits and/or registrations for all subject emissions units located at the facility and:
  - i. the permittee submits an approved facility-wide potential to emit analysis supporting a claim that the facility no longer meets the definition of a “major source” as defined in OAC rule 3745-77-01(W) based on the permanent shutdown and removal of one or more emissions units identified in this permit; or
  - ii. the permittee no longer meets the definition of a “major source” as defined in OAC rule 3745-77-01(W) based on obtaining restrictions on the facility-wide potential(s) to emit that are federally enforceable or legally and practically enforceable ; or
  - iii. a combination of i. and ii. above.

The permittee shall comply with any residual requirements, such as quarterly deviation reports, semi-annual deviation reports, and annual compliance certifications covering the period during which this Title V permit was enforceable. All records relating to this permit must be maintained in accordance with law.

*(Authority for term: OAC rule 3745-77-01(W), OAC rule 3745-77-07(A)(3)(b)(ii), OAC rule 3745-77(A)(7))*

## 7. Fees

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78.

*(Authority for term: OAC rule 3745-77-07(A)(8))*

## 8. Marketable Permit Programs

No revision of this permit is required under any approved economic incentive, marketable permits, emissions trading, and other similar programs or processes for changes that are provided for in this permit.

*(Authority for term: OAC rule 3745-77-07(A)(9))*

**9. Reasonably Anticipated Operating Scenarios**

The permittee is hereby authorized to make changes among operating scenarios authorized in this permit without notice to the Ohio EPA, but, contemporaneous with making a change from one operating scenario to another, the permittee must record in a log at the permitted facility the scenario under which the permittee is operating. The permit shield provided in these general terms and conditions shall apply to all operating scenarios authorized in this permit.

*(Authority for term: OAC rule 3745-77-07(A)(10))*

**10. Reopening for Cause**

This Title V permit will be reopened prior to its expiration date under the following conditions:

- a. Additional applicable requirements under the Act become applicable to one or more emissions units covered by this permit, and this permit has a remaining term of three or more years. Such a reopening shall be completed not later than eighteen (18) months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions has been extended pursuant to paragraph (E)(1) of OAC rule 3745-77-08.
- b. This permit is issued to an affected source under the acid rain program and additional requirements (including excess emissions requirements) become applicable. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit, and shall not require a reopening of this permit.
- c. The Director of the Ohio EPA or the Administrator of the U.S. EPA determines that the federally applicable requirements in this permit are based on a material mistake, or that inaccurate statements were made in establishing the emissions standards or other terms and conditions of this permit related to such federally applicable requirements.
- d. The Administrator of the U.S. EPA or the Director of the Ohio EPA determines that this permit must be revised or revoked to assure compliance with the applicable requirements.

*(Authority for term: OAC rules 3745-77-07(A)(12) and 3745-77-08(D))*

**11. Federal and State Enforceability**

Only those terms and conditions designated in this permit as federally enforceable, that are required under the Act, or any of its applicable requirements, including relevant provisions designed to limit the potential to emit of a source, are enforceable by the Administrator of the U.S. EPA, the State, and citizens under the Act. All other terms and conditions of this permit shall not be federally enforceable and shall be enforceable under State law only.

*(Authority for term: OAC rule 3745-77-07(B))*

**12. Compliance Requirements**

- a. Any document (including reports) required to be submitted and required by a federally applicable requirement in this Title V permit shall include a certification by a responsible official that, based on information and belief formed after reasonable inquiry, the statements in the document are true, accurate, and complete.
- b. Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Director of the Ohio EPA or an authorized representative of the Director to:
  - i. At reasonable times, enter upon the permittee's premises where a source is located or the emissions-related activity is conducted, or where records must be kept under the conditions of this permit.
  - ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit, subject to the protection from disclosure to the public of confidential information consistent with paragraph (E) of OAC rule 3745-77-03.
  - iii. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit.
  - iv. As authorized by the Act, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit and applicable requirements.

- c. The permittee shall submit progress reports to the appropriate Ohio EPA District Office or local air agency concerning any schedule of compliance for meeting an applicable requirement. Progress reports shall be submitted semiannually, or more frequently if specified in the applicable requirement or by the Director of the Ohio EPA. Progress reports shall contain the following:
- i. Dates for achieving the activities, milestones, or compliance required in any schedule of compliance, and dates when such activities, milestones, or compliance were achieved.
  - ii. An explanation of why any dates in any schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.
- d. Compliance certifications concerning the terms and conditions contained in this permit that are federally enforceable emission limitations, standards, or work practices, shall be submitted to the Director (the appropriate Ohio EPA District Office or local air agency) and the Administrator of the U.S. EPA in the following manner and with the following content:
- i. Compliance certifications shall be submitted annually on a calendar year basis. The annual certification shall be submitted (i.e., postmarked) on or before April 30th of each year during the permit term.
  - ii. Compliance certifications shall include the following:
    - (a) An identification of each term or condition of this permit that is the basis of the certification.
    - (b) The permittee's current compliance status.
    - (c) Whether compliance was continuous or intermittent.
    - (d) The method(s) used for determining the compliance status of the source currently and over the required reporting period.
    - (e) Such other facts as the Director of the Ohio EPA may require in the permit to determine the compliance status of the source.
  - iii. Compliance certifications shall contain such additional requirements as may be specified pursuant to sections 114(a)(3) and 504(b) of the Act.

*(Authority for term: OAC rules 3745-77-07(C)(1),(2),(4) and (5) and ORC section 3704.03(L))*

### **13. Permit Shield**

- a. Compliance with the terms and conditions of this permit (including terms and conditions established for alternate operating scenarios, emissions trading, and emissions averaging, but excluding terms and conditions for which the permit shield is expressly prohibited under OAC rule 3745-77-07) shall be deemed compliance with the applicable requirements identified and addressed in this permit as of the date of permit issuance.
- b. This permit shield provision shall apply to any requirement identified in this permit pursuant to OAC rule 3745-77-07(F)(2), as a requirement that does not apply to the source or to one or more emissions units within the source.

*(Authority for term: OAC rule 3745-77-07(F))*

### **14. Operational Flexibility**

The permittee is authorized to make the changes identified in OAC rule 3745-77-07(H)(1)(a) to (H)(1)(c) within the permitted stationary source without obtaining a permit revision, if such change is not a modification under any provision of Title I of the Act [as defined in OAC rule 3745-77-01(JJ)], and does not result in an exceedance of the emissions allowed under this permit (whether expressed therein as a rate of emissions or in terms of total emissions), and the permittee provides the Administrator of the U.S. EPA and the appropriate Ohio EPA District Office or local air agency with written notification within a minimum of seven days in advance of the proposed changes, unless the change is associated with, or in response to, emergency conditions. If less than seven days notice is provided because of a need to respond more quickly to such emergency conditions, the permittee shall provide notice to the Administrator of the U.S. EPA and the appropriate District Office of the Ohio EPA or local air agency as soon as possible after learning of the need to make the change. The notification shall contain the items required under OAC rule 3745-77-07(H)(2)(d).

*(Authority for term: OAC rules 3745-77-07(H)(1) and (2))*

**15. Emergencies**

The permittee shall have an affirmative defense of emergency to an action brought for noncompliance with technology-based emission limitations if the conditions of OAC rule 3745-77-07(G)(3) are met. This emergency defense provision is in addition to any emergency or upset provision contained in any applicable requirement.

*(Authority for term: OAC rule 3745-77-07(G))*

**16. Off-Permit Changes**

The owner or operator of a Title V source may make any change in its operations or emissions at the source that is not specifically addressed or prohibited in the Title V permit, without obtaining an amendment or modification of the permit, provided that the following conditions are met:

- a. The change does not result in conditions that violate any applicable requirements or that violate any existing federally enforceable permit term or condition.
- b. The permittee provides contemporaneous written notice of the change to the Director and the Administrator of the U.S. EPA, except that no such notice shall be required for changes that qualify as insignificant emissions levels or activities as defined in OAC rule 3745-77-01(U). Such written notice shall describe each such change, the date of such change, any change in emissions or pollutants emitted, and any federally applicable requirement that would apply as a result of the change.
- c. The change shall not qualify for the permit shield under OAC rule 3745-77-07(F).
- d. The permittee shall keep a record describing all changes made at the source that result in emissions of a regulated air pollutant subject to an applicable requirement, but not otherwise regulated under the permit, and the emissions resulting from those changes.
- e. The change is not subject to any applicable requirement under Title IV of the Act or is not a modification under any provision of Title I of the Act.

Paragraph (I) of rule 3745-77-07 of the Administrative Code applies only to modification or amendment of the permittee's Title V permit. The change made may require a permit to install under Chapter 3745-31 of the Administrative Code if the change constitutes a modification as defined in that Chapter. Nothing in paragraph (I) of rule 3745-77-07 of the Administrative Code shall affect any applicable obligation under Chapter 3745-31 of the Administrative Code.

*(Authority for term: OAC rule 3745-77-07(I))*

**17. Compliance Method Requirements**

Nothing in this permit shall alter or affect the ability of any person to establish compliance with, or a violation of, any applicable requirement through the use of credible evidence to the extent authorized by law. Nothing in this permit shall be construed to waive any defenses otherwise available to the permittee, including but not limited to, any challenge to the Credible Evidence Rule (see 62 Fed. Reg. 8314, Feb. 24, 1997), in the context of any future proceeding.

*(This term is provided for informational purposes only.)*

**18. Insignificant Activities or Emissions Levels**

Each IEU that has one or more applicable requirements shall comply with those applicable requirements.

*(Authority for term: OAC rule 3745-77-07(A)(1))*

**19. Permit to Install Requirement**

Prior to the "installation" or "modification" of any "air contaminant source," as those terms are defined in OAC rule 3745-31-01, a permit to install must be obtained from the Ohio EPA pursuant to OAC Chapter 3745-31.

*(Authority for term: OAC rule 3745-77-07(A)(1))*

**20. Air Pollution Nuisance**

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

*(Authority for term: OAC rule 3745-77-07(A)(1))*

**21. Permanent Shutdown of an Emissions Unit**

The permittee may notify Ohio EPA of any emissions unit that is permanently shut down by submitting a certification from the responsible official that identifies the date on which the emissions unit was permanently shut down. Authorization to operate the affected emissions unit shall cease upon the date certified by the responsible official that the emissions unit was permanently shut down.

After the date on which an emissions unit is permanently shut down (i.e., that has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent “modification” or “installation” as defined in OAC Chapter 3745-31 and therefore ceases to meet the definition of an “emissions unit” as defined in OAC rule 3745-77-01(O)), rendering existing permit terms and conditions irrelevant, the permittee shall not be required, after the date of the certification and submission to Ohio EPA, to meet any Title V permit requirements applicable to that emissions unit, except for any residual requirements, such as the quarterly deviation reports, semi-annual deviation reports and annual compliance certification covering the period during which the emissions unit last operated. All records relating to the shutdown emissions unit, generated while the emissions unit was in operation, must be maintained in accordance with law.

No emissions unit certified by the responsible official as being permanently shut down may resume operation without first applying for and obtaining a permit to install pursuant to OAC Chapter 3745-31.  
*(Authority for term: OAC rule 3745-77-01)*

**22. Title VI Provisions**

If applicable, the permittee shall comply with the standards for recycling and reducing emissions of ozone depleting substances pursuant to 40 CFR Part 82, Subpart F, except as provided for motor vehicle air conditioners in Subpart B of 40 CFR Part 82:

- a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices specified in 40 CFR 82.156.
- b. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment specified in 40 CFR 82.158.
- c. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR 82.161.

*(Authority for term: OAC rule 3745-77-01(H)(11))*

**B. State Only Enforceable Section**

**1. Reporting Requirements Related to Monitoring and Record Keeping Requirements**

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or record keeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (i) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and record keeping requirements specified in this permit, (ii) the probable cause of such deviations, and (iii) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. In identifying each deviation, the permittee shall specify the applicable requirement for which the deviation occurred, describe each deviation, and provide the magnitude and duration of each deviation. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted (i.e., postmarked) quarterly, by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

**2. Records Retention Requirements**

Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.

**3. Inspections and Information Requests**

The Director of the Ohio EPA, or an authorized representative of the Director, may, subject to the safety requirements of the permittee and without undue delay, enter upon the premises of this source at any reasonable time for purposes of making inspections, conducting tests, examining records or reports pertaining to any emission of air contaminants, and determining compliance with any applicable State air pollution laws and regulations and the terms and conditions of this permit. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon verbal or written request, the permittee shall also furnish to the Director of the Ohio EPA, or an authorized representative of the Director, copies of records required to be kept by this permit.

**4. Scheduled Maintenance/Malfunction Reporting**

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emissions unit(s) that is (are) served by such control system(s).

**5. Permit Transfers**

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

**6. Additional Reporting Requirements When There Are No Deviations of Federally Enforceable Emission Limitations, Operational Restrictions, or Control Device Operating Parameter Limitations (See Section A of This Permit)**

If no emission limitation (or control requirement), operational restriction and/or control device parameter limitation deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted (i.e., postmarked) by January 31, April 30, July 31, and October 31 of each year; and each report shall cover the previous calendar quarter.

The permittee is not required to submit a quarterly report which states that no deviations occurred during that quarter for the following situations:

- a. where an emissions unit has deviation reporting requirements for a specific emission limitation, operational restriction, or control device parameter limitation that override the deviation reporting requirements specified in General Term and Condition A.1.c.ii; or
- b. where an uncontrolled emissions unit has no monitoring, record keeping, or reporting requirements and the emissions unit's applicable emission limitations are established at the potentials to emit; or
- c. where the company's responsible official has certified that an emissions unit has been permanently shut down.

## **Part II - Specific Facility Terms and Conditions**

### **A. State and Federally Enforceable Section**

1. This facility is subject to the applicable requirements specified in OAC Chapter 3745-25. In accordance with Ohio EPA Engineering Guide #64, the emission control action programs, as specified in OAC rule 3745-25-03, shall be developed and submitted within 60 days after receiving notification from the Ohio EPA.

(Authority for term: OAC rule 3745-25-03)

2. The Ohio EPA has approved the Compliance Assurance Monitoring (CAM) plan submitted by the permittee, pursuant to 40 CFR Part 64, for emissions units K001, K002, K003, K004 and K005. The permittee shall comply with the provisions of the plan (as specified in Part III - Terms and Conditions for Emissions Units) during any operation of the aforementioned emissions units.

(Authority for term: 40 CFR Part 64)

3. The following insignificant emissions unit is located at this facility:

Z001 - Maintenance Cold Cleaner (PTI exempt per OAC rule 3745-31-03(A)(1)(w)).

Each insignificant emissions unit at this facility must comply with all applicable State and federal regulations, as well as any emission limitations and/or control requirements contained within the identified permit to install for the emissions unit. Insignificant emissions units listed above that are not subject to specific permit to install requirements are subject to one or more applicable requirements contained in the SIP-approved versions of OAC Chapters 3745-17, 3745-18, and 3745-21.

(Authority for term: OAC rule 3745-77-07(A)(13))

### **B. State Only Enforceable Section**

1. The following insignificant emissions units located at this facility are exempt from permit requirements because they are not subject to any applicable requirements or because they meet the "de minimis" criteria established in OAC rule 3745-15-05:

Z002 - Solvent Storage Totes.

### Part III - Terms and Conditions for Emissions Units

**Emissions Unit ID:** Coater Line #1□□□□ (K001)

**Activity Description:** Coating line for flat metal sheets, consisting of one Dexter sheet feeder, one Wagner 12" x 44" roll coater, Young Brothers oven, and a sheet stacker.

#### A. State and Federally Enforceable Section

##### I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
Coater Line #1 Roll Coater and Oven	OAC rule 3745-21-09(U)	See section A.I.2.a.
	OAC rule 3745-21-09(B)(6)	See section A.I.2.b.
	OAC rule 3745-35-07(B) OAC rule 3745-31-05(C)	See sections A.I.2.c, A.I.2.d and A.I.2.e.
	OAC rule 3745-31-05(A)(3) PTI 02-22157)	See section A.I.2.f.
	40 CFR Part 64 Compliance Assurance Monitoring (CAM)	See sections A.II.1, A.II.2, A.III.1, A.III.2, A.III.6, A.III.7, A.III.8, A.III.9, A.IV.1, A.IV.5 and A.IV.6.

##### 2. Additional Terms and Conditions

- 2.a In lieu of complying with the pounds of VOC per gallon of solids limitation contained in paragraph (U) of OAC rule 3745-21-09, the permittee shall comply with the provisions of OAC rule 3745-21-09(B)(6) and shall operate and maintain an incineration system capable of capturing and controlling VOC emissions from emissions units K001, K002, K003, K004 and K005.
- 2.b The VOC capture and control equipment for emissions units K001, K002, K003, K004 and K005 shall not be less than an 81% reduction, by weight, in overall VOC emissions, and the control equipment (incinerators) shall provide an efficiency (percent destruction) of not less than 90%, by weight, for VOC emissions vented to the control equipment.
- 2.c The emissions from emissions units K001, K002, K003, K004 and K005 shall not exceed 810 pounds of VOC per day based on an average for each calendar month.
- 2.d The emission rate of VOC from emissions units K001, K002, K003, K004 and K005 shall not exceed 149 tons per year, based upon a rolling, 12-month summation of the monthly emissions.

## 2. Additional Terms and Conditions (continued)

- 2.e** The permittee shall limit emissions from emissions units K001, K002, K003, K004 and K005 to:
- i. 9.9 tons/year of any individual HAP; and
  - ii. 24.9 tons/year of total aggregate HAPS,
- based upon a rolling, 12-month summation of the monthly emissions.
- 2.f** The requirements of this rule also include compliance with the requirements of OAC rule 3745-35-07(B), OAC rule 3745-31-05(C), and OAC rule 3745-21-09(B)(6).

## II. Operational Restrictions

1. The average temperature of the exhaust gases immediately before the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance. The average temperature difference across the catalyst bed, for any 3-hour block of time when the emissions units are operating at maximum loading rates, shall not be less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance.  
  
(Authority for term: OAC rule 3745-21-09(B)(3)(I)(iii), OAC rule 3745-77-07(A)(1) and PTI 02-22157)
2. The duct static pressure or gas volumetric flow rate shall be maintained within the range established during the most recent emission test that demonstrated the emissions unit was in compliance, at all times when the emissions unit is in operation.  
  
(Authority for term: OAC rule 3745-77-07(A)(1) and 40 CFR Part 64)

## III. Monitoring and/or Record Keeping Requirements

1. The permittee shall operate and maintain continuous temperature monitors and recorder which measure and record(s) the temperature immediately upstream and downstream of the incinerator's catalyst bed when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the desired parameter. The temperature monitors and recorder(s) shall be installed, calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.  
  
(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)
2. The permittee shall collect and record the following information for each day for the control equipment:
  - a. a log of operating time for the capture (collection) system, control device, monitoring equipment, and the associated emissions unit;
  - b. all 3-hour blocks of time (when the emissions units were in operation) during which the average temperature of the exhaust gases immediately before the catalyst bed was more than 50 degrees Fahrenheit below the average temperature of the exhaust gases during the most recent performance test that demonstrated the emissions unit was in compliance; and
  - c. all 3-hour blocks of time (when the emissions units were in operation) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference during the most recent performance test that demonstrated the emissions unit was in compliance.  
(Authority for term: OAC rules 3745-21-09(B)(3)(I)(iii), OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**III. Monitoring and/or Record Keeping Requirements (continued)**

3. The permittee shall collect and record the following information each month for the combined usage from emissions units K001, K002, K003, K004 and K005:
- a. the name and identification number of each coating, as applied;
  - b. the VOC content of each coating, as applied, in pounds per gallon;
  - c. the number of gallons of each coating employed;
  - d. the name and identification of each cleanup material employed;
  - e. the number of gallons of each cleanup material employed;
  - f. the VOC content of each cleanup material, in pounds per gallon;
  - g. the total uncontrolled VOC emissions from all coatings and cleanup materials employed, in pounds or tons;
  - h. the calculated, controlled VOC emission rate for all coatings and cleanup materials, in pounds or tons. The controlled VOC emission rate shall be calculated using the overall control efficiency for the control equipment as determined during the most recent emission test that demonstrated that the emissions unit was in compliance;
  - i. the total days of operation of the coating line each month; and
  - j. the average daily VOC emission rate in pounds of VOC per day. This shall be calculated by dividing (h) by (i) for each month.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

4. The permittee shall collect and record for each month for emissions units K001, K002, K003, K004 and K005, the rolling, 12-month summation of monthly VOC emissions, in tons.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

### III. Monitoring and/or Record Keeping Requirements (continued)

5. The permittee shall collect and record the following information each month:
- a. the name and identification number of each coating, as applied;
  - b. the individual Hazardous Air Pollutant (HAP) content for each HAP of each coating, as applied, as a weight fraction (lbs of HAPs/lb of coating);
  - c. the total combined HAP content for each coating, as applied, as a weight fraction (lbs of HAPs/lb of coating), i.e., the summation all the individual HAP contents from (b);
  - d. the number of gallons of each coating employed;
  - e. the density of each coating employed;
  - f. the name and identification of each cleanup material employed;
  - g. the individual HAP content for each HAP of each cleanup material, as applied, as a weight fraction (lbs of HAPS/lb of cleanup material);
  - h. the total combined HAPs content of each cleanup material, as applied, as a weight fraction (lbs of HAPS/lb of cleanup material), i.e., the summation all the individual HAP contents from (g);
  - i. the number of gallons of each cleanup material employed;
  - j. the density of each cleanup material, as employed;
  - k. the name and identification number of each ink, as applied;
  - l. the individual HAP content for each HAP of each ink, as applied, as a weight fraction (lbs of HAPS/lb of ink);
  - m. the total combined HAP content for each ink, as applied, as a weight fraction (lbs of HAPS/lb of ink), i.e., the summation all the individual HAP contents from (l);
  - n. the number of pounds of each ink employed;
  - o. the total uncontrolled individual HAP emissions for each HAP from all coatings, inks, and cleanup materials employed, in tons, i.e., for each HAP, the summation of [(b) times (d) times (e)] for all coatings plus the summation of [(g) times (i) times (j)] for all cleanup material plus the summation of [(l) times (n)] for all inks, divided by 2000 pounds/ton;
  - p. the total uncontrolled combined HAPs emissions from all coatings and cleanup materials employed, in tons, i.e., the summation of [(c) times (d) times (e)] for all coating plus the summation of [(h) times (i) times (j)] for all cleanup material plus the summation of [(m) times (n)] for all inks, divided by 2000 pounds/ton;
  - q. the calculated, controlled individual HAP emission rate for all coatings, inks, and cleanup materials, in tons, i.e., the uncontrolled individual HAP emission rate, from (o) above, multiplied by [ 1 minus the overall control efficiency for the control equipment as determined during the most recent emission test that demonstrated that the emissions unit was in compliance];
  - r. the calculated, controlled combined HAPs emission rate for all coatings, inks, and cleanup materials, in tons, i.e., the uncontrolled combined HAPs emission rate, from (p) above, multiplied by [ 1 minus the overall control efficiency for the control equipment as determined during the most recent emission test that demonstrated that the emissions unit was in compliance] ; and
  - s. the rolling, 12-month controlled individual HAP emissions (for each HAP) and the rolling, 12-month controlled combined HAPs emissions from all coatings, inks, and cleanup materials employed, in tons.

### III. Monitoring and/or Record Keeping Requirements (continued)

A listing of the HAPs can be found in Section 112(b) of the Clean Air Act, or can be obtained by contacting your Ohio EPA District Office or local air agency contact. Material Safety Data Sheets typically include a listing of the solvents contained in the coatings, inks, and cleanup materials. (This information does not have to be kept on a line-by-line basis.)

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

6. The CAM plan for monitoring the control efficiency of the catalytic incinerator controlling VOC emissions from this emissions unit has been developed for the monitoring of the operating temperature of the incinerator catalytic bed inlet. The CAM performance indicator, and indicator range, for this temperature requirement is specified in section A.II.1. When the temperature is outside of the indicator ranges specified in section A.II.1, corrective action (including, but not limited to, an evaluation of the catalytic incinerator) will be required.

Upon detecting an excursion of the catalytic incinerator's temperature indicator ranges listed in section A.II.1, the owner or operator shall restore operation of the emissions unit (including the control device) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion. Such actions may include initial inspection and evaluation, recording that operations returned to normal without operator action (such as thorough response by the computerized distribution control system), or any necessary follow-up actions to return operation to within the indicator ranges.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

7. The CAM plan for monitoring the capture efficiency of the control equipment for this emissions unit has been developed for the monitoring of the duct static pressure or gas volumetric flow rate to the catalytic incinerator. The CAM performance indicator, and indicator range, for duct static pressure or gas volumetric flow rate is specified in section A.II.2. When the duct static pressure or gas volumetric flow rate is outside of the indicator range specified in section A.II.2, corrective action (including, but not limited to, an evaluation of the catalytic incinerator) will be required.

Upon detecting an excursion of the duct static pressure or gas volumetric flow rate range listed in section A.II.2, the owner or operator shall restore operation of the emissions unit (including the control device) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion. Such actions may include initial inspection and evaluation, recording that operations returned to normal without operator action (such as thorough response by the computerized distribution control system), or any necessary follow-up actions to return operation to within the indicator range.

Pursuant to 40 CFR 64.3(a)(2), the permittee shall monitor the performance of the emission capture system using one of the following procedures:

- a. install, calibrate, maintain and operate a pressure measuring device to monitor the duct static pressure at the inlet plenum to the catalytic incinerator; or
- b. install, calibrate, maintain and operate a flow measuring device to monitor the gas volumetric flow rate in the duct between the capture device and the catalytic incinerator.

The monitoring equipment shall be installed, calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s), with any modifications deemed necessary by the permittee. The permittee shall record the duct static pressure or gas volumetric flow rate on a daily basis.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

### III. Monitoring and/or Record Keeping Requirements (continued)

8. Pursuant to 40 CFR 64.3(a)(2), the permittee shall monitor each bypass damper (or valve) located in the exhaust gas capture system between the emissions unit and the air pollution control device and each emergency bypass valve installed at the air pollution control device that allows the exhaust gas to be diverted away from the air pollution control device to atmosphere using one of the following procedures:
- a. Install, calibrate, maintain and operate a flow control position indicator that provides a record indicating whether the exhaust stream was directed to the control device or was diverted from the control device. The time and control position shall be recorded at least once per hour, as well as every time the flow direction is changed.
  - b. Ensure that any bypass line valve or damper is in the closed position through continuous monitoring of valve position. The monitoring system shall be inspected at least once every month to ensure that it is functioning properly.
  - c. Use an automatic shutdown system in which the emissions unit is idled and operations are ceased when flow is diverted away from the control device to any bypass line. The automatic system shall be inspected at least once every month to ensure proper functioning.
  - d. Secure a bypass line valve in the closed position with a car-seal or a lock-and-key type configuration; a visible inspection of the seal or closure mechanism shall be performed at least once every month to ensure that the valve or damper is maintained in the closed position and the exhaust stream is not diverted through the bypass line. Each bypass damper or valve shall be inspected at least annually to ensure proper operation of the valve or damper.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

9. If a determination is made by the Administrator or Ohio EPA that the permittee has not used acceptable procedures in response to an excursion or exceedance based on the results of a determination made under 40 CFR Part 64.7(d)(2), the permittee may be required to develop a Quality Improvement Plan (QIP) consistent with the requirements of 40 CFR Part 64.8.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

### IV. Reporting Requirements

1. The permittee shall submit quarterly summaries of the following records:
- a. a log of downtime for the capture (collection) system, control device, monitoring equipment, while operating the associated emissions unit;
  - b. all 3-hour blocks of time (when the emissions units were in operation) during which the average temperature of the exhaust gases immediately before the catalyst bed was more than 50 degrees Fahrenheit below the average temperature of the exhaust gases during the most recent performance test that demonstrated the emissions unit was in compliance;
  - c. all 3-hour blocks of time (when the emissions units were in operation at maximum loading rate) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference of the bed during the most recent performance test that demonstrated the emissions unit was in compliance; and
  - d. an identification of each month where the average daily VOC emission rate exceeded 810 pounds of VOC per day for emissions units K001, K002, K003, K004 and K005.

(Authority for term: OAC rules 3745-21-09(B)(3)(m), OAC rule 3745-77-07(C)(1) and PTI 02-22157)

#### **IV. Reporting Requirements (continued)**

2. The permittee shall notify the Director (the Ohio EPA Northeast District Office) in writing of any monthly record showing the rolling, 12-month summation of the monthly emissions from emissions units K001, K002, K003, K004 and K005 exceeded 149 tons per year. The notification shall include a copy of such record and shall be sent to the Director (the Ohio EPA Northeast District Office) within 45 days after the exceedance occurs.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

3. The permittee shall notify the Director of any monthly record showing any deviation from the following:
- a. the total individual HAP emission limitation for each HAP from all coatings, inks, and cleanup materials employed, in tons per rolling, 12-month period; and
  - b. the total combined HAP emission limitation from all coatings, inks, and cleanup materials employed, in tons per rolling, 12-month period.

These reports shall include a description of the deviation, as well as the corrective actions that were taken to achieve compliance. The permittee shall submit annual reports which identify all exceedances of the above limitations, as well as the corrective actions that were taken to achieve compliance. These reports shall be submitted by January 31 of each year.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

4. The permittee shall submit annual reports that specify the VOC, individual HAP, and total combined HAPs emissions from emissions units K001, K002, K003, K004 and K005 for the previous calendar year. These reports shall be submitted by January 31 of each year.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

5. The permittee shall submit quarterly deviation (excursion) reports that identify all deviations of the duct static pressure or gas volumetric flow rate range specified in section A.II.2.

The quarterly deviation (excursion) reports shall be submitted in accordance with Part I - section A.1.c of the General Terms and Conditions of this permit.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

6. The permittee shall submit quarterly deviation (excursion) reports that identify all excursions (i.e., findings that the bypass monitoring procedure has not been followed, the bypass monitoring system is not operable, or that a required bypass damper or monitoring system inspection has not been conducted) of the Bypass Indication Monitoring in section A.III.8.

The quarterly deviation (excursion) reports shall be submitted in accordance with Part I - section A.1.c of the General Terms and Conditions of this permit.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

## V. Testing Requirements

1. The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:
  - a. The emission testing shall be conducted within 2 years after permit issuance and within 6 months prior to permit expiration.
  - b. The emission testing shall be conducted to demonstrate compliance with the VOC capture efficiency and control efficiency requirements specified in section A.I.2.b.
  - c. The test(s) shall be conducted while the emissions unit is operating at or near its maximum capacity, unless otherwise specified or approved by the Ohio EPA Northeast District Office.
  - d. The capture efficiency is based upon the results of a performance test conducted on the capture system completed in March, 1999 showing a capture efficiency of 97.5%. The Ohio EPA may require the test be redone if changes to the capture system occur.

The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity, and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.)

- e. The control efficiency (i.e., the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10 or an approved alternative test protocol. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.
- f. Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA Northeast District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA Northeast District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA Northeast District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA Northeast District Office within 30 days following completion of the test(s).

(Authority for term: OAC rules 3745-15-04(A), 3745-21-10(A), 3745-21-10(C), 3745-77-07(C)(1) and PTI 02-22157)

2. Emission Limitation:

810 pounds of VOC per day based on an average for each calendar month

Applicable Compliance Method:

Compliance shall be demonstrated based upon the record keeping requirements specified in section A.III.3.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**V. Testing Requirements (continued)**

**3. Emission Limitation:**

149 tons per year VOC based on a rolling, 12-month summation of monthly emissions

Applicable Compliance Method:

Compliance shall be demonstrated based upon the monthly record keeping requirements specified in section A.III.4 of this permit.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**4. Emission Limitation:**

9.9 tons/year of any individual HAP and 24.9 tons/year of total aggregate HAPS

Applicable Compliance Method:

Compliance shall be demonstrated based upon the summation of the monthly records from the record keeping requirements specified in section A.III.5.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**5. The VOC content of each coating and cleanup material used shall be based upon the use of USEPA Method 24 as required in OAC rule 3745-21-10(B)(5) .**

(Authority for term: OAC rule 3745-21-04(B)(5), OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**VI. Miscellaneous Requirements**

**None**

**B. State Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
Coater Line #1 Roll Coater and Oven	OAC rule 3745-31-05(A)(3) (PTI 02-11171)	See section B.1.2.a.

**2. Additional Terms and Conditions**

- 2.a The maximum emissions from emissions units K001, K002, K003, K004 and K005 in any one day shall not exceed 1200 pounds of VOC per day. This limitation was established in accordance with Ohio EPA's "Air Toxics Policy" and is based on the formulation data, maximum production rates, and design parameters of the emissions units exhaust system, as specified in the PTI application.

**II. Operational Restrictions**

None

**III. Monitoring and/or Record Keeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

1. Compliance with the emission limitation in section B.1.2.a of these terms and conditions shall be determined in accordance with the following method:
  - 1.a Emission Limitation:  
1200 pounds of VOC per day
 Applicable Compliance Method:  
  
 Compliance is based upon a one time calculation using maximum capabilities of the coating equipment and permit allowable overall control efficiency.

**VI. Miscellaneous Requirements**

None

## Part III - Terms and Conditions for Emissions Units

**Emissions Unit ID:** Press/Coater Line #2 (K002)

**Activity Description:** Coating line for flat metal sheets, consisting of one Dexter sheet feeder, one Hoe 35" x 36" MDP printing press, one Wagner 12" x 38" roll coater, one Wagner Oven, and one sheet stacker.

### A. State and Federally Enforceable Section

#### I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
Press/Coater Line #2 Press, Coater and Oven	OAC rule 3745-21-09(U)	See section A.I.2.a.
	OAC rule 3745-21-09(B)(6)	See section A.I.2.b.
	OAC rule 3745-35-07(B) OAC rule 3745-31-05(C)	See sections A.I.2.c, A.I.2.d and A.I.2.e.
	OAC rule 3745-31-05(A)(3) PTI 02-22157)	See section A.I.2.f.
	40 CFR Part 64 Compliance Assurance Monitoring (CAM)	See sections A.II.1, A.II.2, A.III.1, A.III.2, A.III.6, A.III.7, A.III.8, A.III.9, A.IV.1, A.IV.5 and A.IV.6.

#### 2. Additional Terms and Conditions

- 2.a In lieu of complying with the pounds of VOC per gallon of solids limitation contained in paragraph (U) of OAC rule 3745-21-09, the permittee shall comply with the provisions of OAC rule 3745-21-09(B)(6) and shall operate and maintain an incineration system capable of capturing and controlling VOC emissions from emissions units K001, K002, K003, K004 and K005.
- 2.b The VOC capture and control equipment for emissions units K001, K002, K003, K004 and K005 shall not be less than an 81% reduction, by weight, in overall VOC emissions, and the control equipment (incinerators) shall provide an efficiency (percent destruction) of not less than 90%, by weight, for VOC emissions vented to the control equipment.
- 2.c The emissions from emissions units K001, K002, K003, K004 and K005 shall not exceed 810 pounds of VOC per day based on an average for each calendar month.
- 2.d The emission rate of VOC from emissions units K001, K002, K003, K004 and K005 shall not exceed 149 tons per year, based upon a rolling, 12-month summation of the monthly emissions.

## 2. Additional Terms and Conditions (continued)

- 2.e** The permittee shall limit emissions from emissions units K001, K002, K003, K004 and K005 to:
- i. 9.9 tons/year of any individual HAP; and
  - ii. 24.9 tons/year of total aggregate HAPS,
- based upon a rolling, 12-month summation of the monthly emissions.
- 2.f** The requirements of this rule also include compliance with the requirements of OAC rule 3745-35-07(B), OAC rule 3745-31-05(C), and OAC rule 3745-21-09(B)(6).

## II. Operational Restrictions

1. The average temperature of the exhaust gases immediately before the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance. The average temperature difference across the catalyst bed, for any 3-hour block of time when the emissions units are operating at maximum loading rates, shall not be less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance.  
  
(Authority for term: OAC rule 3745-21-09(B)(3)(I)(iii), OAC rule 3745-77-07(A)(1) and PTI 02-22157)
2. The duct static pressure or gas volumetric flow rate shall be maintained within the range established during the most recent emission test that demonstrated the emissions unit was in compliance, at all times when the emissions unit is in operation.  
  
(Authority for term: OAC rule 3745-77-07(A)(1) and 40 CFR Part 64)

## III. Monitoring and/or Record Keeping Requirements

1. The permittee shall operate and maintain continuous temperature monitors and recorder which measure and record(s) the temperature immediately upstream and downstream of the incinerator's catalyst bed when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the desired parameter. The temperature monitors and recorder(s) shall be installed, calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.  
  
(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)
2. The permittee shall collect and record the following information for each day for the control equipment:
  - a. a log of operating time for the capture (collection) system, control device, monitoring equipment, and the associated emissions unit;
  - b. all 3-hour blocks of time (when the emissions units were in operation) during which the average temperature of the exhaust gases immediately before the catalyst bed was more than 50 degrees Fahrenheit below the average temperature of the exhaust gases during the most recent performance test that demonstrated the emissions unit was in compliance; and
  - c. all 3-hour blocks of time (when the emissions units were in operation) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference during the most recent performance test that demonstrated the emissions unit was in compliance.  
(Authority for term: OAC rules 3745-21-09(B)(3)(I)(iii), OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**III. Monitoring and/or Record Keeping Requirements (continued)**

3. The permittee shall collect and record the following information each month for the combined usage from emissions units K001, K002, K003, K004 and K005:
- a. the name and identification number of each coating, as applied;
  - b. the VOC content of each coating, as applied, in pounds per gallon;
  - c. the number of gallons of each coating employed;
  - d. the name and identification of each cleanup material employed;
  - e. the number of gallons of each cleanup material employed;
  - f. the VOC content of each cleanup material, in pounds per gallon;
  - g. the total uncontrolled VOC emissions from all coatings and cleanup materials employed, in pounds or tons;
  - h. the calculated, controlled VOC emission rate for all coatings and cleanup materials, in pounds or tons. The controlled VOC emission rate shall be calculated using the overall control efficiency for the control equipment as determined during the most recent emission test that demonstrated that the emissions unit was in compliance;
  - i. the total days of operation of the coating line each month; and
  - j. the average daily VOC emission rate in pounds of VOC per day. This shall be calculated by dividing (h) by (i) for each month.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

4. The permittee shall collect and record for each month for emissions units K001, K002, K003, K004 and K005, the rolling, 12-month summation of monthly VOC emissions, in tons.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

### III. Monitoring and/or Record Keeping Requirements (continued)

5. The permittee shall collect and record the following information each month:
- a. the name and identification number of each coating, as applied;
  - b. the individual Hazardous Air Pollutant (HAP) content for each HAP of each coating, as applied, as a weight fraction (lbs of HAPs/lb of coating);
  - c. the total combined HAP content for each coating, as applied, as a weight fraction (lbs of HAPs/lb of coating), i.e., the summation all the individual HAP contents from (b);
  - d. the number of gallons of each coating employed;
  - e. the density of each coating employed;
  - f. the name and identification of each cleanup material employed;
  - g. the individual HAP content for each HAP of each cleanup material, as applied, as a weight fraction (lbs of HAPS/lb of cleanup material);
  - h. the total combined HAPs content of each cleanup material, as applied, as a weight fraction (lbs of HAPS/lb of cleanup material), i.e., the summation all the individual HAP contents from (g);
  - i. the number of gallons of each cleanup material employed;
  - j. the density of each cleanup material, as employed;
  - k. the name and identification number of each ink, as applied;
  - l. the individual HAP content for each HAP of each ink, as applied, as a weight fraction (lbs of HAPS/lb of ink);
  - m. the total combined HAP content for each ink, as applied, as a weight fraction (lbs of HAPS/lb of ink), i.e., the summation all the individual HAP contents from (l);
  - n. the number of pounds of each ink employed;
  - o. the total uncontrolled individual HAP emissions for each HAP from all coatings, inks, and cleanup materials employed, in tons, i.e., for each HAP, the summation of [(b) times (d) times (e)] for all coatings plus the summation of [(g) times (i) times (j)] for all cleanup material plus the summation of [(l) times (n)] for all inks, divided by 2000 pounds/ton;
  - p. the total uncontrolled combined HAPs emissions from all coatings and cleanup materials employed, in tons, i.e., the summation of [(c) times (d) times (e)] for all coating plus the summation of [(h) times (i) times (j)] for all cleanup material plus the summation of [(m) times (n)] for all inks, divided by 2000 pounds/ton;
  - q. the calculated, controlled individual HAP emission rate for all coatings, inks, and cleanup materials, in tons, i.e., the uncontrolled individual HAP emission rate, from (o) above, multiplied by [ 1 minus the overall control efficiency for the control equipment as determined during the most recent emission test that demonstrated that the emissions unit was in compliance];
  - r. the calculated, controlled combined HAPs emission rate for all coatings, inks, and cleanup materials, in tons, i.e., the uncontrolled combined HAPs emission rate, from (p) above, multiplied by [ 1 minus the overall control efficiency for the control equipment as determined during the most recent emission test that demonstrated that the emissions unit was in compliance] ; and
  - s. the rolling, 12-month controlled individual HAP emissions (for each HAP) and the rolling, 12-month controlled combined HAPs emissions from all coatings, inks, and cleanup materials employed, in tons.

### III. Monitoring and/or Record Keeping Requirements (continued)

A listing of the HAPs can be found in Section 112(b) of the Clean Air Act, or can be obtained by contacting your Ohio EPA District Office or local air agency contact. Material Safety Data Sheets typically include a listing of the solvents contained in the coatings, inks, and cleanup materials. (This information does not have to be kept on a line-by-line basis.)

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

6. The CAM plan for monitoring the control efficiency of the catalytic incinerator controlling VOC emissions from this emissions unit has been developed for the monitoring of the operating temperature of the incinerator catalytic bed inlet. The CAM performance indicator, and indicator range, for this temperature requirement is specified in section A.II.1. When the temperature is outside of the indicator ranges specified in section A.II.1, corrective action (including, but not limited to, an evaluation of the catalytic incinerator) will be required.

Upon detecting an excursion of the catalytic incinerator's temperature indicator ranges listed in section A.II.1, the owner or operator shall restore operation of the emissions unit (including the control device) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion. Such actions may include initial inspection and evaluation, recording that operations returned to normal without operator action (such as thorough response by the computerized distribution control system), or any necessary follow-up actions to return operation to within the indicator ranges.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

7. The CAM plan for monitoring the capture efficiency of the control equipment for this emissions unit has been developed for the monitoring of the duct static pressure or gas volumetric flow rate to the catalytic incinerator. The CAM performance indicator, and indicator range, for duct static pressure or gas volumetric flow rate is specified in section A.II.2. When the duct static pressure or gas volumetric flow rate is outside of the indicator range specified in section A.II.2, corrective action (including, but not limited to, an evaluation of the catalytic incinerator) will be required.

Upon detecting an excursion of the duct static pressure or gas volumetric flow rate range listed in section A.II.2, the owner or operator shall restore operation of the emissions unit (including the control device) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion. Such actions may include initial inspection and evaluation, recording that operations returned to normal without operator action (such as thorough response by the computerized distribution control system), or any necessary follow-up actions to return operation to within the indicator range.

Pursuant to 40 CFR 64.3(a)(2), the permittee shall monitor the performance of the emission capture system using one of the following procedures:

- a. install, calibrate, maintain and operate a pressure measuring device to monitor the duct static pressure at the inlet plenum to the catalytic incinerator; or
- b. install, calibrate, maintain and operate a flow measuring device to monitor the gas volumetric flow rate in the duct between the capture device and the catalytic incinerator.

The monitoring equipment shall be installed, calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s), with any modifications deemed necessary by the permittee. The permittee shall record the duct static pressure or gas volumetric flow rate on a daily basis.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

### III. Monitoring and/or Record Keeping Requirements (continued)

8. Pursuant to 40 CFR 64.3(a)(2), the permittee shall monitor each bypass damper (or valve) located in the exhaust gas capture system between the emissions unit and the air pollution control device and each emergency bypass valve installed at the air pollution control device that allows the exhaust gas to be diverted away from the air pollution control device to atmosphere using one of the following procedures:
- a. Install, calibrate, maintain and operate a flow control position indicator that provides a record indicating whether the exhaust stream was directed to the control device or was diverted from the control device. The time and control position shall be recorded at least once per hour, as well as every time the flow direction is changed.
  - b. Ensure that any bypass line valve or damper is in the closed position through continuous monitoring of valve position. The monitoring system shall be inspected at least once every month to ensure that it is functioning properly.
  - c. Use an automatic shutdown system in which the emissions unit is idled and operations are ceased when flow is diverted away from the control device to any bypass line. The automatic system shall be inspected at least once every month to ensure proper functioning.
  - d. Secure a bypass line valve in the closed position with a car-seal or a lock-and-key type configuration; a visible inspection of the seal or closure mechanism shall be performed at least once every month to ensure that the valve or damper is maintained in the closed position and the exhaust stream is not diverted through the bypass line. Each bypass damper or valve shall be inspected at least annually to ensure proper operation of the valve or damper.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

9. If a determination is made by the Administrator or Ohio EPA that the permittee has not used acceptable procedures in response to an excursion or exceedance based on the results of a determination made under 40 CFR Part 64.7(d)(2), the permittee may be required to develop a Quality Improvement Plan (QIP) consistent with the requirements of 40 CFR Part 64.8.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

### IV. Reporting Requirements

1. The permittee shall submit quarterly summaries of the following records:
- a. a log of downtime for the capture (collection) system, control device, monitoring equipment, while operating the associated emissions unit;
  - b. all 3-hour blocks of time (when the emissions units were in operation) during which the average temperature of the exhaust gases immediately before the catalyst bed was more than 50 degrees Fahrenheit below the average temperature of the exhaust gases during the most recent performance test that demonstrated the emissions unit was in compliance;
  - c. all 3-hour blocks of time (when the emissions units were in operation at maximum loading rate) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference of the bed during the most recent performance test that demonstrated the emissions unit was in compliance; and
  - d. an identification of each month where the average daily VOC emission rate exceeded 810 pounds of VOC per day for emissions units K001, K002, K003, K004 and K005.

(Authority for term: OAC rules 3745-21-09(B)(3)(m), OAC rule 3745-77-07(C)(1) and PTI 02-22157)

#### **IV. Reporting Requirements (continued)**

2. The permittee shall notify the Director (the Ohio EPA Northeast District Office) in writing of any monthly record showing the rolling, 12-month summation of the monthly emissions from emissions units K001, K002, K003, K004 and K005 exceeded 149 tons per year. The notification shall include a copy of such record and shall be sent to the Director (the Ohio EPA Northeast District Office) within 45 days after the exceedance occurs.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

3. The permittee shall notify the Director of any monthly record showing any deviation from the following:
- a. the total individual HAP emission limitation for each HAP from all coatings, inks, and cleanup materials employed, in tons per rolling, 12-month period; and
  - b. the total combined HAP emission limitation from all coatings, inks, and cleanup materials employed, in tons per rolling, 12-month period.

These reports shall include a description of the deviation, as well as the corrective actions that were taken to achieve compliance. The permittee shall submit annual reports which identify all exceedances of the above limitations, as well as the corrective actions that were taken to achieve compliance. These reports shall be submitted by January 31 of each year.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

4. The permittee shall submit annual reports that specify the VOC, individual HAP, and total combined HAPs emissions from emissions units K001, K002, K003, K004 and K005 for the previous calendar year. These reports shall be submitted by January 31 of each year.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

5. The permittee shall submit quarterly deviation (excursion) reports that identify all deviations of the duct static pressure or gas volumetric flow rate range specified in section A.II.2.

The quarterly deviation (excursion) reports shall be submitted in accordance with Part I - section A.1.c of the General Terms and Conditions of this permit.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

6. The permittee shall submit quarterly deviation (excursion) reports that identify all excursions (i.e., findings that the bypass monitoring procedure has not been followed, the bypass monitoring system is not operable, or that a required bypass damper or monitoring system inspection has not been conducted) of the Bypass Indication Monitoring in section A.III.8.

The quarterly deviation (excursion) reports shall be submitted in accordance with Part I - section A.1.c of the General Terms and Conditions of this permit.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

## V. Testing Requirements

1. The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:
  - a. The emission testing shall be conducted within 2 years after permit issuance and within 6 months prior to permit expiration.
  - b. The emission testing shall be conducted to demonstrate compliance with the VOC capture efficiency and control efficiency requirements specified in section A.I.2.b.
  - c. The test(s) shall be conducted while the emissions unit is operating at or near its maximum capacity, unless otherwise specified or approved by the Ohio EPA Northeast District Office.
  - d. The capture efficiency is based upon the results of a performance test conducted on the capture system completed in March, 1999 showing a capture efficiency of 97.5%. The Ohio EPA may require the test be redone if changes to the capture system occur.

The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity, and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.)

- e. The control efficiency (i.e., the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10 or an approved alternative test protocol. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.
- f. Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA Northeast District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA Northeast District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA Northeast District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA Northeast District Office within 30 days following completion of the test(s).

(Authority for term: OAC rules 3745-15-04(A), 3745-21-10(A), 3745-21-10(C), 3745-77-07(C)(1) and PTI 02-22157)

2. Emission Limitation:

810 pounds of VOC per day based on an average for each calendar month

Applicable Compliance Method:

Compliance shall be demonstrated based upon the record keeping requirements specified in section A.III.3.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**V. Testing Requirements (continued)**

**3. Emission Limitation:**

149 tons per year VOC based on a rolling, 12-month summation of monthly emissions

Applicable Compliance Method:

Compliance shall be demonstrated based upon the monthly record keeping requirements specified in section A.III.4 of this permit.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**4. Emission Limitation:**

9.9 tons/year of any individual HAP and 24.9 tons/year of total aggregate HAPS

Applicable Compliance Method:

Compliance shall be demonstrated based upon the summation of the monthly records from the record keeping requirements specified in section A.III.5.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**5. The VOC content of each coating and cleanup material used shall be based upon the use of USEPA Method 24 as required in OAC rule 3745-21-10(B)(5) .**

(Authority for term: OAC rule 3745-21-04(B)(5), OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**VI. Miscellaneous Requirements**

**None**

**B. State Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
Press/Coater Line #2 Press, Coater and Oven	OAC rule 3745-31-05(A)(3) (PTI 02-11171)	See section B.1.2.a.

**2. Additional Terms and Conditions**

- 2.a The maximum emissions from emissions units K001, K002, K003, K004 and K005 in any one day shall not exceed 1200 pounds of VOC per day. This limitation was established in accordance with Ohio EPA's "Air Toxics Policy" and is based on the formulation data, maximum production rates, and design parameters of the emissions units exhaust system, as specified in the PTI application.

**II. Operational Restrictions**

None

**III. Monitoring and/or Record Keeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

1. Compliance with the emission limitation in section B.1.2.a of these terms and conditions shall be determined in accordance with the following method:

- 1.a Emission Limitation:

1200 pounds of VOC per day

Applicable Compliance Method:

Compliance is based upon a one time calculation using maximum capabilities of the coating equipment and permit allowable overall control efficiency.

**VI. Miscellaneous Requirements**

None

## Part III - Terms and Conditions for Emissions Units

**Emissions Unit ID:** Press/Coater Line #3 (K003)

**Activity Description:** Two color printing line, consisting of one Dexter sheet feeder, two Hoe 36" x 36" MDP printing presses, Wagner roll coater, Wagner oven, and a sheet stacker.

### A. State and Federally Enforceable Section

#### I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
Press/Coater Line #3 Press Coater and Oven	OAC rule 3745-21-09(U)	See section A.I.2.a.
	OAC rule 3745-21-09(B)(6)	See section A.I.2.b.
	OAC rule 3745-35-07(B) OAC rule 3745-31-05(C)	See sections A.I.2.c, A.I.2.d and A.I.2.e.
	OAC rule 3745-31-05(A)(3) PTI 02-22157)	See section A.I.2.f.
	40 CFR Part 64 Compliance Assurance Monitoring (CAM)	See sections A.II.1, A.II.2, A.III.1, A.III.2, A.III.6, A.III.7, A.III.8, A.III.9, A.IV.1, A.IV.5 and A.IV.6.

#### 2. Additional Terms and Conditions

- 2.a In lieu of complying with the pounds of VOC per gallon of solids limitation contained in paragraph (U) of OAC rule 3745-21-09, the permittee shall comply with the provisions of OAC rule 3745-21-09(B)(6) and shall operate and maintain an incineration system capable of capturing and controlling VOC emissions from emissions units K001, K002, K003, K004 and K005.
- 2.b The VOC capture and control equipment for emissions units K001, K002, K003, K004 and K005 shall not be less than an 81% reduction, by weight, in overall VOC emissions, and the control equipment (incinerators) shall provide an efficiency (percent destruction) of not less than 90%, by weight, for VOC emissions vented to the control equipment.
- 2.c The emissions from emissions units K001, K002, K003, K004 and K005 shall not exceed 810 pounds of VOC per day based on an average for each calendar month.
- 2.d The emission rate of VOC from emissions units K001, K002, K003, K004 and K005 shall not exceed 149 tons per year, based upon a rolling, 12-month summation of the monthly emissions.

## **2. Additional Terms and Conditions (continued)**

- 2.e** The permittee shall limit emissions from emissions units K001, K002, K003, K004 and K005 to:
- i. 9.9 tons/year of any individual HAP; and
  - ii. 24.9 tons/year of total aggregate HAPS,
- based upon a rolling, 12-month summation of the monthly emissions.
- 2.f** The requirements of this rule also include compliance with the requirements of OAC rule 3745-35-07(B), OAC rule 3745-31-05(C), and OAC rule 3745-21-09(B)(6).

## **II. Operational Restrictions**

1. The average temperature of the exhaust gases immediately before the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance. The average temperature difference across the catalyst bed, for any 3-hour block of time when the emissions units are operating at maximum loading rates, shall not be less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance.  
  
(Authority for term: OAC rule 3745-21-09(B)(3)(I)(iii), OAC rule 3745-77-07(A)(1) and PTI 02-22157)
2. The duct static pressure or gas volumetric flow rate shall be maintained within the range established during the most recent emission test that demonstrated the emissions unit was in compliance, at all times when the emissions unit is in operation.  
  
(Authority for term: OAC rule 3745-77-07(A)(1) and 40 CFR Part 64)

## **III. Monitoring and/or Record Keeping Requirements**

1. The permittee shall operate and maintain continuous temperature monitors and recorder which measure and record(s) the temperature immediately upstream and downstream of the incinerator's catalyst bed when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the desired parameter. The temperature monitors and recorder(s) shall be installed, calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.  
  
(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)
2. The permittee shall collect and record the following information for each day for the control equipment:
  - a. a log of operating time for the capture (collection) system, control device, monitoring equipment, and the associated emissions unit;
  - b. all 3-hour blocks of time (when the emissions units were in operation) during which the average temperature of the exhaust gases immediately before the catalyst bed was more than 50 degrees Fahrenheit below the average temperature of the exhaust gases during the most recent performance test that demonstrated the emissions unit was in compliance; and
  - c. all 3-hour blocks of time (when the emissions units were in operation) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference during the most recent performance test that demonstrated the emissions unit was in compliance.  
(Authority for term: OAC rules 3745-21-09(B)(3)(I)(iii), OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**III. Monitoring and/or Record Keeping Requirements (continued)**

3. The permittee shall collect and record the following information each month for the combined usage from emissions units K001, K002, K003, K004 and K005:
- a. the name and identification number of each coating, as applied;
  - b. the VOC content of each coating, as applied, in pounds per gallon;
  - c. the number of gallons of each coating employed;
  - d. the name and identification of each cleanup material employed;
  - e. the number of gallons of each cleanup material employed;
  - f. the VOC content of each cleanup material, in pounds per gallon;
  - g. the total uncontrolled VOC emissions from all coatings and cleanup materials employed, in pounds or tons;
  - h. the calculated, controlled VOC emission rate for all coatings and cleanup materials, in pounds or tons. The controlled VOC emission rate shall be calculated using the overall control efficiency for the control equipment as determined during the most recent emission test that demonstrated that the emissions unit was in compliance;
  - i. the total days of operation of the coating line each month; and
  - j. the average daily VOC emission rate in pounds of VOC per day. This shall be calculated by dividing (h) by (i) for each month.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

4. The permittee shall collect and record for each month for emissions units K001, K002, K003, K004 and K005, the rolling, 12-month summation of monthly VOC emissions, in tons.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

### III. Monitoring and/or Record Keeping Requirements (continued)

5. The permittee shall collect and record the following information each month:
- a. the name and identification number of each coating, as applied;
  - b. the individual Hazardous Air Pollutant (HAP) content for each HAP of each coating, as applied, as a weight fraction (lbs of HAPs/lb of coating);
  - c. the total combined HAP content for each coating, as applied, as a weight fraction (lbs of HAPs/lb of coating), i.e., the summation all the individual HAP contents from (b);
  - d. the number of gallons of each coating employed;
  - e. the density of each coating employed;
  - f. the name and identification of each cleanup material employed;
  - g. the individual HAP content for each HAP of each cleanup material, as applied, as a weight fraction (lbs of HAPS/lb of cleanup material);
  - h. the total combined HAPs content of each cleanup material, as applied, as a weight fraction (lbs of HAPS/lb of cleanup material), i.e., the summation all the individual HAP contents from (g);
  - i. the number of gallons of each cleanup material employed;
  - j. the density of each cleanup material, as employed;
  - k. the name and identification number of each ink, as applied;
  - l. the individual HAP content for each HAP of each ink, as applied, as a weight fraction (lbs of HAPS/lb of ink);
  - m. the total combined HAP content for each ink, as applied, as a weight fraction (lbs of HAPS/lb of ink), i.e., the summation all the individual HAP contents from (l);
  - n. the number of pounds of each ink employed;
  - o. the total uncontrolled individual HAP emissions for each HAP from all coatings, inks, and cleanup materials employed, in tons, i.e., for each HAP, the summation of [(b) times (d) times (e)] for all coatings plus the summation of [(g) times (i) times (j)] for all cleanup material plus the summation of [(l) times (n)] for all inks, divided by 2000 pounds/ton;
  - p. the total uncontrolled combined HAPs emissions from all coatings and cleanup materials employed, in tons, i.e., the summation of [(c) times (d) times (e)] for all coating plus the summation of [(h) times (i) times (j)] for all cleanup material plus the summation of [(m) times (n)] for all inks, divided by 2000 pounds/ton;
  - q. the calculated, controlled individual HAP emission rate for all coatings, inks, and cleanup materials, in tons, i.e., the uncontrolled individual HAP emission rate, from (o) above, multiplied by [ 1 minus the overall control efficiency for the control equipment as determined during the most recent emission test that demonstrated that the emissions unit was in compliance];
  - r. the calculated, controlled combined HAPs emission rate for all coatings, inks, and cleanup materials, in tons, i.e., the uncontrolled combined HAPs emission rate, from (p) above, multiplied by [ 1 minus the overall control efficiency for the control equipment as determined during the most recent emission test that demonstrated that the emissions unit was in compliance] ; and
  - s. the rolling, 12-month controlled individual HAP emissions (for each HAP) and the rolling, 12-month controlled combined HAPs emissions from all coatings, inks, and cleanup materials employed, in tons.

### III. Monitoring and/or Record Keeping Requirements (continued)

A listing of the HAPs can be found in Section 112(b) of the Clean Air Act, or can be obtained by contacting your Ohio EPA District Office or local air agency contact. Material Safety Data Sheets typically include a listing of the solvents contained in the coatings, inks, and cleanup materials. (This information does not have to be kept on a line-by-line basis.)

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

6. The CAM plan for monitoring the control efficiency of the catalytic incinerator controlling VOC emissions from this emissions unit has been developed for the monitoring of the operating temperature of the incinerator catalytic bed inlet. The CAM performance indicator, and indicator range, for this temperature requirement is specified in section A.II.1. When the temperature is outside of the indicator ranges specified in section A.II.1, corrective action (including, but not limited to, an evaluation of the catalytic incinerator) will be required.

Upon detecting an excursion of the catalytic incinerator's temperature indicator ranges listed in section A.II.1, the owner or operator shall restore operation of the emissions unit (including the control device) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion. Such actions may include initial inspection and evaluation, recording that operations returned to normal without operator action (such as thorough response by the computerized distribution control system), or any necessary follow-up actions to return operation to within the indicator ranges.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

7. The CAM plan for monitoring the capture efficiency of the control equipment for this emissions unit has been developed for the monitoring of the duct static pressure or gas volumetric flow rate to the catalytic incinerator. The CAM performance indicator, and indicator range, for duct static pressure or gas volumetric flow rate is specified in section A.II.2. When the duct static pressure or gas volumetric flow rate is outside of the indicator range specified in section A.II.2, corrective action (including, but not limited to, an evaluation of the catalytic incinerator) will be required.

Upon detecting an excursion of the duct static pressure or gas volumetric flow rate range listed in section A.II.2, the owner or operator shall restore operation of the emissions unit (including the control device) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion. Such actions may include initial inspection and evaluation, recording that operations returned to normal without operator action (such as thorough response by the computerized distribution control system), or any necessary follow-up actions to return operation to within the indicator range.

Pursuant to 40 CFR 64.3(a)(2), the permittee shall monitor the performance of the emission capture system using one of the following procedures:

- a. install, calibrate, maintain and operate a pressure measuring device to monitor the duct static pressure at the inlet plenum to the catalytic incinerator; or
- b. install, calibrate, maintain and operate a flow measuring device to monitor the gas volumetric flow rate in the duct between the capture device and the catalytic incinerator.

The monitoring equipment shall be installed, calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s), with any modifications deemed necessary by the permittee. The permittee shall record the duct static pressure or gas volumetric flow rate on a daily basis.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

### III. Monitoring and/or Record Keeping Requirements (continued)

8. Pursuant to 40 CFR 64.3(a)(2), the permittee shall monitor each bypass damper (or valve) located in the exhaust gas capture system between the emissions unit and the air pollution control device and each emergency bypass valve installed at the air pollution control device that allows the exhaust gas to be diverted away from the air pollution control device to atmosphere using one of the following procedures:
  - a. Install, calibrate, maintain and operate a flow control position indicator that provides a record indicating whether the exhaust stream was directed to the control device or was diverted from the control device. The time and control position shall be recorded at least once per hour, as well as every time the flow direction is changed.
  - b. Ensure that any bypass line valve or damper is in the closed position through continuous monitoring of valve position. The monitoring system shall be inspected at least once every month to ensure that it is functioning properly.
  - c. Use an automatic shutdown system in which the emissions unit is idled and operations are ceased when flow is diverted away from the control device to any bypass line. The automatic system shall be inspected at least once every month to ensure proper functioning.
  - d. Secure a bypass line valve in the closed position with a car-seal or a lock-and-key type configuration; a visible inspection of the seal or closure mechanism shall be performed at least once every month to ensure that the valve or damper is maintained in the closed position and the exhaust stream is not diverted through the bypass line. Each bypass damper or valve shall be inspected at least annually to ensure proper operation of the valve or damper.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

9. If a determination is made by the Administrator or Ohio EPA that the permittee has not used acceptable procedures in response to an excursion or exceedance based on the results of a determination made under 40 CFR Part 64.7(d)(2), the permittee may be required to develop a Quality Improvement Plan (QIP) consistent with the requirements of 40 CFR Part 64.8.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

### IV. Reporting Requirements

1. The permittee shall submit quarterly summaries of the following records:
  - a. a log of downtime for the capture (collection) system, control device, monitoring equipment, while operating the associated emissions unit;
  - b. all 3-hour blocks of time (when the emissions units were in operation) during which the average temperature of the exhaust gases immediately before the catalyst bed was more than 50 degrees Fahrenheit below the average temperature of the exhaust gases during the most recent performance test that demonstrated the emissions unit was in compliance;
  - c. all 3-hour blocks of time (when the emissions units were in operation at maximum loading rate) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference of the bed during the most recent performance test that demonstrated the emissions unit was in compliance; and
  - d. an identification of each month where the average daily VOC emission rate exceeded 810 pounds of VOC per day for emissions units K001, K002, K003, K004 and K005.

(Authority for term: OAC rules 3745-21-09(B)(3)(m), OAC rule 3745-77-07(C)(1) and PTI 02-22157)

#### **IV. Reporting Requirements (continued)**

2. The permittee shall notify the Director (the Ohio EPA Northeast District Office) in writing of any monthly record showing the rolling, 12-month summation of the monthly emissions from emissions units K001, K002, K003, K004 and K005 exceeded 149 tons per year. The notification shall include a copy of such record and shall be sent to the Director (the Ohio EPA Northeast District Office) within 45 days after the exceedance occurs.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

3. The permittee shall notify the Director of any monthly record showing any deviation from the following:
- a. the total individual HAP emission limitation for each HAP from all coatings, inks, and cleanup materials employed, in tons per rolling, 12-month period; and
  - b. the total combined HAP emission limitation from all coatings, inks, and cleanup materials employed, in tons per rolling, 12-month period.

These reports shall include a description of the deviation, as well as the corrective actions that were taken to achieve compliance. The permittee shall submit annual reports which identify all exceedances of the above limitations, as well as the corrective actions that were taken to achieve compliance. These reports shall be submitted by January 31 of each year.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

4. The permittee shall submit annual reports that specify the VOC, individual HAP, and total combined HAPs emissions from emissions units K001, K002, K003, K004 and K005 for the previous calendar year. These reports shall be submitted by January 31 of each year.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

5. The permittee shall submit quarterly deviation (excursion) reports that identify all deviations of the duct static pressure or gas volumetric flow rate range specified in section A.II.2.

The quarterly deviation (excursion) reports shall be submitted in accordance with Part I - section A.1.c of the General Terms and Conditions of this permit.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

6. The permittee shall submit quarterly deviation (excursion) reports that identify all excursions (i.e., findings that the bypass monitoring procedure has not been followed, the bypass monitoring system is not operable, or that a required bypass damper or monitoring system inspection has not been conducted) of the Bypass Indication Monitoring in section A.III.8.

The quarterly deviation (excursion) reports shall be submitted in accordance with Part I - section A.1.c of the General Terms and Conditions of this permit.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

## V. Testing Requirements

1. The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:
  - a. The emission testing shall be conducted within 2 years after permit issuance and within 6 months prior to permit expiration.
  - b. The emission testing shall be conducted to demonstrate compliance with the VOC capture efficiency and control efficiency requirements specified in section A.I.2.b.
  - c. The test(s) shall be conducted while the emissions unit is operating at or near its maximum capacity, unless otherwise specified or approved by the Ohio EPA Northeast District Office.
  - d. The capture efficiency is based upon the results of a performance test conducted on the capture system completed in March, 1999 showing a capture efficiency of 97.5%. The Ohio EPA may require the test be redone if changes to the capture system occur.

The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity, and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.)

- e. The control efficiency (i.e., the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10 or an approved alternative test protocol. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.
- f. Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA Northeast District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA Northeast District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA Northeast District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA Northeast District Office within 30 days following completion of the test(s).

(Authority for term: OAC rules 3745-15-04(A), 3745-21-10(A), 3745-21-10(C), 3745-77-07(C)(1) and PTI 02-22157)

2. Emission Limitation:

810 pounds of VOC per day based on an average for each calendar month

Applicable Compliance Method:

Compliance shall be demonstrated based upon the record keeping requirements specified in section A.III.3.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**V. Testing Requirements (continued)**

**3. Emission Limitation:**

149 tons per year VOC based on a rolling, 12-month summation of monthly emissions

Applicable Compliance Method:

Compliance shall be demonstrated based upon the monthly record keeping requirements specified in section A.III.4 of this permit.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**4. Emission Limitation:**

9.9 tons/year of any individual HAP and 24.9 tons/year of total aggregate HAPS

Applicable Compliance Method:

Compliance shall be demonstrated based upon the summation of the monthly records from the record keeping requirements specified in section A.III.5.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**5. The VOC content of each coating and cleanup material used shall be based upon the use of USEPA Method 24 as required in OAC rule 3745-21-10(B)(5) .**

(Authority for term: OAC rule 3745-21-04(B)(5), OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**VI. Miscellaneous Requirements**

**None**

**B. State Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
Press/Coater Line #3 Press Coater and Oven	OAC rule 3745-31-05(A)(3) (PTI 02-11171)	See section B.1.2.a.

**2. Additional Terms and Conditions**

- 2.a The maximum emissions from emissions units K001, K002, K003, K004 and K005 in any one day shall not exceed 1200 pounds of VOC per day. This limitation was established in accordance with Ohio EPA's "Air Toxics Policy" and is based on the formulation data, maximum production rates, and design parameters of the emissions units exhaust system, as specified in the PTI application.

**II. Operational Restrictions**

None

**III. Monitoring and/or Record Keeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

1. Compliance with the emission limitation in section B.1.2.a of these terms and conditions shall be determined in accordance with the following method:
  - 1.a Emission Limitation:  
1200 pounds of VOC per day
 Applicable Compliance Method:  
  
 Compliance is based upon a one time calculation using maximum capabilities of the coating equipment and permit allowable overall control efficiency.

**VI. Miscellaneous Requirements**

None

### Part III - Terms and Conditions for Emissions Units

**Emissions Unit ID:** Press/Coater Line #4 (K004)

**Activity Description:** Single color printing line, consisting of one Dexter sheet feeder, one Hoe 29" x 36" MDP printing press, Wagner roll coater, Wagner oven, and a sheet stacker

#### A. State and Federally Enforceable Section

##### I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
Press/Coater Line #4 Press, Coater and Oven	OAC rule 3745-21-09(U)	See section A.I.2.a.
	OAC rule 3745-21-09(B)(6)	See section A.I.2.b.
	OAC rule 3745-35-07(B) OAC rule 3745-31-05(C)	See sections A.I.2.c, A.I.2.d and A.I.2.e.
	OAC rule 3745-31-05(A)(3) PTI 02-22157)	See section A.I.2.f.
	40 CFR Part 64 Compliance Assurance Monitoring (CAM)	See sections A.II.1, A.II.2, A.III.1, A.III.2, A.III.6, A.III.7, A.III.8, A.III.9, A.IV.1, A.IV.5 and A.IV.6.

##### 2. Additional Terms and Conditions

- 2.a In lieu of complying with the pounds of VOC per gallon of solids limitation contained in paragraph (U) of OAC rule 3745-21-09, the permittee shall comply with the provisions of OAC rule 3745-21-09(B)(6) and shall operate and maintain an incineration system capable of capturing and controlling VOC emissions from emissions units K001, K002, K003, K004 and K005.
- 2.b The VOC capture and control equipment for emissions units K001, K002, K003, K004 and K005 shall not be less than an 81% reduction, by weight, in overall VOC emissions, and the control equipment (incinerators) shall provide an efficiency (percent destruction) of not less than 90%, by weight, for VOC emissions vented to the control equipment.
- 2.c The emissions from emissions units K001, K002, K003, K004 and K005 shall not exceed 810 pounds of VOC per day based on an average for each calendar month.
- 2.d The emission rate of VOC from emissions units K001, K002, K003, K004 and K005 shall not exceed 149 tons per year, based upon a rolling, 12-month summation of the monthly emissions.

## **2. Additional Terms and Conditions (continued)**

- 2.e** The permittee shall limit emissions from emissions units K001, K002, K003, K004 and K005 to:
- i. 9.9 tons/year of any individual HAP; and
  - ii. 24.9 tons/year of total aggregate HAPS,
- based upon a rolling, 12-month summation of the monthly emissions.
- 2.f** The requirements of this rule also include compliance with the requirements of OAC rule 3745-35-07(B), OAC rule 3745-31-05(C), and OAC rule 3745-21-09(B)(6).

## **II. Operational Restrictions**

1. The average temperature of the exhaust gases immediately before the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance. The average temperature difference across the catalyst bed, for any 3-hour block of time when the emissions units are operating at maximum loading rates, shall not be less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance.  
  
(Authority for term: OAC rule 3745-21-09(B)(3)(I)(iii), OAC rule 3745-77-07(A)(1) and PTI 02-22157)
2. The duct static pressure or gas volumetric flow rate shall be maintained within the range established during the most recent emission test that demonstrated the emissions unit was in compliance, at all times when the emissions unit is in operation.  
  
(Authority for term: OAC rule 3745-77-07(A)(1) and 40 CFR Part 64)

## **III. Monitoring and/or Record Keeping Requirements**

1. The permittee shall operate and maintain continuous temperature monitors and recorder which measure and record(s) the temperature immediately upstream and downstream of the incinerator's catalyst bed when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the desired parameter. The temperature monitors and recorder(s) shall be installed, calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.  
  
(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)
2. The permittee shall collect and record the following information for each day for the control equipment:
  - a. a log of operating time for the capture (collection) system, control device, monitoring equipment, and the associated emissions unit;
  - b. all 3-hour blocks of time (when the emissions units were in operation) during which the average temperature of the exhaust gases immediately before the catalyst bed was more than 50 degrees Fahrenheit below the average temperature of the exhaust gases during the most recent performance test that demonstrated the emissions unit was in compliance; and
  - c. all 3-hour blocks of time (when the emissions units were in operation) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference during the most recent performance test that demonstrated the emissions unit was in compliance.  
(Authority for term: OAC rules 3745-21-09(B)(3)(I)(iii), OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**III. Monitoring and/or Record Keeping Requirements (continued)**

3. The permittee shall collect and record the following information each month for the combined usage from emissions units K001, K002, K003, K004 and K005:
- a. the name and identification number of each coating, as applied;
  - b. the VOC content of each coating, as applied, in pounds per gallon;
  - c. the number of gallons of each coating employed;
  - d. the name and identification of each cleanup material employed;
  - e. the number of gallons of each cleanup material employed;
  - f. the VOC content of each cleanup material, in pounds per gallon;
  - g. the total uncontrolled VOC emissions from all coatings and cleanup materials employed, in pounds or tons;
  - h. the calculated, controlled VOC emission rate for all coatings and cleanup materials, in pounds or tons. The controlled VOC emission rate shall be calculated using the overall control efficiency for the control equipment as determined during the most recent emission test that demonstrated that the emissions unit was in compliance;
  - i. the total days of operation of the coating line each month; and
  - j. the average daily VOC emission rate in pounds of VOC per day. This shall be calculated by dividing (h) by (i) for each month.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

4. The permittee shall collect and record for each month for emissions units K001, K002, K003, K004 and K005, the rolling, 12-month summation of monthly VOC emissions, in tons.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

### III. Monitoring and/or Record Keeping Requirements (continued)

5. The permittee shall collect and record the following information each month:
- a. the name and identification number of each coating, as applied;
  - b. the individual Hazardous Air Pollutant (HAP) content for each HAP of each coating, as applied, as a weight fraction (lbs of HAPs/lb of coating);
  - c. the total combined HAP content for each coating, as applied, as a weight fraction (lbs of HAPs/lb of coating), i.e., the summation all the individual HAP contents from (b);
  - d. the number of gallons of each coating employed;
  - e. the density of each coating employed;
  - f. the name and identification of each cleanup material employed;
  - g. the individual HAP content for each HAP of each cleanup material, as applied, as a weight fraction (lbs of HAPS/lb of cleanup material);
  - h. the total combined HAPs content of each cleanup material, as applied, as a weight fraction (lbs of HAPS/lb of cleanup material), i.e., the summation all the individual HAP contents from (g);
  - i. the number of gallons of each cleanup material employed;
  - j. the density of each cleanup material, as employed;
  - k. the name and identification number of each ink, as applied;
  - l. the individual HAP content for each HAP of each ink, as applied, as a weight fraction (lbs of HAPS/lb of ink);
  - m. the total combined HAP content for each ink, as applied, as a weight fraction (lbs of HAPS/lb of ink), i.e., the summation all the individual HAP contents from (l);
  - n. the number of pounds of each ink employed;
  - o. the total uncontrolled individual HAP emissions for each HAP from all coatings, inks, and cleanup materials employed, in tons, i.e., for each HAP, the summation of [(b) times (d) times (e)] for all coatings plus the summation of [(g) times (i) times (j)] for all cleanup material plus the summation of [(l) times (n)] for all inks, divided by 2000 pounds/ton;
  - p. the total uncontrolled combined HAPs emissions from all coatings and cleanup materials employed, in tons, i.e., the summation of [(c) times (d) times (e)] for all coating plus the summation of [(h) times (i) times (j)] for all cleanup material plus the summation of [(m) times (n)] for all inks, divided by 2000 pounds/ton;
  - q. the calculated, controlled individual HAP emission rate for all coatings, inks, and cleanup materials, in tons, i.e., the uncontrolled individual HAP emission rate, from (o) above, multiplied by [ 1 minus the overall control efficiency for the control equipment as determined during the most recent emission test that demonstrated that the emissions unit was in compliance];
  - r. the calculated, controlled combined HAPs emission rate for all coatings, inks, and cleanup materials, in tons, i.e., the uncontrolled combined HAPs emission rate, from (p) above, multiplied by [ 1 minus the overall control efficiency for the control equipment as determined during the most recent emission test that demonstrated that the emissions unit was in compliance] ; and
  - s. the rolling, 12-month controlled individual HAP emissions (for each HAP) and the rolling, 12-month controlled combined HAPs emissions from all coatings, inks, and cleanup materials employed, in tons.

### III. Monitoring and/or Record Keeping Requirements (continued)

A listing of the HAPs can be found in Section 112(b) of the Clean Air Act, or can be obtained by contacting your Ohio EPA District Office or local air agency contact. Material Safety Data Sheets typically include a listing of the solvents contained in the coatings, inks, and cleanup materials. (This information does not have to be kept on a line-by-line basis.)

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

6. The CAM plan for monitoring the control efficiency of the catalytic incinerator controlling VOC emissions from this emissions unit has been developed for the monitoring of the operating temperature of the incinerator catalytic bed inlet. The CAM performance indicator, and indicator range, for this temperature requirement is specified in section A.II.1. When the temperature is outside of the indicator ranges specified in section A.II.1, corrective action (including, but not limited to, an evaluation of the catalytic incinerator) will be required.

Upon detecting an excursion of the catalytic incinerator's temperature indicator ranges listed in section A.II.1, the owner or operator shall restore operation of the emissions unit (including the control device) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion. Such actions may include initial inspection and evaluation, recording that operations returned to normal without operator action (such as thorough response by the computerized distribution control system), or any necessary follow-up actions to return operation to within the indicator ranges.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

7. The CAM plan for monitoring the capture efficiency of the control equipment for this emissions unit has been developed for the monitoring of the duct static pressure or gas volumetric flow rate to the catalytic incinerator. The CAM performance indicator, and indicator range, for duct static pressure or gas volumetric flow rate is specified in section A.II.2. When the duct static pressure or gas volumetric flow rate is outside of the indicator range specified in section A.II.2, corrective action (including, but not limited to, an evaluation of the catalytic incinerator) will be required.

Upon detecting an excursion of the duct static pressure or gas volumetric flow rate range listed in section A.II.2, the owner or operator shall restore operation of the emissions unit (including the control device) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion. Such actions may include initial inspection and evaluation, recording that operations returned to normal without operator action (such as thorough response by the computerized distribution control system), or any necessary follow-up actions to return operation to within the indicator range.

Pursuant to 40 CFR 64.3(a)(2), the permittee shall monitor the performance of the emission capture system using one of the following procedures:

- a. install, calibrate, maintain and operate a pressure measuring device to monitor the duct static pressure at the inlet plenum to the catalytic incinerator; or
- b. install, calibrate, maintain and operate a flow measuring device to monitor the gas volumetric flow rate in the duct between the capture device and the catalytic incinerator.

The monitoring equipment shall be installed, calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s), with any modifications deemed necessary by the permittee. The permittee shall record the duct static pressure or gas volumetric flow rate on a daily basis.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

### III. Monitoring and/or Record Keeping Requirements (continued)

8. Pursuant to 40 CFR 64.3(a)(2), the permittee shall monitor each bypass damper (or valve) located in the exhaust gas capture system between the emissions unit and the air pollution control device and each emergency bypass valve installed at the air pollution control device that allows the exhaust gas to be diverted away from the air pollution control device to atmosphere using one of the following procedures:
  - a. Install, calibrate, maintain and operate a flow control position indicator that provides a record indicating whether the exhaust stream was directed to the control device or was diverted from the control device. The time and control position shall be recorded at least once per hour, as well as every time the flow direction is changed.
  - b. Ensure that any bypass line valve or damper is in the closed position through continuous monitoring of valve position. The monitoring system shall be inspected at least once every month to ensure that it is functioning properly.
  - c. Use an automatic shutdown system in which the emissions unit is idled and operations are ceased when flow is diverted away from the control device to any bypass line. The automatic system shall be inspected at least once every month to ensure proper functioning.
  - d. Secure a bypass line valve in the closed position with a car-seal or a lock-and-key type configuration; a visible inspection of the seal or closure mechanism shall be performed at least once every month to ensure that the valve or damper is maintained in the closed position and the exhaust stream is not diverted through the bypass line. Each bypass damper or valve shall be inspected at least annually to ensure proper operation of the valve or damper.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

9. If a determination is made by the Administrator or Ohio EPA that the permittee has not used acceptable procedures in response to an excursion or exceedance based on the results of a determination made under 40 CFR Part 64.7(d)(2), the permittee may be required to develop a Quality Improvement Plan (QIP) consistent with the requirements of 40 CFR Part 64.8.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

### IV. Reporting Requirements

1. The permittee shall submit quarterly summaries of the following records:
  - a. a log of downtime for the capture (collection) system, control device, monitoring equipment, while operating the associated emissions unit;
  - b. all 3-hour blocks of time (when the emissions units were in operation) during which the average temperature of the exhaust gases immediately before the catalyst bed was more than 50 degrees Fahrenheit below the average temperature of the exhaust gases during the most recent performance test that demonstrated the emissions unit was in compliance;
  - c. all 3-hour blocks of time (when the emissions units were in operation at maximum loading rate) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference of the bed during the most recent performance test that demonstrated the emissions unit was in compliance; and
  - d. an identification of each month where the average daily VOC emission rate exceeded 810 pounds of VOC per day for emissions units K001, K002, K003, K004 and K005.

(Authority for term: OAC rules 3745-21-09(B)(3)(m), OAC rule 3745-77-07(C)(1) and PTI 02-22157)

#### **IV. Reporting Requirements (continued)**

2. The permittee shall notify the Director (the Ohio EPA Northeast District Office) in writing of any monthly record showing the rolling, 12-month summation of the monthly emissions from emissions units K001, K002, K003, K004 and K005 exceeded 149 tons per year. The notification shall include a copy of such record and shall be sent to the Director (the Ohio EPA Northeast District Office) within 45 days after the exceedance occurs.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

3. The permittee shall notify the Director of any monthly record showing any deviation from the following:
- a. the total individual HAP emission limitation for each HAP from all coatings, inks, and cleanup materials employed, in tons per rolling, 12-month period; and
  - b. the total combined HAP emission limitation from all coatings, inks, and cleanup materials employed, in tons per rolling, 12-month period.

These reports shall include a description of the deviation, as well as the corrective actions that were taken to achieve compliance. The permittee shall submit annual reports which identify all exceedances of the above limitations, as well as the corrective actions that were taken to achieve compliance. These reports shall be submitted by January 31 of each year.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

4. The permittee shall submit annual reports that specify the VOC, individual HAP, and total combined HAPs emissions from emissions units K001, K002, K003, K004 and K005 for the previous calendar year. These reports shall be submitted by January 31 of each year.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

5. The permittee shall submit quarterly deviation (excursion) reports that identify all deviations of the duct static pressure or gas volumetric flow rate range specified in section A.II.2.

The quarterly deviation (excursion) reports shall be submitted in accordance with Part I - section A.1.c of the General Terms and Conditions of this permit.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

6. The permittee shall submit quarterly deviation (excursion) reports that identify all excursions (i.e., findings that the bypass monitoring procedure has not been followed, the bypass monitoring system is not operable, or that a required bypass damper or monitoring system inspection has not been conducted) of the Bypass Indication Monitoring in section A.III.8.

The quarterly deviation (excursion) reports shall be submitted in accordance with Part I - section A.1.c of the General Terms and Conditions of this permit.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

## V. Testing Requirements

1. The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:
  - a. The emission testing shall be conducted within 2 years after permit issuance and within 6 months prior to permit expiration.
  - b. The emission testing shall be conducted to demonstrate compliance with the VOC capture efficiency and control efficiency requirements specified in section A.I.2.b.
  - c. The test(s) shall be conducted while the emissions unit is operating at or near its maximum capacity, unless otherwise specified or approved by the Ohio EPA Northeast District Office.
  - d. The capture efficiency is based upon the results of a performance test conducted on the capture system completed in March, 1999 showing a capture efficiency of 97.5%. The Ohio EPA may require the test be redone if changes to the capture system occur.

The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity, and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.)

- e. The control efficiency (i.e., the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10 or an approved alternative test protocol. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.
- f. Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA Northeast District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA Northeast District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA Northeast District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA Northeast District Office within 30 days following completion of the test(s).

(Authority for term: OAC rules 3745-15-04(A), 3745-21-10(A), 3745-21-10(C), 3745-77-07(C)(1) and PTI 02-22157)

2. Emission Limitation:

810 pounds of VOC per day based on an average for each calendar month

Applicable Compliance Method:

Compliance shall be demonstrated based upon the record keeping requirements specified in section A.III.3.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**V. Testing Requirements (continued)**

**3. Emission Limitation:**

149 tons per year VOC based on a rolling, 12-month summation of monthly emissions

Applicable Compliance Method:

Compliance shall be demonstrated based upon the monthly record keeping requirements specified in section A.III.4 of this permit.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**4. Emission Limitation:**

9.9 tons/year of any individual HAP and 24.9 tons/year of total aggregate HAPS

Applicable Compliance Method:

Compliance shall be demonstrated based upon the summation of the monthly records from the record keeping requirements specified in section A.III.5.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**5. The VOC content of each coating and cleanup material used shall be based upon the use of USEPA Method 24 as required in OAC rule 3745-21-10(B)(5) .**

(Authority for term: OAC rule 3745-21-04(B)(5), OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**VI. Miscellaneous Requirements**

**None**

**B. State Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
Press/Coater Line #4 Press, Coater and Oven	OAC rule 3745-31-05(A)(3) (PTI 02-11171)	See section B.1.2.a.

**2. Additional Terms and Conditions**

- 2.a The maximum emissions from emissions units K001, K002, K003, K004 and K005 in any one day shall not exceed 1200 pounds of VOC per day. This limitation was established in accordance with Ohio EPA's "Air Toxics Policy" and is based on the formulation data, maximum production rates, and design parameters of the emissions units exhaust system, as specified in the PTI application.

**II. Operational Restrictions**

None

**III. Monitoring and/or Record Keeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

1. Compliance with the emission limitation in section B.1.2.a of these terms and conditions shall be determined in accordance with the following method:
  - 1.a Emission Limitation:  
1200 pounds of VOC per day

Applicable Compliance Method:

Compliance is based upon a one time calculation using maximum capabilities of the coating equipment and permit allowable overall control efficiency.

**VI. Miscellaneous Requirements**

None

### Part III - Terms and Conditions for Emissions Units

**Emissions Unit ID:** Coater Line #5 (K005)

**Activity Description:** Coating line for flat metal sheets, consisting of one Dexter sheet feeder, one Wagner 12" x 38" roll coater, one Feco Oven, and one sheet stacker.

#### A. State and Federally Enforceable Section

##### I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
Coater Line #5 Roll Coater and Oven	OAC rule 3745-21-09(U)	See section A.I.2.a.
	OAC rule 3745-21-09(B)(6)	See section A.I.2.b.
	OAC rule 3745-35-07(B) OAC rule 3745-31-05(C)	See sections A.I.2.c, A.I.2.d and A.I.2.e.
	OAC rule 3745-31-05(A)(3) PTI 02-22157)	See section A.I.2.f.
	40 CFR Part 64 Compliance Assurance Monitoring (CAM)	See sections A.II.1, A.II.2, A.III.1, A.III.2, A.III.6, A.III.7, A.III.8, A.III.9, A.IV.1, A.IV.5 and A.IV.6.

##### 2. Additional Terms and Conditions

- 2.a In lieu of complying with the pounds of VOC per gallon of solids limitation contained in paragraph (U) of OAC rule 3745-21-09, the permittee shall comply with the provisions of OAC rule 3745-21-09(B)(6) and shall operate and maintain an incineration system capable of capturing and controlling VOC emissions from emissions units K001, K002, K003, K004 and K005.
- 2.b The VOC capture and control equipment for emissions units K001, K002, K003, K004 and K005 shall not be less than an 81% reduction, by weight, in overall VOC emissions, and the control equipment (incinerators) shall provide an efficiency (percent destruction) of not less than 90%, by weight, for VOC emissions vented to the control equipment.
- 2.c The emissions from emissions units K001, K002, K003, K004 and K005 shall not exceed 810 pounds of VOC per day based on an average for each calendar month.
- 2.d The emission rate of VOC from emissions units K001, K002, K003, K004 and K005 shall not exceed 149 tons per year, based upon a rolling, 12-month summation of the monthly emissions.

## **2. Additional Terms and Conditions (continued)**

- 2.e** The permittee shall limit emissions from emissions units K001, K002, K003, K004 and K005 to:
- i. 9.9 tons/year of any individual HAP; and
  - ii. 24.9 tons/year of total aggregate HAPS,
- based upon a rolling, 12-month summation of the monthly emissions.
- 2.f** The requirements of this rule also include compliance with the requirements of OAC rule 3745-35-07(B), OAC rule 3745-31-05(C), and OAC rule 3745-21-09(B)(6).

## **II. Operational Restrictions**

1. The average temperature of the exhaust gases immediately before the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance. The average temperature difference across the catalyst bed, for any 3-hour block of time when the emissions units are operating at maximum loading rates, shall not be less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance.  
  
(Authority for term: OAC rule 3745-21-09(B)(3)(I)(iii), OAC rule 3745-77-07(A)(1) and PTI 02-22157)
2. The duct static pressure or gas volumetric flow rate shall be maintained within the range established during the most recent emission test that demonstrated the emissions unit was in compliance, at all times when the emissions unit is in operation.  
  
(Authority for term: OAC rule 3745-77-07(A)(1) and 40 CFR Part 64)

## **III. Monitoring and/or Record Keeping Requirements**

1. The permittee shall operate and maintain continuous temperature monitors and recorder which measure and record(s) the temperature immediately upstream and downstream of the incinerator's catalyst bed when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the desired parameter. The temperature monitors and recorder(s) shall be installed, calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.  
  
(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)
2. The permittee shall collect and record the following information for each day for the control equipment:
  - a. a log of operating time for the capture (collection) system, control device, monitoring equipment, and the associated emissions unit;
  - b. all 3-hour blocks of time (when the emissions units were in operation) during which the average temperature of the exhaust gases immediately before the catalyst bed was more than 50 degrees Fahrenheit below the average temperature of the exhaust gases during the most recent performance test that demonstrated the emissions unit was in compliance; and
  - c. all 3-hour blocks of time (when the emissions units were in operation) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference during the most recent performance test that demonstrated the emissions unit was in compliance.  
(Authority for term: OAC rules 3745-21-09(B)(3)(I)(iii), OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**III. Monitoring and/or Record Keeping Requirements (continued)**

3. The permittee shall collect and record the following information each month for the combined usage from emissions units K001, K002, K003, K004 and K005:
- a. the name and identification number of each coating, as applied;
  - b. the VOC content of each coating, as applied, in pounds per gallon;
  - c. the number of gallons of each coating employed;
  - d. the name and identification of each cleanup material employed;
  - e. the number of gallons of each cleanup material employed;
  - f. the VOC content of each cleanup material, in pounds per gallon;
  - g. the total uncontrolled VOC emissions from all coatings and cleanup materials employed, in pounds or tons;
  - h. the calculated, controlled VOC emission rate for all coatings and cleanup materials, in pounds or tons. The controlled VOC emission rate shall be calculated using the overall control efficiency for the control equipment as determined during the most recent emission test that demonstrated that the emissions unit was in compliance;
  - i. the total days of operation of the coating line each month; and
  - j. the average daily VOC emission rate in pounds of VOC per day. This shall be calculated by dividing (h) by (i) for each month.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

4. The permittee shall collect and record for each month for emissions units K001, K002, K003, K004 and K005, the rolling, 12-month summation of monthly VOC emissions, in tons.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

### III. Monitoring and/or Record Keeping Requirements (continued)

5. The permittee shall collect and record the following information each month:
- a. the name and identification number of each coating, as applied;
  - b. the individual Hazardous Air Pollutant (HAP) content for each HAP of each coating, as applied, as a weight fraction (lbs of HAPs/lb of coating);
  - c. the total combined HAP content for each coating, as applied, as a weight fraction (lbs of HAPs/lb of coating), i.e., the summation all the individual HAP contents from (b);
  - d. the number of gallons of each coating employed;
  - e. the density of each coating employed;
  - f. the name and identification of each cleanup material employed;
  - g. the individual HAP content for each HAP of each cleanup material, as applied, as a weight fraction (lbs of HAPS/lb of cleanup material);
  - h. the total combined HAPs content of each cleanup material, as applied, as a weight fraction (lbs of HAPS/lb of cleanup material), i.e., the summation all the individual HAP contents from (g);
  - i. the number of gallons of each cleanup material employed;
  - j. the density of each cleanup material, as employed;
  - k. the name and identification number of each ink, as applied;
  - l. the individual HAP content for each HAP of each ink, as applied, as a weight fraction (lbs of HAPS/lb of ink);
  - m. the total combined HAP content for each ink, as applied, as a weight fraction (lbs of HAPS/lb of ink), i.e., the summation all the individual HAP contents from (l);
  - n. the number of pounds of each ink employed;
  - o. the total uncontrolled individual HAP emissions for each HAP from all coatings, inks, and cleanup materials employed, in tons, i.e., for each HAP, the summation of [(b) times (d) times (e)] for all coatings plus the summation of [(g) times (i) times (j)] for all cleanup material plus the summation of [(l) times (n)] for all inks, divided by 2000 pounds/ton;
  - p. the total uncontrolled combined HAPs emissions from all coatings and cleanup materials employed, in tons, i.e., the summation of [(c) times (d) times (e)] for all coating plus the summation of [(h) times (i) times (j)] for all cleanup material plus the summation of [(m) times (n)] for all inks, divided by 2000 pounds/ton;
  - q. the calculated, controlled individual HAP emission rate for all coatings, inks, and cleanup materials, in tons, i.e., the uncontrolled individual HAP emission rate, from (o) above, multiplied by [ 1 minus the overall control efficiency for the control equipment as determined during the most recent emission test that demonstrated that the emissions unit was in compliance];
  - r. the calculated, controlled combined HAPs emission rate for all coatings, inks, and cleanup materials, in tons, i.e., the uncontrolled combined HAPs emission rate, from (p) above, multiplied by [ 1 minus the overall control efficiency for the control equipment as determined during the most recent emission test that demonstrated that the emissions unit was in compliance] ; and
  - s. the rolling, 12-month controlled individual HAP emissions (for each HAP) and the rolling, 12-month controlled combined HAPs emissions from all coatings, inks, and cleanup materials employed, in tons.

### III. Monitoring and/or Record Keeping Requirements (continued)

A listing of the HAPs can be found in Section 112(b) of the Clean Air Act, or can be obtained by contacting your Ohio EPA District Office or local air agency contact. Material Safety Data Sheets typically include a listing of the solvents contained in the coatings, inks, and cleanup materials. (This information does not have to be kept on a line-by-line basis.)

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

6. The CAM plan for monitoring the control efficiency of the catalytic incinerator controlling VOC emissions from this emissions unit has been developed for the monitoring of the operating temperature of the incinerator catalytic bed inlet. The CAM performance indicator, and indicator range, for this temperature requirement is specified in section A.II.1. When the temperature is outside of the indicator ranges specified in section A.II.1, corrective action (including, but not limited to, an evaluation of the catalytic incinerator) will be required.

Upon detecting an excursion of the catalytic incinerator's temperature indicator ranges listed in section A.II.1, the owner or operator shall restore operation of the emissions unit (including the control device) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion. Such actions may include initial inspection and evaluation, recording that operations returned to normal without operator action (such as thorough response by the computerized distribution control system), or any necessary follow-up actions to return operation to within the indicator ranges.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

7. The CAM plan for monitoring the capture efficiency of the control equipment for this emissions unit has been developed for the monitoring of the duct static pressure or gas volumetric flow rate to the catalytic incinerator. The CAM performance indicator, and indicator range, for duct static pressure or gas volumetric flow rate is specified in section A.II.2. When the duct static pressure or gas volumetric flow rate is outside of the indicator range specified in section A.II.2, corrective action (including, but not limited to, an evaluation of the catalytic incinerator) will be required.

Upon detecting an excursion of the duct static pressure or gas volumetric flow rate range listed in section A.II.2, the owner or operator shall restore operation of the emissions unit (including the control device) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion. Such actions may include initial inspection and evaluation, recording that operations returned to normal without operator action (such as thorough response by the computerized distribution control system), or any necessary follow-up actions to return operation to within the indicator range.

Pursuant to 40 CFR 64.3(a)(2), the permittee shall monitor the performance of the emission capture system using one of the following procedures:

- a. install, calibrate, maintain and operate a pressure measuring device to monitor the duct static pressure at the inlet plenum to the catalytic incinerator; or
- b. install, calibrate, maintain and operate a flow measuring device to monitor the gas volumetric flow rate in the duct between the capture device and the catalytic incinerator.

The monitoring equipment shall be installed, calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s), with any modifications deemed necessary by the permittee. The permittee shall record the duct static pressure or gas volumetric flow rate on a daily basis.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

### III. Monitoring and/or Record Keeping Requirements (continued)

8. Pursuant to 40 CFR 64.3(a)(2), the permittee shall monitor each bypass damper (or valve) located in the exhaust gas capture system between the emissions unit and the air pollution control device and each emergency bypass valve installed at the air pollution control device that allows the exhaust gas to be diverted away from the air pollution control device to atmosphere using one of the following procedures:
- a. Install, calibrate, maintain and operate a flow control position indicator that provides a record indicating whether the exhaust stream was directed to the control device or was diverted from the control device. The time and control position shall be recorded at least once per hour, as well as every time the flow direction is changed.
  - b. Ensure that any bypass line valve or damper is in the closed position through continuous monitoring of valve position. The monitoring system shall be inspected at least once every month to ensure that it is functioning properly.
  - c. Use an automatic shutdown system in which the emissions unit is idled and operations are ceased when flow is diverted away from the control device to any bypass line. The automatic system shall be inspected at least once every month to ensure proper functioning.
  - d. Secure a bypass line valve in the closed position with a car-seal or a lock-and-key type configuration; a visible inspection of the seal or closure mechanism shall be performed at least once every month to ensure that the valve or damper is maintained in the closed position and the exhaust stream is not diverted through the bypass line. Each bypass damper or valve shall be inspected at least annually to ensure proper operation of the valve or damper.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

9. If a determination is made by the Administrator or Ohio EPA that the permittee has not used acceptable procedures in response to an excursion or exceedance based on the results of a determination made under 40 CFR Part 64.7(d)(2), the permittee may be required to develop a Quality Improvement Plan (QIP) consistent with the requirements of 40 CFR Part 64.8.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

### IV. Reporting Requirements

1. The permittee shall submit quarterly summaries of the following records:
- a. a log of downtime for the capture (collection) system, control device, monitoring equipment, while operating the associated emissions unit;
  - b. all 3-hour blocks of time (when the emissions units were in operation) during which the average temperature of the exhaust gases immediately before the catalyst bed was more than 50 degrees Fahrenheit below the average temperature of the exhaust gases during the most recent performance test that demonstrated the emissions unit was in compliance;
  - c. all 3-hour blocks of time (when the emissions units were in operation at maximum loading rate) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference of the bed during the most recent performance test that demonstrated the emissions unit was in compliance; and
  - d. an identification of each month where the average daily VOC emission rate exceeded 810 pounds of VOC per day for emissions units K001, K002, K003, K004 and K005.

(Authority for term: OAC rules 3745-21-09(B)(3)(m), OAC rule 3745-77-07(C)(1) and PTI 02-22157)

#### **IV. Reporting Requirements (continued)**

2. The permittee shall notify the Director (the Ohio EPA Northeast District Office) in writing of any monthly record showing the rolling, 12-month summation of the monthly emissions from emissions units K001, K002, K003, K004 and K005 exceeded 149 tons per year. The notification shall include a copy of such record and shall be sent to the Director (the Ohio EPA Northeast District Office) within 45 days after the exceedance occurs.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

3. The permittee shall notify the Director of any monthly record showing any deviation from the following:
- a. the total individual HAP emission limitation for each HAP from all coatings, inks, and cleanup materials employed, in tons per rolling, 12-month period; and
  - b. the total combined HAP emission limitation from all coatings, inks, and cleanup materials employed, in tons per rolling, 12-month period.

These reports shall include a description of the deviation, as well as the corrective actions that were taken to achieve compliance. The permittee shall submit annual reports which identify all exceedances of the above limitations, as well as the corrective actions that were taken to achieve compliance. These reports shall be submitted by January 31 of each year.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

4. The permittee shall submit annual reports that specify the VOC, individual HAP, and total combined HAPs emissions from emissions units K001, K002, K003, K004 and K005 for the previous calendar year. These reports shall be submitted by January 31 of each year.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

5. The permittee shall submit quarterly deviation (excursion) reports that identify all deviations of the duct static pressure or gas volumetric flow rate range specified in section A.II.2.

The quarterly deviation (excursion) reports shall be submitted in accordance with Part I - section A.1.c of the General Terms and Conditions of this permit.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

6. The permittee shall submit quarterly deviation (excursion) reports that identify all excursions (i.e., findings that the bypass monitoring procedure has not been followed, the bypass monitoring system is not operable, or that a required bypass damper or monitoring system inspection has not been conducted) of the Bypass Indication Monitoring in section A.III.8.

The quarterly deviation (excursion) reports shall be submitted in accordance with Part I - section A.1.c of the General Terms and Conditions of this permit.

(Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 64)

## V. Testing Requirements

1. The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:
  - a. The emission testing shall be conducted within 2 years after permit issuance and within 6 months prior to permit expiration.
  - b. The emission testing shall be conducted to demonstrate compliance with the VOC capture efficiency and control efficiency requirements specified in section A.I.2.b.
  - c. The test(s) shall be conducted while the emissions unit is operating at or near its maximum capacity, unless otherwise specified or approved by the Ohio EPA Northeast District Office.
  - d. The capture efficiency is based upon the results of a performance test conducted on the capture system completed in March, 1999 showing a capture efficiency of 97.5%. The Ohio EPA may require the test be redone if changes to the capture system occur.

The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity, and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.)

- e. The control efficiency (i.e., the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10 or an approved alternative test protocol. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.
- f. Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA Northeast District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA Northeast District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA Northeast District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA Northeast District Office within 30 days following completion of the test(s).

(Authority for term: OAC rules 3745-15-04(A), 3745-21-10(A), 3745-21-10(C), 3745-77-07(C)(1) and PTI 02-22157)

2. Emission Limitation:

810 pounds of VOC per day based on an average for each calendar month

Applicable Compliance Method:

Compliance shall be demonstrated based upon the record keeping requirements specified in section A.III.3.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**V. Testing Requirements (continued)**

**3. Emission Limitation:**

149 tons per year VOC based on a rolling, 12-month summation of monthly emissions

Applicable Compliance Method:

Compliance shall be demonstrated based upon the monthly record keeping requirements specified in section A.III.4 of this permit.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**4. Emission Limitation:**

9.9 tons/year of any individual HAP and 24.9 tons/year of total aggregate HAPS

Applicable Compliance Method:

Compliance shall be demonstrated based upon the summation of the monthly records from the record keeping requirements specified in section A.III.5.

(Authority for term: OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**5. The VOC content of each coating and cleanup material used shall be based upon the use of USEPA Method 24 as required in OAC rule 3745-21-10(B)(5) .**

(Authority for term: OAC rule 3745-21-04(B)(5), OAC rule 3745-77-07(C)(1) and PTI 02-22157)

**VI. Miscellaneous Requirements**

**None**

**B. State Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
Coater Line #5 Roll Coater and Oven	OAC rule 3745-31-05(A)(3) (PTI 02-11171)	See section B.1.2.a.

**2. Additional Terms and Conditions**

- 2.a The maximum emissions from emissions units K001, K002, K003, K004 and K005 in any one day shall not exceed 1200 pounds of VOC per day. This limitation was established in accordance with Ohio EPA's "Air Toxics Policy" and is based on the formulation data, maximum production rates, and design parameters of the emissions units exhaust system, as specified in the PTI application.

**II. Operational Restrictions**

None

**III. Monitoring and/or Record Keeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

1. Compliance with the emission limitation in section B.1.2.a of these terms and conditions shall be determined in accordance with the following method:
  - 1.a Emission Limitation:  
1200 pounds of VOC per day
 Applicable Compliance Method:  
  
 Compliance is based upon a one time calculation using maximum capabilities of the coating equipment and permit allowable overall control efficiency.

**VI. Miscellaneous Requirements**

None

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